

UNIVERSITITEKNOLOGIMARA

**FABRICATION AND
CHARACTERISATIONS OF PALM
KERNEL CAKE (PKC) ACTIVATED
CARBON – FERUM (II) OXIDE (AC-
PKC- Fe_2O_3) ONTO
POLYURETHANE (PU) SUBSTRATE
FOR DSSC APPLICATIONS**

MOHD HAMIZAN BIN SELAMAT

Thesis submitted in fulfillment
of the requirements for the degree of
Doctor of Philosophy
(Science)

Faculty of Applied Sciences

January 2022

ABSTRACT

The complexity of cell applications in the design of renewable source concept was using composites as electrode systems. The hard substrate leakage controlled by Polyurethane (PU) complete the use of flexible applications in Dye-Sensitized Solar Cell (DSSC) for photoconversion electrodes. In fabrication systems, the issue of the thin film sensitization source for the anode film layer was environment. The selection has surveyed organic-inorganic composite systems as new cell systems. Physical damage factor using conventional substrate in adaptation with flexible PU maintains the exposure performance of the system where the inhibitor of the substrate electrode performance is higher with catalytic efficiency. Electrode systems with high catalysis and corrosion resistance for metal replacement brought sustainable development especially waste-energy source systems. Composite materials from activated carbon (AC) sources solve a faulty electrode system for charge carrier structure and increase efficiency performance. PU material architecture using low temperature is used as an innovative electrode alternative. AC composite flexible organic electrode coatings achieve a successful catalytic network. Palm Kernel Cake AC, PKC applied onto PU substrates prepared with solution casting and Doctor Blade's method. The fabrication of electrode set of PU / AC-Fe₂O₃ thin film composite is hydrothermally processed and transformed into a layered film on PU conductive composite for catalytic elements. The characterization of AC e-transport electrode performed catalyst networks for electron charge-transport capacity of conductivity. Surface characterizations made with electrochemicals analysis interred with photo-density performance tested for PU system efficiency of photocatalytic parameter and cell photoelectro system. The PU measurement with photo-luminescent values measured photo-absorbancy and photo regeneration analyzes at 550 nm wavelength and interlined with photoelectro density spectroscopies of AC with 7 Wt% at minimal. AC has cell detriment as cell organic structure as well as high photo-electro materials for cell's electrodes and responses linear d-gap analysis and made differentials of polymer system norm to the degradation of photoabsorbive material. The XRD revealed composite structure of catalyst networks system interacting active sites to semi-composite sites within organic-inorganic compounds extension. The Impedance (EIS) measurement applied on electrode systems found high conductivity and high corrosion inhibitor performance of AC composite where longer period of perturbed end rate indicate higher resistance. The PU/AC-Fe₂O₃ is the best regeneration facilitated composite performance in composite system electrode while PU/PKC-AC-Fe₂O₃ in-correlation, has the best in conductivity systems performance obtained a value of 10⁻³ S.cm⁻¹. PU optimized in a 0.3 M of NaI solution reached best conductivity of 10⁻⁸ S.cm⁻¹. The electrode produced from organic flexible substrate-composites resulted dominant IPCE in utilized AC catalyst networks. PU-N719 sensitizer system efficiency of electrode system resulting of 6.19% (FF: 0.45) while Pc system of organic binaries obtained with efficiency parameters of 2% (FF: 0.25). The flexible PU thin film cell made layers of TiO₂ and AC-Fe₂O₃ performed photo-current conversion (IPCE) at 6.5%, with the performance as highest as 6.9% for composite system. PKC-AC-Fe₂O₃ (FF: 0.64) was made and comparatively with Pt efficiency yield value at 6.5 % (FF: 0.66). The dG evaluated efficiency parameters in correlation of AC-electrodes system achieved over 95% of fill factor.

ACKNOWLEDGEMENT

Many thanks to the almighty Allah for giving me the opportunity to complete my Ph.D's study which are competitive and very challenging. I would like to thank my supervisor, Assoc. Prof. Dr. Rosnah Zakaria for her guidance, support, patience, and ideas along my study. Her kindness and devoted time and attention have cherished me to completion this study. Without her tremendous support and encouragement, my reality and vision would have not come aligned in order to finish line.

