FABRICATION AND CRITICAL CURRENT DENSITY STUDIES OF DIP COATED MULTI-CORE HIGH-TEMPERATURE SUPERCONDUCTOR TAPES

PREPARED BY:

AHMAD KAMAL HAYATI BIN YAHYA FAIZAH MD. SALLEH

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BIRO PENYELIDIKAN DAN PERUNDINGAN UNIVERSITI TEKNOLOGI MARA 40450 SHAH ALAM



TEL: 55442092/93/94

FAX: 55442096



Surat kami:100-BRC/IRPA 16/6/4 Jld.2Tarikh:3 April 2002

Prof. Madya Dr Ahmad Kamal Hayati Yahya Fakulti Sains Gunaan Universiti Teknologi MARA SHAH ALAM

Tuan

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ABSTRACT

In this work TI1212/Ag tapes were fabricated using superconducting powders prepared from different nominal compositions and subjected to a combination of thermal and mechanical treatments. The effect of the thermo-mechanical treatments on transport critical current density (J_c) in zero field and in low external magnetic fields was investigated. The superconducting core of the tapes were made of TI-1212 powder from $Tl_{0.9}Bi_{0.1}Sr_{1.9}Mo_{0.1}Ca_{0.9}Y_{0.1}Cu_2O_7$ prepared Tl_{0.9}Cr_{0.1}Sr₂Ca_{0.9}Pr_{0.1}Cu₂O₇, Tl_{0.5}Pb_{0.5}Sr_{1.8}Yb_{0.2}CaCu₂O₇ nominal composition which were synthesized by conventional solid state technique and $Tl_{0.8}Bi_{0.2}Sr_2Ca_{0.8}Y_{0.2}Cu_2O_7$ nominal composition synthesized by co-precipitation method. It was observed that different thermo-mechanical treatment on the tapes resulted in different values of J_c . J_c enhancement was observed for tapes annealed at temperatures \geq 870 °C in combination with intermediate mechanical rolling. Generally the J_c 's observed for Tl1212/Ag tapes using conventional-solid-state derived superconducting powder were between 500-600 A/cm². For multi-core $Tl_{0.5}Pb_{0.5}Sr_{1.8}Yb_{0.2}CaCu_2O_7$ tapes, J_c was generally found to increase with number of core. For Tl_{0.8}Bi_{0.2}Sr₂Ca_{0.8}Y_{0.2}Cu₂O₇ tapes fabricated using co-precipitation derived powder, the highest transport J_c of 6,538 A/cm² at 40 K in zero field was achieved for the tape annealed at 870°C for 60 minutes. The higher magnitude of J_c is attributed to enhanced grains contact within the oxide core of the tapes as observed from its partial melted microstructure. However, for multi-core $Tl_{0.8}Bi_{0.2}Sr_2Ca_{0.8}Y_{0.2}Cu_2O_7$ tapes, J_c was found to decrease with number of core. The

magnetic field dependence of J_c for most tapes exhibited weak links dominated behavior for low fields (B< 0.1-0.2 T) and strong link transport behavior at higher fields. The major cause for the low J_c observed for the dip-coated tapes are believed to be mainly due to absence of favourable texturing of the tapes core. However, the J_c values for the tapes in this study are comparable to previously reported J_c values of T11212/Ag tapes fabricated via the oxide powder-in-tube method.