

INVESTIGATION ON TOXIC GASES IN FOUNDRY INDUSTRY

MOHD. IKHWAN BIN AZIZAN (2007269288)

A thesis submitted in partial fulfillment of the requirements for the award of Bachelor Mechanical Engineering (Hons) (Manufacturing)

Faculty of Mechanical Engineering
Universiti Teknologi MARA (UiTM)

MAY 2010

"I declared that this thesis is the result of my own work except the ideas and summaries which I have clarified their sources. The thesis has not been accepted for any degree and is not concurrently submitted in candidature of any degree"

Signed

Date

24/5/2010

Mohd. Ikhwan Bin Azizan

UiTM No: 2007269288

ACKNOWLEDGEMENT

In the name of Allah S.W.T, the Most Gracious, Most Merciful in giving us strength and patience in accomplishing this project work successfully. This project work written with the faith, support, advice, criticism and help from many people.

I would like to express my feeling of gratefulness to my Project Supervisor, Ms Freddawati Rashiddy Wong and Project Co-Supervisor, Mr. Abdul Mutalib for their patience, kindness, encouragement and good listening. I am grateful to their unlimited guidance and continuous support through the research period and without their help, this project would not be complete to fulfil the requirement of Universiti Teknologi Mara (UiTM). Their help and support was very invaluable at the time most needed. Besides, I would like to express my sincere gratitude and thanks to Mr Ho, Miss Ann, and En. Farihan and all Sanyco Grand Industries Sdn. Bhd staffs for their kindness of giving the opportunity of using the facilities at Sanyco Grand Industries Sdn. Bhd. and other support throughout my data collection preparation and thus complete my project.

Last but not least heartiest thank to my family for giving moral support and always beside me when I had a problem. Moreover, a special thanks to fellow colleague for the communal ideas and support especially during the critical times encountered. Furthermore, a final thanks, I would also like to take this chance to thanks each and all who have helped me directly or indirectly in completing this project work.

ABSTRACT

Industrial pollution has given a major burden on the world health. Long term exposure to air pollution may lead to health effect, including respiratory disease, lung cancer and heart. Industry that contributes to large number of air pollution is manufacturing industry. The objectives of the study are to identify workers' risk factor in the workplace area and to determine the acceptable worker risk factor. The study is focus on the foundry (casting) at one of the manufacturing company located in Shah Alam. The parameters measured are physical measurements (temperature and humidity) and toxic gases (carbon dioxide, carbon monoxide, hydrogen chloride, chlorine and ammonia). The data collection method based on Code of Practice of Indoor Air Quality (COP-IAQ) established by Department of Occupational Safety and Health (DOSH, 2005) and Basic of Industrial Hygiene. Results show that the values of air pollution concentration are below the level of concentration that course adverse effect on health after comparing the result with the standard from DOSH. Thus, the company has low level of risk to the workers. Recommendation for further improvement at the work place such as technique of ventilation and removal of toxic were discussed.

TABLE OF CONTENTS

	CONTENTS		PAGE
	PAG	PAGE TITLE	
	ACKNOWLEDGEMENT		ii
	ABSTRACT		iii
	TABLE OF CONTENTS		iv
	LIST OF TABLES		viii
	LIST OF FIGURES		ix
	LIST OF ABBREVIATIONS		X
CHAPTER 1	INTRODUCTION		
	1.1	Background of Project	1
	1.2	Problem Statement	3
	1.3	Objective and Significance of Project	4
	1.4	Scope of Project	5