FINAL YEAR PROJECT REPORT

ADVANCED DIPLOMA IN MECHANICAL ENGINEERING

SCHOOL OF ENGINEERING

MARA INSTITUTE OF TECHNOLOGY

SHAH ALAM

DESIGN OF A HARVESTING DEVICE FOR OIL PALMS

BY

MD. KHAIRUL JAMLLI BIN KHALID &
AZMAN BIN AYUB

ABSTRACT

Mechanisation in the oil palm industry becomes a critical issue in plantations since the increasing of labour cost. Various parties participate in the design and development of mechanisms that can overcome this problem including the government sectors, private sectors and overseas consultants.

The development of harvesting device started early in 1983, introduced a various concept of harvesting. Most of the designs did not achieve the performance required. A few concepts that performed well, were however during infield testing are not economically at that time. The total operation cost is still found very high. ntil nowadays there are no such design that fulfils the requirement.

A new concept of harvesting device proposed here tries to fulfil the requirement of harvesting device. A few investigations and experiments were carried out during the project. The combinations of various harvesting concepts from the existing design make it perform well slightly as required performances. The aims of this project are to design and fabricate a device with which it can be a reference for the next development.

Theoretically the proposed design achieves the aims of this project and provides information for the next development. However, further investigations and detailed study on this problem should be continued in order to come up with an effective and economical harvesting device.

ACKNOWLEDGEMENT

We would like to express our deep sense of gratitude and appreciation to En. Ahmad Fakri B. Shaari who initiated and supervised this project. His endless help and guidance throughout this project have made it possible to obtain the desired result.

We are also very grateful to Ir. Dr. Hj. Ahmad Hitam and his staff members from PORIM, all staff members of the engineering workshop who had supplied us with various tools and equipments and the staff of clerical services who provided us with necessary information during the progress of the project.

Finally we would like to express our deepest gratitude to all our classmates and friends who were directly or indirectly involved in making this project a success.

Md. Khairul Jamlli bin Khalid. Azman Bin Ayub.

TABLE OF CONTENTS

		Pag
	Abstract	1
	Acknowledgement	I I
	Table Of Contents	11
1.0	Introduction.	1
	,	
2.0	Study Of An Existing Design.	3
	2.1 Concept Of The Existing Design.	3
	2.1.1 First Concept.	3
	2.1.2 Second Concept.	5
	2.1.3 Third Concept.	6
	2.2 The Limitation Of An Existing De	sign. 8
	2.3 Expected Machine Performance.	10
3.0	Experimental Data.	12
	3.1 Blade Geometry.	12
	3.2 Mode Of Operations.	14
	3.3 Material Properties.	21
4.0	Design Constraints.	24

5.0	The Proposed Design.	29
	5.1 Concept.	29
	5.2 Result Of The Testing.	34
6.0	Discussions And Recommendation.	35
7.0	Conclusion.	38
	Appendices.	40
	Appendix A.	41
	Appendix B.	44
	Appendix C.	47
	Drawing.	50

Bibliography.