MODELLING OF A LEVEL DRUM PROCESS CONTROL TRAINING SYSTEM



INSTITUT PENGURUSAN PENYELIDIKAN UNIVERSITI TEKNOLOGI MARA 40450 SHAH ALAM, SELANGOR MALAYSIA

BY:

BELINDA CHONG CHIEW MENG NORMASNI AD FAUZI IZA SAZANITA ISA

SEPT 2010

Tarikh : 27 Sept 2010

No. Fail Projek: 600-RMI/ST/DANA 5/3/Dst (7/2010)

Penolong Naib Canselor (Penyelidikan) Institut Pengurusan Penyelidikan Universiti Teknologi MARA 40450 Shah Alam

Ybhg. Prof.,

LAPORAN AKHIR PENYELIDIKAN "MODELLING OF A LEVEL DRUM PROCESS CONTROL TRAINING SYSTEM"

Merujuk kepada perkara di atas, bersama-sama ini disertakan 4 (empat) naskah dan "soft copy" Laporan Akhir Penyelidikan bertajuk "Modelling of a Level Drum Process Control Training System".

Sekian, terima kasih.

Yang benar,

BELINDA CHONG CHIEW MENG

Ketua

Projek Penyelidikan

TABLE OF CONTENTS

ACKNOWL	II		
TABLE OF CONTENTS			
LIST OF TABLES			
LIST OF FIGURES			
LIST OF ABBREVIATIONS			
ABSTRACT			
1 INTRO	DUCTION	1	
1.0 Introc	luction	1	
1.1 Defin	ition For Mathematical Model	2	
1.2 The F	Purpose Of The Study	5	
1.3 Scop	e Of The Study	7	
1.4 Outlin	ne of Project	9	
2 LITERA		10	
2.0 Introd	luction	10	
2.1 Selec	ted Strategy In The Project	15	
3 THE DE	ESIGN OF THE STUDY	16	
3.0 Introd	luction	16	

3.1	Research Design		17
	3.1.1	Plant Description	18
	3.1.2	Plant Operation	20
	3.1.3	Modelling of Water level in The Water tank T -02	21
	3.1.4	Controller	24
	3.1.5	Transmitters and Sensors	28
	3.1.6 Control Valve		29
	3.1.7	Level Transmitter	32
	3.1.8 Gain For Set Point Conversion		33
3.2 Fo	ormatio	n of The Mathematical Model For The Plant	34
3.3 Limitation Of The Study			36

4	DISCUSSIONS ON EXPERIMENTAL RESULTS	39
		•

4.0	Introdu	uction	39
4.1	Analysing System Characteristics		40
4.2	Simulation For Water Level Control Loop		41
	4.2.1	Experimental Procedure	44
	4.2.2	Experimental Results And Discussions On Water Level Control Loop	44

5 CONCLUSIONS AND SUGGESTIONS FOR FURTHER WORK 67

APPENDIX A

DERIVATION PARAMETERS FOR PI MODE

WATER LEVEL CONTROL LOOP

APPENDIX B

DERIVATION PARAMETERS FOR PID MODE

WATER LEVEL CONTROL LOOP

ABSTRACT

The purpose of this research is to study a mathematical formulation of a water level control loop in a process control training system. Mathematical modelling was carried out to understand the dynamics of the water level changes in the water tank for different settings of the PID controller mode. The idea of transfer functions was used to represent the physical systems of the plant. Thus, a system dynamic model of this plant was developed. Lumped approximation model was derived from the physical and chemical principles where mass balance was applied to obtain the equation of the water level control loop. In addition, system identification was also use to construct the process models and to estimate the unknown model parameters. Control System Toolbox simulation software embedded in the Matlab was used to compare the parameters between theoretical and experimental results. The model obtained from the theory were shown to be accurate at a cerain limited range with the experimental results. These may due to the system being run in the nonlinear region. Instrumental and environmental errors also may cause incorrect readings in the equipment used such as the sensing element and may directly affect the accucacy of the results obtained from the experiment.