

**SUPERCRITICAL CARBON DIOXIDE
EXTRACTION AS A GREEN TECHNOLOGY
FOR *CHROMOLAENA ODORATA* LEAVES**

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**BACHELOR OF CHEMICAL ENGINEERING
(ENVIRONMENT) WITH HONOURS**

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AUTHOR'S DECLARATION

I declare that the work in the thesis was carried out in accordance with the regulation of Universiti Teknologi MARA. It is original and is the results of my own work, unless otherwise indicated or acknowledged as reference work.

I, hereby acknowledge that I have been supplied with the Academic Rules and Regulations, Universiti Teknologi MARA, regulating the conduct of my study and research.

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We declared that we read this thesis and in our point of view this thesis is qualified in terms of scope and quality for the purpose of awarding the Bachelor of Chemical Engineering (Environment) with Honours.

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ABSTRACT

Relatively previous researches on *Chromolaena odorata* were undergone by using traditional method such as hydrodistillation and soxhlet extraction methods which have their own disadvantages such as long extraction time and non-solvent free oil extract. Thus, a clean extraction method of Supercritical Fluid Extraction (SFE) method using Supercritical Carbon Dioxide (SC-CO₂) with ethanol as co-solvent was proposed for the extraction of *Chromolaena odorata* leaves to produce oil with bioactive components. The SC-CO₂ extraction of *Chromolaena odorata* was studied by using measurement of yield, solubility and component identification. The extraction was conducted at constant CO₂ flowrate of 24mL/min and constant ethanol flowrate of 2.4mL/min at extraction time of 60 minutes within a range of temperature (40°C, 45°C and 50°C) and range of pressure (3000, 3500, 4000, 4500 and 5000 psi). The component in *Chromolaena odorata* oil with the highest oil yield was determined by using Gas Chromatography-Mass Spectrometry (GC-MS). The highest extraction oil yield of 51.20% (g oil/ g sample) and solubility of 7.619 mg oil/ g CO₂ in SC-CO₂ was obtained at pressure 4000psi and temperature 50°C. The component in the oil extract with the highest oil yield was determined where the major components identified were α -cubebene, bicyclo [7.2.0] undec-4-ene, germacrene D and caryophyllene.