## OPTIMIZATION STUDY OF ELECTROCOAGULATION PROCESS ON NOZI BATIK WASTEWATER

## NURUL NABILLA NADIA BINTI HASHIM

Final Year Project Report Submitted in Partial Fulfilment of the Requirements for the Degree of Bachelor of Science (Hons.) Applied Chemistry in the Faculty of Applied Sciences, Universiti Teknologi MARA

AUGUST 2022

### **ACKNOWLEDGEMENT**

Upon completion of this project, I would like to express my gratitude to many parties. My heartfelt thank goes to my supervisor, Dr. Wan Izhan Nawawi Bin Wan Ismail for all the scientific advice and knowledge and many insightful discussions and suggestions. He has been very kind and helpful to me in completing my thesis and also my lab works. He gives me full guidance and knowledge that are very helpful to me throughout the process of completing my thesis. I also want to give my gratitude to the post-graduate students under Dr. Wan Izhan Nawawi that had assisted me during lab works for my final year project and also the lab assistance for instrumentation lab of UV-Vis Spectrophotometer and ICP-OES.

Also, I would like to thank my friends for supporting me wholeheartedly in completing this thesis. I would also like to expand my deepest gratitude to all those who have directly and indirectly guided me in writing this thesis. Many people, especially my close friends have made valuable comments, suggestions on this thesis which gave me the inspiration to improve my writings. I thank all the people for their help directly and indirectly to complete my thesis writings. Words cannot express how grateful I am to be surrounded with good people in my life.

Lastly, I want to dedicate the gratitude to myself for being strong and patient throughout this whole roller-coaster ride of emotion and journey in completing this thesis. Through all the mental breakdown and stressful situation, thanks for surviving this journey, you did great dear self.

#### **ABSTRACT**

# OPTIMIZATION STUDY OF ELECTROCOAGULATION PROCESS ON NOZI BATIK WASTEWATER

Batik industry is one of the most well-known industries in clothing and apparel which becomes a source of income in some countries. However, the rapid growth of batik industry also contributes to environmental pollution where untreated effluent was discarded through rivers. The batik effluent has high concentration makes the electrocoagulation process is one of the suitable methods for wastewater treatment. However, electrocoagulation process has not being study well for the degradation of batik wastewater. In this study, Nozi Batik wastewater with a peak max detected at 526 nm was treated under electrocoagulation process by using aluminum as electrode. The decolorization factor of treated wastewater determine based on the absorbance value detected via visible spectrophotometer. The optimum condition parameters of electrocoagulation process for Nozi batik wastewater treatment were determined where the electrolyte used (NaCl), electrode distance, and voltage were detected at 10 ppm, 1 cm and 22V respectively. This optimum condition under electrocoagulation is more efficient than the conventional method by using alum where it is completely decolorized Nozi wastewater (97% decolorized) for just 6 minutes with comparison to a conventional wastewater treatment method where it reduces 41% at same treatment time. Alions was detected as the highest composition in treated wastewater detected under ICP-OES due to the excessive production from Al electrodes. However, it may reduce by controlling the electrocoagulation treatment time.

# TABLE OF CONTENTS

|  |                         | Pages |
|--|-------------------------|-------|
| ABSTRACT                                     |                         | ii    |
| ACKNOWLEDGEMENT                              |                         | iv    |
| TABLE OF CONTENTS                            |                         | v     |
| LIST OF FIGURES                              |                         | vii   |
| LIST OF TABLE                                |                         | ix    |
| LIST OF SYMBOLS, ABBREVIATIONS AND ACRONYMNS |                         | X     |
| CHAPTER 1 INTROI                             | DUCTION                 |       |
| 1.1 Background                               | Background of Study     |       |
| 1.2 Problem Statement                        |                         | 3     |
| 1.3 Research Questions                       |                         | 4     |
| 1.4 Significant of Study                     |                         | 4     |
| 1.5 Objectives of Study                      |                         | 5     |
| 1.6 Scope and Li                             | mitation of Study       | 6     |
| CHAPTER 2 LITERA                             | TURE REVIEW             |       |
| 2.1 Industrial Wa                            | astewater               | 7     |
| 2.1.1 Organic                                | Pollutants              | 9     |
| 2.1.2 Inorgani                               | c Pollutants            | 9     |
| 2.1.3 Biologic                               | al Pollutants           | 10    |
| 2.1.4 Batik W                                | astewater               | 10    |
| 2.2 Wastewater Treatment Process             |                         | 14    |
| 2.2.1 Biologic                               | al Treatment Process    | 15    |
| 2.2.2 Physical Treatment Process             |                         | 16    |
| 2.2.3 Chemica                                | al Treatment Process    | 17    |
| 2.3 Electrocoagu                             | lation                  | 18    |
| 2.3.1 Principle                              | e of Electrocoagulation | 18    |

### **CHAPTER 1**

### INTRODUCTION

## 1.1 Background of Study

Batik industry is one of the most well-known industries in clothing and apparel which becomes a source of income in some countries. This industry had brought huge advantages to the country, especially in the growth of the economy as it is one of the reliable export commodities. The rapid growth of batik industry in Malaysia has caused environmental problems from the dyes used in manufacturing and wastewater disposal (Sulthonuddin & Herdiansyah, 2021). The Environmental Quality Regulation (1974) governing industrial effluent also has lack of awareness, as evidenced by batik entrepreneurs' poor compliance with the act as compared to other manufacturing businesses. Textile or batik manufacturers use a number of chemicals, such as synthetic dyes, wax and other chemical reagents that dependent on the nature of the raw materials. The chemical compositions can be from inorganic to organic compounds (Subki, 2017). However, these wide ranges of chemical in textile industry will be incorporated as wastewater and leads to environmental pollution if it is release without proper treatment process (Subki, 2017).