

**EFFECT OF PENTAERYTHRITOL ABIETATE AS  
TACKIFYING AGENT IN SYNTHESIS POLYURETHANE  
FROM CRUDE PALM OIL**

**SUHAILA RAFEAH BINTI MAT JUSOH**

**BACHELOR OF SCIENCE (Hons.) CHEMISTRY  
FACULTY OF APPLIED SCIENCES  
UNIVERSITI TEKNOLOGI MARA**

**JULY 2013**

## TABLE OF CONTENTS

	<b>PAGE</b>
<b>ACKNOWLEDGEMENT</b>	<b>iii</b>
<b>TABLE OF CONTENTS</b>	<b>iv-v</b>
<b>LIST OF TABLES</b>	<b>vi</b>
<b>LIST OF FIGURES</b>	<b>vii</b>
<b>LIST OF ABBREVIATIONS</b>	<b>viii-ix</b>
<b>ABSTRACT</b>	<b>x</b>
<b>ABSTRAK</b>	<b>xi</b>
<b>CHAPTER 1 INTRODUCTION</b>	
1.1 Research Background	1-6
1.2 Significant study	7
1.3 Objective	7
<b>CHAPTER 2 LITERATURE REVIEW</b>	<b>8-11</b>
<b>CHAPTER 3 METHODOLOGY</b>	
3.1 Materials	
3.1.1 Chemicals and raw materials	12
3.1.2 Apparatus	13
3.1.3 Instruments	14
3.2 preparation of an unsaturated alkyd resin	14
3.3 Preparation of polyurethane adhesive	15
3.4 Tackifying resin addition	15
3.5 Testing of polyurethane adhesive	
3.5.1 Chemical properties FT-IR	15
3.5.2 Physical testing – Universal testing Machine Instron	16
3.5.3 Physical testing – Melting point	16-17

<b>CHAPTER 4 RESULT AND DISCISSION</b>	
4.1 Chemical synthesis	18-20
4.2 Polyurethane adhesive analysis	21-23
4.3 Melting point	24-25
4.4 Tensile strength	25-30
<b>CHAPTER 5 CONCLUSION AND RECOMMENDATIONS</b>	<b>31-33</b>
<b>CITED REFERENCES</b>	<b>34-36</b>
<b>APPENDICES</b>	<b>37-49</b>
<b>CURRICULUM VITAE</b>	<b>50-51</b>

## LIST OF TABLE

<b>Table</b>	<b>Caption</b>	<b>Page</b>
Table 4.1	FT-IR characterizations of polyurethane adhesive contains pentaerythritol abietate as tackifying agent and polyurethane adhesive.	22
Table 4.2	Tensile strength of polyurethane adhesive contains Pentaerythritol abietate	25-26
Table 4.3	Tensile strength of polyurethane adhesive	27
Table 4.4	Comparison between PU adhesive and PU contain pentaerythritol abietate	29

## **ABSTRACT**

### **EFFECT OF ADDITION PENTAERYTHRITOL ABIETATE AS TACKIFYING AGENT IN SYNTHESIS POLYURETHANE ADHESIVE FROM CRUDE PALM OIL**

A synthesis of thermoplastic polyurethane adhesive (PU) made up from natural base replacing petroleum base was carried using crude palm oil. The preparation of polyurethane carried out using two steps, which are preparation of alkyd resin and the second step is the preparation of polyurethane adhesive. Alkyd resin was prepared from crude palm oil as a natural base. Oleic acids contained in crude palm oil create bonding with glycerol and phthalic anhydride to produce alkyd resin. Polyurethane adhesive is the final product which prepared using the reaction between alkyd resin and toluene diisocyanate (TDI). Then, pentaerythritol abietate added into the hot polyurethane adhesive to increase the adhesiveness of the polyurethane adhesive with optimum ratio 4.7 wt%. FT-IR is used to identify the characterization chemical contain in polyurethane adhesive. The universal testing is used to identify the strength of internal bonding and the maximum load of the polyurethane adhesive.