

**CONDITION BASED MONITORING OF TRANSFORMER
UTILISING INFRARED THERMOGRAPHY AND
DISSOLVED GAS ANALYSIS TECHNIQUES**

**Thesis is presented in partial fulfillment for the awards of
Bachelor of Electrical Engineering (Honours)
MARA UNIVERSITY OF TECHNOLOGY**



**MOHD ROFIZAN BIN ZULKIFLI
FACULTY OF ELECTRICAL ENGINEERING
MARA UNIVERSITY OF TECHNOLOGY
40450 SHAH ALAM, SELANGOR DARUL EHSAN.**

ACKNOWLEDGEMENT

All praises be to Allah, Lord of the Universe, the Merciful and Beneficent to Prophet Muhammad S.A.W, His Companions and the people who follow His path.

The author wishes to express his sincere gratitude to Prof. Madya Ir. Zulkefli Yaacob and Pn. Zuhaina Hj. Zakaria for his/her professional guidance and support. Recognition is given to various members of the academic and technical staff of Faculty of Electrical Engineering, MARA University of Technology. I would also like to thank the staff of AFCM Sdn. Bhd. especially to En. Ahmad Fawzal Mohd Noor for his support in accomplishing this project.

Thank to my fellow classmates and to everyone that kindly shared their knowledge towards completing this project. Finally, a heartiest thank to my wife, Saffiza Saffari for her love and support. Last but not least, to my mother, _____ and my family for their support throughout the years and without them, I would never have gone this far.

ABSTRACT

The title of this project is 'Condition Based Monitoring (CBM) of transformer utilising Infrared Thermography (IRT) and Dissolved Gas Analysis (DGA)'. Thermography technique is applied to the external parts of the transformer, such as housing, bushing/ termination and cooling system. While DGA is used to predict the condition of the transformer through the study of the resultant dissolved gas from oil sample taken.

The primary objectives are to provide an early detection of defect and addressed it before they lead to major breakdown. This paper will also prove that condition monitoring or predictive maintenance is very beneficial compared to preventive maintenance in terms of increasing equipment availability, reduced maintenance cost and more efficient repair.

TABLE OF CONTENTS

Dedications	i
Declarations	ii
Acknowledgement	iii
Abstract	iv
Table of Contents	v
List of Figures	viii
List of Tables	ix
List of Pictures	x
List of Abbreviations	xi

CHAPTER	DESCRIPTION	PAGE
1	INTRODUCTION	
	1.0 Introduction	1
2	LITERATURE REVIEW	
	2.0 Infrared Thermography	4
	2.1 Electrical Thermography	6
	2.1.1 Electrical Infrared Inspections Benefits	7
	2.1.2 Sources of Thermal Variances of Electrical System	9
	2.1.3 I^2R Loss	10
	2.1.3.1 Load	10
	2.1.3.2 Localised Resistance	11
	2.1.4 Harmonics	12
	2.1.4.1 Induced Heating	12
	2.2 Dissolved Gas Analysis	13
	2.2.1 Benefits	14

CHAPTER 1

INTRODUCTION

1.0 Introduction

Transformers in general, over the last 40 to 50 years, have proven to be efficient and reliable. The majority of mechanical and electrical faults that occurred are detected prior to, during or shortly after commissioning. These faults may be quickly analysed and rectified.

Transformers represent a large capital investment for industries, and a return on that investment must be realised in the form of long-term reliability. Without information concerning transformers insulating oil quality, cooling system and all bushing/termination conditions, maintenance scheduling is no more than guesswork. An effective condition-based monitoring (CBM) program is therefore a critical component of strategic planning.

The need for improved performance from expensive industrial plant has in recent years necessitated the application of CBM methodologies. These can provide early warning of potential failure with the opportunity of organising avoidance strategies to minimise lost time and unexpected costs, thus greatly improving manufacturing efficiency. The continuing drive for improved efficiencies demands that a more educated analysis of monitored signals provides an indication of or even diagnoses the cause of a fault.

The level of urgency of a condition can then be determined, thus enabling the necessary action to be taken over an appropriate time period; maintenance can be scheduled based on plant condition rather than on a time-based regime.