FINAL YEAR PROJECT REPORT ADVANCED DIPLOMA IN MECHANICAL ENGINEERING SCHOOL OF ENGINEERING MARA INSTITUTE OF TECHNOLOGY SHAH ALAM

CAD/CAM APPLICATION IN MANUFACTURING

PREPARED BY :

SALWA BT MOHD SAYUTTI

SITI JASMEEN BT MOHD HASHIM

MAY 1996

ACKNOWLEDGMENTS

Firstly, thank God for giving us the opportunity to complete this project paper although throughout the duration various problems occured but we still managed to handled it until the end.

We would like to express our heartfelt gratitude to my advisor, Dr R Bhuvanesh for his consistent help and guidance, as well as the provision of his valuable time, encouragement and patience during the period of completing this project

Not forgetting a special thank to Standard Industrial Research Institut of Malaysia (SIRIM) for allowing us to use their apparatus in completing this project. Especially to En. Adnan bin Md Sharif the Research Officer of Production Tooling Group in Product and Machine Development Centre (PMDC) who also act as our advisor. Thank you very much for his help, support and the valuable knowledge taught in order to make sure this project is perfect and successful.

We are very grateful to both of our advisor and we will never forget everything they had done for us and we appreciate it a lot.

Last but the not the least many thanks to our families for the financial support and unlimited encouragement. Without them this project could never been accomplished.

Î

ABSTRACT

The first chapter is more about the basic definition of several terms that will be use in the following chapter. The basic terms that we use are CAD, CAM, CNC where they are related to each other. The explanations will give a brief idea on what it is all about.

The second chapter is about the project itself. It consists of the introduction to the project and the applications of CAD/CAM in manufacturing and for this case cable clamp has been chosen. CAD/CAM Software will be use to create the surface, generate a tool path and generate the NC program for the profile of a die insert of a cable clamp.

The third chapter is more on the drawing of product and the programming. We used Autocad Release12 for product drawing where this is one of the CAD softwares. It gives a brief explanation on the machining and manufacturing process in producing cable clamp. To produce an actual cable clamp, it used a pressure die casting process.

The fourth chapter is briefly about die, the definition and the manufacturing process. Chapter 3 and chapter 4 are important to give a rough idea on this project.

The fifth chapter is the real usage on CAD software that is Autocad and Autosurf. On this chapter we select the system used, the profile drawing of a die insert and also the programs use to generate the drawing.

Chapter sixth is about selecting machining tools to generate tool path and NC program. This chapter is more on CAM where everything in this chapter will be use during machining. We use many tables to show how machining is being done by

li -

using CAM software. The CAM software used is Hypermill where it also simulates the tool path.

Chapter seventh is more on economical side. For this chapter, questionnaire has been distributed to several numbers of company that involve in mould and die making, and through their feed back we analyze the current market, cost and time regarding the usage of CAD/CAM application in manufacturing.

The last chapter is the conclusion of this project.

CONTENTS

ACKNOWLEDGMENT

ABSTRACT

OVERVIEW

CHAPTER 1

INTRODUCTION

1.1	Manufacturing Technology	1
1.2	CAD	2
1.3	CAM	3
1.4	CNC	3

CHAPTER 2

CAD/CAM APPLICATION IN ENGINEERING PRODUCT

2.1	Introduction	1	5
2.2	Manufacturing application		5
2.3	Product selection		7

CHAPTER 3

PRODUCT ANALYSIS

3.1	Product drawing	8
3.2	Programming	9
3.3	Machining and manufacturing process	30