Final Project Report

TITLE: IMPROVEMENT OF OVERALL EFFICIENCY OF WELDING LINE

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"I declared that this thesis is the result of my own work except the ideas and summaries which I have clarified their sources. The thesis has not been accepted for any degree and is not concurrently submitt in candidate of any degree."

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ABSTRACT

This project is about the improvement of overall efficiency of Toyota Boshoku UMW welding line 2 that focus on these four elements; Man, Method, Machine and Material. Two main problems have been highlighted which are high stock level of IMV seat frame and low actual working hours. More work have been covered in improving the current work standard, movements of worker, quality control, equipment and the welding process itself. Toyota Production System approach such as Set Part Supply (SPS), Just In Time (JIT), manpower flexible line (Shojinka) and production by tact time has been applied in this project. The benefit from this project is to reduce stock level and to improve actual working time thus will save space for other production projects and also will eliminate waste.

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