

UNIVERSITI TEKNOLOGI MARA

**DETERMINATION OF CHARRING
RATES OF LAMINATED VENEER
LUMBER MADE FROM SELECTED
MALAYSIAN TROPICAL TIMBER
EXPOSED UNDER STANDARD FIRE
EXPOSURE**

ZULHAZMEE BIN BAKRI

Thesis submitted in fulfillment
of the requirements for the degree of
Doctor of Philosophy

Faculty of Civil Engineering

February 2020

AUTHOR'S DECLARATION

I declare that the work in this thesis was carried out in accordance with the regulations of Universiti Teknologi MARA. It is original and is the results of my own work, unless otherwise indicated or acknowledged as referenced work. This thesis has not been submitted to any other academic institution or non-academic institution for any degree or qualification.

I, hereby, acknowledge that I have been supplied with the Academic Rules and Regulations for Post Graduate, Universiti Teknologi MARA, regulating the conduct of my study and research.

Name of Student : Zulhazmee bin Bakri

Student I.D. No. : 2012932555

Programme : Doctor of Philosophy (Civil Engineering) – EC950

Faculty : Civil Engineering

Thesis Title : Determination of Charring Rates of Laminated
Veneer Lumber Made from Selected Malaysian
Tropical Timber Exposed Under Standard Fire
Exposure

Signature of Student :

Date : February 2020

ABSTRACT

EN 1995-1-2 (EC5) has been widely used for designing timber structures and the charring rate is used for protection against fire. The charring rate is an essential factor in the fire design of exposed structural timbers because it determines how rapidly the size of the original section decreases to a critical level. In EC5, the one-dimensional charring rate of LVL for density $> 480\text{kg/m}^3$ is 0.65 mm/min and for two-dimensional or notional charring is 0.70mm/min. Unlike the EC5, the charring rate values published in the Malaysian standard are only for solid timber and based on their strength grade (SG). The charring rate value for Laminated Veneer Lumber (LVL) is not available. Therefore, this thesis reports the study on the charring rate performance of LVL from selected Malaysian tropical timber and to develop a predicted charring rate model. The two (2) main parameters investigated are one-dimensional, β_o and two-dimensional or notional charring rate, β_n . The LVL used were manufactured from Malaysian tropical timber namely Kedondong, Eucalyptus, Mengkulang, Rubber wood and Kasai. The fire tests were conducted in accordance with BS476: Part 22 and the determination of the charring rate was based on prEN 13381-7:2014. A series of tests were conducted by varying the width of LVL (50mm and 100mm width), exposure time (30 and 45 minutes), types of fire exposure (one-dimensional and two-dimensional) and timber densities (440kg/m^3 - 740kg/m^3). The charring rates were developed from direct and indirect measurements. The results show that the charring rate of these species ranged between 0.39 mm/min – 1.05mm/min. The test results also show that the density of timber significantly affects the charring rate values as well as the scale effect. It is shown that for timber density less than 480kg/m^3 and width $\leq 50\text{mm}$ were not suitable for structural element. The values of zero strength layer in this study show good agreement compared with the proposed values in EC5. Three (3) predicted models were developed from statistical software from each species and were tested to obtain the suitable predicted model for β_o and β_n . The established models were validated by the lab experimental values. The predicted model for one-dimensional shows good agreement with measured but was quite conservative compared with EC5 model. However, for notional charring rate shows good agreement between measured and predicted charring rates models. The models of charring rates were also established to predict the effect of density, time, thickness of specimen, moisture content, temperature and specimens' size established using Buckingham PI theorem. It is quite apparent that good agreement is obtained between measured and predicted charring rates models.

ACKNOWLEDGEMENT

First and foremost, praises and thanks to the Allah, the Almighty, for His showers of blessings throughout my research work to complete the research successfully.

I would like to express my deep and sincere gratitude to my research supervisor, Professor Dr. Zakiah Ahmad, Dean of Faculty of Civil Engineering for giving me the opportunity to do research and providing invaluable guidance throughout this research. Her dynamism, vision, sincerity and motivation have deeply inspired me. She has taught me the methodology to carry out the research and to present the research works as clearly as possible. It was a great privilege and honour to work and study under her guidance. I am extremely grateful for what she has offered me. I would also like to thank her for her friendship, empathy, insightful comment and encouragement. I am extending my heartfelt thanks to her family for their acceptance and patience during the discussion I had with her on research work and thesis preparation.

I am very much thankful to my wife, Norashikin Hj Rahim and my children, Nur Inshirah, Nur Fatimah and Muhammad Zulhazeem for their love, understanding, prayers and continuing support to complete this research work. Also I express my thanks to my parents for their support and valuable prayers. My special thanks goes to my friends especially from Timber Committee Members, UiTM Shah Alam for the keen supports to complete this thesis successfully.

Finally, this thesis also dedicated to all who encourage and support me during my PhD journey until the end. This piece of victory is dedicated to all of you. Alhamdulillah.

TABLE OF CONTENTS

	Page
CONFIRMATION BY PANEL OF EXAMINERS	ii
AUTHOR'S DECLARATION	iii
ABSTRACT	iv
ACKNOWLEDGEMENT	v
TABLE OF CONTENTS	vi
LIST OF TABLES	xi
LIST OF FIGURES	xv
LIST OF PLATES	xix
LIST OF SYMBOLS	xxiv
CHAPTER ONE: INTRODUCTION	1
1.1 Research Background	1
1.2 Relationship of Fire Severity and Fire Resistance	2
1.3 Problem Statement of Study	2
1.3.1 Absence of Charring Rate Value of Laminated Veneer Lumber (LVL) in Malaysia	3
1.4 Objectives of Study	6
1.5 Significance of Study	6
1.6 Scope of Study	7
CHAPTER TWO: LITERATURE REVIEW	9
2.1 Introduction	9
2.2 Timber at Malaysia	9
2.2.1 Malaysian Building (Federal Territory of Kuala Lumpur) By-Laws 1985	10
2.3 The structural composition, properties and characteristic of the timber	12
2.4 Safety Issues in Timber as Structural Components	14
2.4.1 Fire Safety Regulations	14
2.5 Factors Affecting the Properties and Characteristic of the Timber	15
2.5.1 Physical Properties	15