FINISHING PROPERTIES OF LAPTOP TABLE FROM KELEMPAYAN (Neolamarckia cadamba) WOOD

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TABLES OF CONTENTS

DEDICATIONS ACKNOWLEDGEMENTS TABLES OF CONTENTS LIST OF TABLE LIST OF FIGURES LIST OF ABBREVIATIONS ABSTRACT ABSTRAK	i V V i:	age iii v v iii iii x
CHAPTER 1: INTRODUCTION		
1.1 General		1
1.2 Problem Statement		4
1.3 Objective	4	5
CHAPTER 2: LITERATURE REVIEW		
2.1 Hardwood Species in Malaysia		6
2.1.1 Kelempayan		
2.1.2 Wood Anatomy		
2.1.3 Wood Mechanical		
2.2 Laptop Desk	8	,
2.2.1 Ergonomic		
2.2.2 Comfortability		
2.3 Finishing	9	
2.3.2 Types of Finishing		
CHAPTER 3: METHODOLOGY		
3.1 Sample Preparation	13	,
3.2 Experimental Design	1	
3.2.1 Material Selection		
3.2.2 Sanding and Surface Preparation		
3.2.3 Type of Finish Used		
3.2.4 Type of System		
3.2.5 Finishing Testing		
3.2.5.1 Surface Roughness Test		
3.2.5.2 Pencil Hardness Test		
3.2.5.3 Tape Adhesion Test		
3.2.5.4 Scratch Test		
3.2.5.5 Household Test		

3.3 Design Process	20
3.3.1 Selection Idea	
3.3.2 Design Brief	
3.3.3 Concept Design	
3.3.4 Mockup	
3.3.5 Prototype	
3.3.6 Final Evaluation	
CHAPTER 4: RESULTS AND DISCUSSION 4.1 Statistical Analysis 4.2 Effects of Grit Sandpaper on Finishing Properties 4.3 Effect of Finishing Systems on Finishing Properties	24 25 27
CHAPTER 5 CONCLUSION	
REFERENCES	
APPENDICES	
CURRICHI UM VITAE	

ABSTRACT

Finishing Properties of Laptop Table from Kelempayan (Neolamarckia cadamba) Wood

Finishing is the final process in furniture manufacturing. The function of finishing process is to give protection and good appearance on product surface. Finishing consist of two stages which is pre-finish and finish. Pre-finish is preparation of surface product before applying the coating material. It is need to keep the product away from dust, dirt, oil and any unwanted particle. This preparation using sandpaper that also give smoothness to product surface. Sandpaper comes in various grit that provides different roughness on surface. In this study, two types of grit sandpaper use which is 120 and 320 grit by using acid catalyst(AC) clear as coating material. The results show that 320 grit sandpaper gives better results for the finishing properties. Then, three different technique applying coating material are use which are 2 layer, 4 layer and 6 layer. The results obtained that 6 layer of coating material produced best result.