PROPERTIES OF POLYPROPYLENE REINFORCED KAOLIN



INSTITUT PENYELIDIKAN, PEMBANGUNAN DAN PENGKOMERSILAN UNIVERSITI TEKNOLOGI MARA 40450 SHAH ALAM, SELANGOR MALAYSIA

BY:

AZIURAH MOHD SHAH
AZNIFA MAHYAM ZAHARUDIN
SALINA BUDIN

TABLE OF CONTENTS

Acknowledgement						
Table of Contents						
List of Table						
List of Figure						
Abbreviations						
Abstra	act			xiii		
CHA	PTER	1:	INTRODUCTION			
1.0	Overv	iew		1		
1.1	Objec	Objective of Study				
СНА	W					
2.0	Introduction of Composite			5		
	2.0.1	Definition of Composite Material		6		
	2.0.2	Matrix Phases				
	2.0.3	Disperse Phases				
2.1	Polymer Matrix Composite					
	2.1.1	Polymer				
		2.1.1.1	Introduction of Matrix Polymer	11		
		2.1.1.2	Polypropylene	14		

	2.1.2	Reinforcement in Polymer Matrix Composite				
		2.1.2.1	Glass, Carbon and Natural Fibres	17		
		2.1.2.2	Mineral Fillers (Calcium Carbonate,	19		
			Talc, Zeolite)			
		2.1.2.3	Mineral Kaolin	24		
		2.1.2.4	Other Minerals	27		
2.2	Treatment Studies			29		
	2.2.1	Silane Treatment				
	2.2.2	Titanates Treatment				
	2.2.3	Quaternary Ammonium Compounds (QAC)				
	2.2.4	Condensed Inorganic Phosphate				
	2.2.5	Acetylation and Stearation				
	2.2.6	Maleic Anhydride and Maleic Anhydride-Polypropylene Copolymer				
	2.2.7	Alkali Tr	eatment	39		
	2.2.8	Other Tr	reatments	39		
2.3	Effect of Surface Treatment to Mineral/Polypropylene Composite Properties:					
	Mechanical and Morphological					
	2.3.1	Effect on Mechanical Properties				
	2.3.2	Effect on Morphological Properties				
CHA	PTER 3	3:	EXPERIMENTAL			
3.0	Materi	als		43		
3.1	Process					
	3.1.1	Filler Processing				
		3.1.1.1	Milling Process	44		
		3.1.1.2	Sodium Hexametaphosphate (SHMP) Best Percentage	45		
			Determination			
		3.1.1.3	CPC Treatment	46		

		3,1.1.4	Untreated non-milled and milled Kaolin absorbance			
			determination	46		
	3.1.2	Composite Processing				
		3.1.2.1	Mixing Process	47		
		3.1.2.2	Hot Press	49		
3.2	Testing	49				
	3.2.1	SEM Morphological Studies				
	3.2.2	Volume Fraction Determination and Weight Loss				
	3.2.3	Tensile Testing				
	3.2.4	Flexural Testing				
	3.2.5	Impact Testing				
CHAF	PTER 4	I: RESU	LT AND DISCUSSION			
4.0	Sodiur	n Hexame	etaphosphate (SHMP) Percentage Selection	54		
4.1	Volum	e Fraction of Filler Determination and Weight Loss Analysis 56				
4.2	Mechanical Properties					
	4.2.1	Tensile	Properties	57		
		4.2.1.1	Tensile Modulus	58		
		4.2.1.2	Tensile Strength	60		
		4.2.1.3	Elongation at Break	61		
	4.2.2	Flexural	Properties	63		
	4.2.3	Impact F	Properties	65		
4.3	Morphological Studies					
	4.3.1	Kaolin/P	P Composite	70		
	4.3.2	Kaolin/S	HMP/PP Composite	74		
	133	Kaolin/S	HMP/CPC/PP Composite	79		

PROPERTIES OF POLYPROPYLENE REINFORCED COMPOSITE

Abstract

Sodium Hexametaphosphate has been successfully applied to enhance the dispersion of kaolin in a liquid state while quaternary ammonium compounds improved the mechanical properties of montmorillonite /polymer composite. Therefore, in this research, polypropylene was treated with SHMP and cetylpyridinium chloride (CPC), and its effects on mechanical properties and morphology were evaluated. The mechanical properties such as elongation at break, impact strength and tensile strength showed significant improvements after the treatment. The above observations are attributed to the "plastisizer" and "bridging" effects. The "bridging" effects between the CPC and SHMP/PP are introduced by the hydrophobic and hydrophilic segments of the surfactant. The observation from SEM showed that a formation of fibrous and soft interface around kaolin particle with addition of CPC. However, a decrease of modulus and tensile strength is observed in comparision to Kaolin/PP composite.