

DESIGN AND ANALYSIS OF JOINTS FOR STRUCTURAL FRAME AND MOUNTING PLATE OF A WING BOX TEST STAND

MOHD SAFWAN BIN ZULKEFLEY (2005753929)

A thesis submitted in partial fulfillment of the requirements for the award of Bachelor Engineering (Hons) (Mechanical)

Faculty of Mechanical Engineering University Teknologi MARA (UiTM) MALAYSIA

MAY 2009

I declare that this thesis entitled "DESIGN AND ANALYSIS OF JOINTS FOR STRUCTURAL FRAME AND MOUNTING PLATE OF A WING BOX TEST STAND" is the result of my own research except as cited in the references. The thesis has not been accepted for any degree and is not concurrently submitted in candidature of any other degree.

<u>/.</u>....

Signature:

Name: MOHD SAFWAN ZULKEFLEY UiTM NO:2005753929 Date: 22 MAY 2009

.

ACKNOWLEDGEMENT

I would like to thank God The Almighty for giving me the opportunity, the strength and also the commitment to understand the nature of this project, to embark and to pursue the project in order to add to the pool of knowledge on this earth. I would like to extend my gratitude to project's supervisor, En Ramzyzan Ramly for the helps, guidance, advices and supports in making this project success

I also like to acknowledge Mr. Johari, Fabrication workshop manager and his assistant Mr. Fazli, Mr. Faiz, welding workshop technician, and other people who have helped and gave full cooperation to me.

Finally, I would like to extend my sincere and heartiest thank to each individual who has given assistance in terms of materials, efforts and ideas, directly or indirectly. I am also grateful to my family and colleagues for their support and understanding during the preparation of this project. Thank you.

ABSTRACT

Wing box is an essential part of an aircraft. The wing box includes the structural members of the wing such as spars, ribs, braces, bars, struts etc. and is enclosed by the upper and lower skins of the wing. Generally the roots of the front and the rear spars are connected to the fuselage. The spars typically resist the bending and twisting loads and the shearing loads are taken on by the skin. The assembly of the structure may include the use of nonmetallic composite components and the bonding of metal structures as well as the use of conventional metal alloys and fasteners. So it's critical for engineer to do research and testing of the structure before full wing is being constructed. To do such test, engineers need a reliable device to examine the strength and the ability of the wing box. In the wing box testing, structural frame will be exposed to high force applied onto it. A test rig concept to investigate the technology is developed in detail using a systems engineering design process. Suitable design and several analyses will be done through the correlation formulation or related calculation theory with this part. Structure involved in this particular exercise should have greater strength to withstand force applied. Having proper joining method is essential to ensure structure stability and reliability. Joining process method should be carefully analyzed to ensure structure can withstand much greater force than the wing being tested.

TABLE OF CONTENTS

CONTENTS

PAGE TITLE	i
ACKNOWLEDGEMENT	ii
ABSTRACT	iii
TABLE OF CONTENTS	iv
LIST OF FIGURES	vii

CHAPTER I INTRODUCTION

1.0	Project Introduction	2
1.1	Problem Statement	3
1.2	Objective of Project	4
1.3	Scope of Project	4
1.4	Significant of Project	5

CHAPTER II LITERATURE REVIEW

2.0	Joining Process		
2.1	Permanent Joint : Welding		
2.2	Fusion V	9	
2.3	Arc Welding Process		9
	2.3.1	Type of Welded Joints	10
2.4	Non-per	13	
2.5	Nuts and Bolts		

· .

PAGE