My appreciation also goes to all my colleagues and ICC lab official members for all the gear-rounded facilities during the sampling and characterization of my work. Thanks for all courage, ideas, and realm of examples during the experimental work. Thanks also goes to all fellowships who always lend hands and exchanges ideas in order to archive the excellence result of the study.

I would also like to express my gratitude to the Ministry of Higher Education (MOHE) for the MyBrain15 scholarship, and my particular thanks even go to Universiti Teknologi MARA (UiTM) for giving me a fantastic opportunity and superior platform throughout my study. Most importantly, many special thanks go to my late mother, Hjh. Wasitar Marzuki for her forever encouragement of my study's spirit, mental and support. To the extent, my most profound gratitude goes to my beloved wife, Jamilatul Haida Jaladin and daughter Nur Iwana Izah for all of their endless support in thick and thin situation during my entire research work.

TABLE OF CONTENTS

	Page
CONFIRMATION BY PANEL OF EXAMINERS	ii
AUTHOR'S DECLARATION	iii
ABSTRACT	iv
ACKNOWLEDGEMENT	v
TABLE OF CONTENTS	vi
LIST OF TABLES	x
LIST OF FIGURES	xi
LIST OF SYMBOLS	xvi
LIST OF ABBREVIATIONS	xvii
LIST OF NOMENCLATURE	xix
CHAPTER ONE INTRODUCTION	1
1.1 Research Background	1
1.2 Motivation	3
1.3 Problem Statement	4
1.4 Objectives	5
1.5 Significance of Study	6
1.5.1 Scope of the Thesis	7
1.5.2 Justification of the Research	7
1.5.3 Limitation of Research	8
CHAPTER TWO LITERATURE REVIEW	9
2.1 Introduction	9
2.2 Solar cell substrate technological	9
2.2.1 Silicon substrate photovoltaic (PV)	11
2.2.2 Substrate-film generation of multilayer PV	11
2.2.3 Dye-sensitized solar cell (DSSC) substrate-active layer	13
2.3 DSSC Materials (PU-Based)	16
2.3.1 Flexible substrate for photocatalytic (PU)	16

2.3.2	Polyurethane composite (PU)	16
2.3.3	PU electrode system	17
2.3.4	PU TiO ₂ -AC composite photoelectrode (PE)	18
2.3.5	PU-NaI composite electrolyte	19
2.3.6	PU AC composite electrolyte thin-film system	20
2.4	Sensitizer parameters for photovoltaic	24
2.4.1	Sensitizer materials in polymer transport material	24
2.4.2	Sensitizer as Light Harvesting Efficiency (LHE)	26
2.5	Composite electrode materials	27
2.5.1	Electro-photo catalytic properties	29
2.5.2	Solar as radiative degradation	30
2.5.3	Potential as Corrosion Inhibitor composite systems	32
2.6	Composite System Characterization	34
2.6.1	Impedance Spectroscopy (EIS)	35
2.6.2	Cyclic voltammetry of catalytic measurement	38
2.6.3	Characterization of UV-Visibility	38
2.6.4	Fourier Transform Infra-Red (FTIR) PU-NaI conductive catalytic	39
2.7	Conductivity of composite-organic system	41
2.7.1	Conductivity and generation and organic charge transfer system	41
2.7.2	Charge regeneration and transfer catalysts	42
2.7.3	Conductive organometal structured film layer system	44
2.7.4	Conductive composite electrolyte charge catalytic composite	46
2.8	Bulk cell system DSSC (PU-PU)	47
2.8.1	Polymer hybrid as DSSC solar cell	48
2.8.2	Photoconversion (IPCE) parameters	52
2.8.3	Potential analysis PU/AC-NaI composite	61
2.9	Summary	62
CHAPTER THREE RESEARCH METHODOLOGY		63
3.1	Introduction	63
3.2	Materials	64
3.3	Sample Preparation	65
3.3.1	Preparation of AC from Pyrolysis	65
3.3.2	Liquid phase sample preparation	66