## UNIVERSITI TEKNOLOGI MARA

# PUNCTURE RESISTANCE AND CHARACTERIZATION OF COATED NATURAL RUBBER LATEX (NRL) ULTRA HIGH MODULUS POLYETHYLENE (UHMPE) UPON HEAT AGEING.

## ANISAH BINTI ABDUL LATIFF

MSc

September 2020

### **AUTHOR'S DECLARATION**

I declare that the work in this thesis was carried out in accordance with the regulations of Universiti Teknologi MARA. It is original and is the results of my own work, unless otherwise indicated or acknowledged as referenced work. This thesis has not been submitted to any other academic institution or non-academic institution for any degree or qualification.

I, hereby, acknowledge that I have been supplied with the Academic Rules and Regulations for Post Graduate, Universiti Teknologi MARA, regulating the conduct of my study and research.

Name of Student	:	Anisah Binti Abdul Latiff	
Student I.D. No.	:	2011391119	
Programme	:	Master of Science – AS780	
Faculty	:	Applied Sciences	
Thesis Title	:	Puncture Resistance and Characterization of Coated Natural Rubber Latex (NRL) Ultra High Modulus Polyethylene (UHMPE) upon Heat Ageing	
Signature of Student	:		
Date	:	September 2020	

### ABSTRACT

This study focuses on the effect of heat ageing towards the puncture resistance of coated natural rubber (NR) latex unidirectional (UD) ultra high modulus polyethylene (UHMPE) fabric. The application of NRL was done by dipping method namely single dip (SD), double dip (DD) and triple dip (TD). Heat ageing methods were categorized as accelerated condition and environmental condition. The samples were exposed to heat at different elevated temperatures for 48 hours and 192 hours to accelerate the effect while for environmental condition, the samples were placed inside a car trunk for the duration of one year to accumulate the variable temperature and humidity inside a car. The puncture resistance of coated fabric in accelerated heat ageing decrease by 57%, 44% and 29% for SD, DD and TD respectively. The coated Samples stored inside a car trunk shows a reduction on the puncture resistance by 9.4%, 6.4% and 26% for SD, DD and TD respectively. The morphology of the aged and unaged samples for uncoated and coated NRL UD UHMPE was examined using Field Emission Scanning Electron Microscope (FESEM) and light microscope. Spectroscopy test using Fourier Transform Infrared Spectroscopy (FTIR) shows some changes in the molecular arrangement of the materials. Thermogravimetric analysis (TGA) was used to analyses the thermal stability of the material. As a conclusion, it can be said that heat and humidity affected the coated sample strength and reduced the absorption capability of the materials towards puncture resistance.

### ACKNOWLEDGEMENTS

First praised is to Allah, the Almighty, on whom ultimately we depend for sustenance and guidance. I wish to thank Allah for giving me the opportunity to complete my long and challenging journey. My deep gratitude goes first to my supervisor Associate Prof. Ts. Dr. Mohd Rozi Ahmad who expertly guided me through my research. His unwavering enthusiasm kept me constantly engaged with my research and his personal generosity, understanding, careful reading and constructive comments was valuable. His timely and efficient contribution helped me shape this into the final form.

My deep gratitude to the Yayasan Sultan Iskandar Johor for the financial support without which this research could not have been possible at the first place. My appreciation also extends to my laboratory colleagues, Dr Normala Hassim, Dr Harris Yahya, Suraya Suhaimi, Awatif and Pn. Syafinas and I express my sincerest appreciation for their assistance in any way that I may have asked. Special thanks to my friends Pn Norhaliza and Dr Abdullah Hisyam for the support given physically and emotionally.

Nobody has been more important to me in the pursuit of this research than my father and mother, Abdul Latiff Bin Ahmad Rosdi and Kalthom Binti salim, whose love and guidance are with me in whatever I pursue. They are the ultimate role models. Most importantly, I wish to thank my loving and supportive husband, Mohammad Aliff Bin Mohd Latif, and my two wonderful children, Maria Ekaterina and Annas Fahrezzi, who provide unending inspiration.

Finally, I'm forever indebted to my family member especially my beloved sister and brothers Nur Raidah, Ahmad Syakir and Sayyid Haziq for the encouragement and support given and friends who help me sustain positive atmosphere and special thanks to all those their names do not appear here who have contributed to the successful completion of this research.

Alhamdullilah

### **TABLE OF CONTENTS**

			Page	
<b>CONFIRMATION BY PANEL OF EXAMINERS</b>			ii	
AUTHOR'S DECLARATION			iii	
ABS	TRACT		iv	
ACK	KNOWL	EDGEMENTS	v	
ТАВ	BLE OF (	CONTENTS	ix	
LIST	Г ОГ ТА	BLES	X	
LIST	r of fic	GURES	xi	
LIST	Г OF PL	ATES	xii	
LIST	<b>F OF SY</b>	MBOLS	xiii	
LIST	Г OF AB	BREVIATIONS	xiv	
CHA	APTER (	ONE: INTRODUCTION	1	
1.1	Resear	1		
1.2	Proble	3		
1.3	Object	5		
1.4	Signifi	5		
1.5	Scope	And Limitation Of Research	5	
CHA	APTER T	<b>TWO: LITERATURE REVIEW</b>	7	
2.1	Introdu	7		
2.2	Advan	Advance Synthetic Textile Material		
	2.2.1	Aramid Fibre	8	
	2.2.2	Pbo Fibre	11	
	2.1.3	Ultra High Modulus Polyethylene (UHMPE)	12	
2.3	Rubbe	Rubber		
	2.3.1	Natural Rubber Late (NRL)	16	
	2.3.2	Vulcanized Natural Rubber	17	