

FABRICATION AND EXPERIMENTAL INVESTIGATION ON FILAMENT WOUND COMPOSITE

KHAIRIL ANUAR BIN OTHMAN

(2002241682)

A thesis submitted in partial fulfillment of the requirements for the award of Bachelor Engineering (Hons) Mechanical

> Faculty of Mechanical Engineering Universiti Teknologi Mara (UiTM)

> > **APRIL 2005**

ACKNOWLEDGEMENTS

Bismillahirrahmanirrahim....

Alhamdulillah, after all I manage to complete this final project. First of all I would like to thank my project advisor Dr. Zahurin Halim for her enthusiastic support and advice during completing this project. I was very grateful for her help.

My deep thanks also go to Puan Zuraida Ahmad a Mechanical Engineering lecturer of "Kulliyah of Engineering" Islamic International University of Malaysia (IIUM). Her willingness to spend time and sharing useful information with me are very priceless. Her idea and suggestion are very valuable in completing this project.

I also would like to express my gratitude to all the lecturers, technicians and also lab assistant who are involved in this project. A lot of thanks for their technical advice while designing and setting up of the experiment equipments.

Special thank also goes to Puan Faizah Mohd Salleh from "Makmal Penyelidikan Sains" Universiti Teknologi Mara (UiTM) for her willingness to lend some equipments in completing this project

Last but not least, special thanks go to my family and friends for their never ending help and supports. I will love you all forever. Thank you.

ABSTRACT

The project of "Fabrication and Experimental Investigation on the Filament Wound Composites" has been carried out by the final year student of Bachelor Engineering (Hons) Mechanical under supervision of Dr. Zahurin Halim. The purpose of this project is to understand and fabricate the filament wound composite (FWC) using the filament winding machine and also to do experimental investigation on the specimens fabricated. The experimental investigation consists of tensile test and constituent contest experiment. The project has started with reading, collecting and gathering information process through several sources like books, journals, Internet and also by referring to lecturers and other experts. The fabrication process has been done in International Islamic University of Malaysia (IIUM) using the filament winding machine which has been fabricated earlier by Puan Zuraidah Ahmad a mechanical engineering lecturer in IIUM. The fabrication process used fibre glass and epoxy resin as raw materials. The tensile test has been done at the Strength Laboratory in Universiti Teknologi MARA (UiTM) Shah Alam which supervised by Mr. Ziyadi Zamri the staff of strength laboratory using the Instron tensile test machine. After completed the tensile test, the specimens had undergone the constituent content experiment. This experiment has been done in "Makmal Penyelidikan Sains" in Universiti Teknologi MARA (UiTM) under supervised by Puan Faizah Mohd Salleh as one of the researchers there. After all the test and experiment completed, the calculation to find the tensile strengths and the properties of the specimens started. All the results obtained were then compared to the journals for validation purposes.

TABLE OF CONTENTS

	CON	TENTS	PAGE
	TITL	JE	i
	ACKNOWLEDGEMENT		ii
	ABS'	iii	
	TAB	iv	
	LIST	viii	
	LIST	ix	
	NOT	xi	
		•	
CHAPTER I	INT		
	1.0	Background of Project	1
	1.1	Objective of Project	2
	1.2	Scope of Project	2
	1.3	Significant of Project	2

CHAPTER II LITERATURE REVIEW

2.0	Introd	Introduction				
2.1	Histor	Historical Development of Composite Materials				
2,2	Defini	Definition and Characteristics of Composite				
	Mater	Material				
2.3	Classi	Classifications of Composites				
	2.3.1	Matrix materials	6			
		2.3.1.1 Polymers Matrix composite (PMC)	6			
		2.3.1.2 Metal Matrix Composite (MMC)	6			
		2.3.1.3 Intermetallic Matrix Composite				
		(IMC)	6			
		2.3.1.4 Ceramic Matrix Composite (CMC)	7			
	2.3.2	Reinforcing Materials	7			
		2.3.2.1 Discontinuous Reinforcements	7			
		2.3.2.2 Continuous Reinforcements	7			
2.4	Filam	Filament Winding Overview				
	2.4.1	History	10			
	2.4.2	Industrial. Important Of Filament				
		Winding Process	1.1			
	2.4.3	Advantages of Filament Winding	11			
	2.4.4	Disadvantages and Limitations of				
		Filament Winding	12			
	2.4.5	Applications of Filament Winding	13			
		2.4.5.1 Commercial Products	13			
		2.4.5.2 Sports and Recreational Products	14			
		2.4.5.3 Defense Products	14			
	•	2.4.5.4 Aerospace Products	14			
2.5	Fiber	Fiber and Matrix System				
	2.5.1 Fiberglass		1.5			
	2.5.2	Epoxy	17			