## THE IMPLEMENTATION OF 5S FOR IMPROVING ORGANIZATION IN UITM FURNITURE WORKSHOP

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Final Year Project Report Submitted in Partial Fulfilment of the Requirements for the Degree of Bachelor of Science (Hons.) Furniture Technology in the Faculty of Applied Sciences Universiti Teknologi MARA

**JANUARY 2012** 

#### **ACKNOWLEDGEMENTS**

Praise to the Almighty Allah the Most Gracious and the Most Merciful, for His blessing that grants me health and ability to finish this final project. Special thanks to my parent and my family for their support and aspiration to me.

I would like to thank Madam Norhafizah Bt Rosman who acts as my advisor for this project. Through the guideline that has been given I managed to complete this project on time. I also would like to thank Dr Wan Mohd Nazri b. Wan Abdul Rahman who has given me his guidance to complete this project.

Special thanks to Ustz Mohd Zaki B. Abdul Latiff, Mr. Shaari B. Daud and Miss Norzie Diana Bt. Baharum who have helped me in doing my project.

To all the staff in UiTM furniture workshop, thanks for their cooperation. Last but certainly not least, to all my friends whose understanding, support and shared time. I really appreciate.

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### **ABSTRACT**

# THE IMPLEMENTATION OF 5S FOR IMPROVING ORGANIZATION IN UITM FURNITURE WORKSHOP

The purpose of this study was to observe the way of implementing the 5S methodology in the furniture workshop in UiTM Pahang. In the framework of this research it has been analyzed and implemented the 5S rules in the production process. On the basis of the own research it can be stated that, introducing the 5S rules bring great changes in the workshop, for example: process improvement, maintenance and improvement of the machines' efficiency, and increased safety. The 5S methodology analyzes the processes running on the workplace. The 5S is the methodology of creating and maintaining well- organized, clean, highly effective and high quality workplace. The results clearly showed that training all staff and students on the 5S rules. The essential thing is to divide activities into some 5S main steps and to maintain continuous improvement. It results in effective organization in UiTM Pahang furniture workshop.