PROPERTIES OF PARTICLEBOARD FROM SUGARCANE BAGASSE IN RELATION TO BOARD DENSITY AND RESIN CONTENT

MAZAIHAN IZZAT BIN MAZLAN

Final Year Project Report Submitted in Partial Fulfillment of the Requirements for the Degree of Bachelor of Science (Hons.) Furniture Technology in the Faculty of Applied Science Universiti Teknologi MARA

ACKNOWLEDGEMENT

Assalamualaikum w.b.t

Firstly, I take this opportunity to express my gratitude and thanks to Allah for His blessings for giving me chance to finish this project paper. I also would take this opportunity to express a deep sense of gratitude and deep regards to my supervisor, Miss Zaimatul Aqmar Binti Abdullah for continuously help, support and guidance.

A lot of thanks to my parents Mazlan Bin Haji Idris and Hasnah binti Haji Hussain and my brothers that always support and give encouragement towards the completion of this thesis. Sincere thanks to Assc. Prof Dr Wan Mohd Nazri Bin Wan Abdul Rahman for his guidance.

Lastly, again another thanks to all my friends AS2276B 2014 that are with me from Semester 1 until Semester 6 especially my group member Sideq and Basyeer for always give me ideas, support and be there until the completion of this thesis. Thank you all for everything.

TABLE OF CONTENTS

| ACKI TABI LIST LIST LIST ABST | CANDIDATE'S DECLARATION ACKNOWLEDGEMENTS TABLES OF CONTENTS LIST OF TABLES LIST OF FIGURES LIST OF ABBREVIATIONS ABSTRACT ABSTRAK | | | |
|--|---|----|--|--|
| СНАІ | PTER 1 INTRODUCTION | | | |
| 1.1 | Background | 1 | | |
| 1.2 | | 2 | | |
| 1.3 | | 3 | | |
| CHAI | PTER 2 LITERATURE REVIEW | | | |
| 2.1 | Particleboard | 4 | | |
| | 2.1.1 Particleboard Process | 6 | | |
| 2.1.2 | Properties of Particleboard | 7 | | |
| 2.1.3 | Particleboard Dimension | 7 | | |
| | Particle Size | 7 | | |
| | Uses of Particleboard | 8 | | |
| 2.2 | | 8 | | |
| 2.2.1 | ε | 9 | | |
| 2.2.2 | | 10 | | |
| 2.3 | Resin | 11 | | |
| СНАІ | PTER 3 MATERIALS AND METHODS | | | |
| 3.1 | Preparation of Raw Material | 13 | | |
| 3.1.1 | Chipping and Flaking | 13 | | |
| 3.1.2 | Screening and Oven Drying | 13 | | |
| 3.1.3 | Blending | 14 | | |
| 3.1.4 | Mat Forming | 15 | | |
| 3.1.5 | Cold Press | 15 | | |
| 3.1.6 | Hot Press | 15 | | |
| 3.1.7 | | | | |
| 3.2 | Panel Testing | 16 | | |
| 3.3 | Board Testing and Evaluation | 17 | | |
| 3.3.1 | Cutting Planning | | | |
| | 3.3.2 Physical Testing | 18 | | |
| | 3.3.2.1 Thickness Swelling and Water Absorption Test | 18 | | |
| | 3.3.3 Mechanical Testing | 19 | | |
| | 3.3.3.1 Bending Strength Testing | 19 | | |

| | | 3.3.3.2 Internal Bonding Testing | 19 | |
|------------|--------------------------|-----------------------------------|----|--|
| | 3.34 | Density Test | 20 | |
| 3.4 | Exper | rimental Design of Main Study | 21 | |
| СНА | PTER 4 | 4 RESULTS AND DISCUSSION | | |
| 4.1 | ANO | VA Analysis | 22 | |
| 4.2 | Effect | ts of Board Density | 24 | |
| | 4.2.1 | Internal Bonding | 24 | |
| | 4.2.2 | Bending | 25 | |
| | 4.2.3 | Thickness Swelling | 26 | |
| 4.3 | Effects of Resin Content | | | |
| | 4.3.1 | Internal Bonding | 27 | |
| | 4.3.2 | Bending | 28 | |
| | 4.3.3 | Thickness Swelling | 30 | |
| СНА | PTER S | 5 CONCLUSIONS AND RECOMMENDATIONS | | |
| 5.1 | Concl | lusions | 31 | |
| 5.2 | Reco | mmendations | 32 | |
| REF | ERENC | CES | 33 | |
| APP | APPENDIXES | | | |
| CUR | RICUL | UM VITAE | 44 | |

ABSTRACT

PROPERTIES OF PARTICLEBOARD FROM SUGARCANE BAGASSE IN RELATION TO BOARD DENSITY AND RESIN CONTENT

This study used Sugarcane Bagasse as a raw material in the manufacture of Particelboard (PB). Currently rubberwood supply is decreasing and limited in resources thus another fast growing species were promoted as very promising raw material for wood composite product. The objectives of this study are to determine the properties and to evaluate the effects of board density and resin content on PB properties. Target board density was 700 kg/m³ and 800kg/m³ with applied 7%, 9% and 11% of Urea Formaldehyde (UF) as a binder. The quality of the boards were evaluated by determine of bending properties including modulus of rupture (MOR), modulus of elasticity (MOE), internal bond (IB) strength and thickness swelling (TS) based on JIS standard. All of the results testing show the mechanical and physical properties of PB have meet the standard requirement based on JIS A5908:2003.