### IMPROVEMENT OF FLEXURAL PROPERTIES AND DIMENSIONAL STABILITY OF RICE HUSK PARTICLEBOARD USING WOOD STRAND FROM (Azadirachta excelsa) IN FACE LAYER

#### MUHAMAD ZAHIR BIN NAZRI

Final Year Project Report Submitted In Partial Fulfillment of the Requirements for the Bachelor of Science (Hons.) Furniture Technology in the Faculty of Applied Sciences Universiti Teknologi MARA

**JULY 2017** 

#### **CANDIDATE'S DECLARATION**

I declare that the work in this thesis was carried out in accordance with regulation of University Teknologi MARA. It was original and the result done by my work, unless otherwise indicated or acknowledged as a referenced work. This thesis has not been submitted to other academic institution or non-academic institution for any other degree or qualification.

In the event if my thesis is found to violate the condition that I mentioned above, I voluntarily waive the right of conferment of my degree and agree to be subjected to the disciplinary rules and has a regulation of the Universiti Teknologi MARA.

Signature of Candidate Name of candidate Candidate matrix ID Program

Faculty

Thesis title

Jalu

: Muhamad Zahir Bin Nazri

: 2015282854

: Bachelor of Science (Hons.) Furniture Technology

: Applied Sciences

: Improvement of Flexural Properties and Dimensional Stability of Rice Husk Particleboard Using Wood Strand from *Azadirachta excelsa* in Face Layer

Date

: JULY 2017

#### ABSTRACT

#### Improvement of Flexural Properties and Dimensional Stability of Rice Husk Particleboard Using Wood Strand from *Azadirachta excelsa* in Face Layer

Improvement of flexural properties and dimensional stability of rice husk particleboard is targeted in this study. Five ratios of *Azadirachta excelsa* (0, 10, 20, 30 and 40%) at face layer were tested. Further work was done with 40% *Azadirachta excelsa* content with random and aligned arrangement. The results showed significant ( $p \le 0.05$ ) improvement in flexural strength (MOR and MOE) as the face layer percentage increases. The dimensional stability (water absorption and thickness swelling) with 40% give the best performance. Arrangement of strength has no significant effect. Overall there is potential to improve the flexural and dimensional stability with variation of strands at face layer.

# TABLE OF CONTENTS

APPROVAL SHEET	I
DEDICATIONS	ii ii
CANDIDATE'S DECLARATION	111
ACKNOWLEDGMENT	iv
TABLE OF CONTENTS	· V
LIST OF TABLES	viii
LIST OF FIGURES	ix
LIST OF PLATES	x
LIST OF APPENDIX	xi
LIST OF ABBREVIATIONS	xii
ABSTRACT	xiii
ABSTRAK	· xvi

## CHAPTER

× \* \*

1	INTRODUCTION			
	<ul> <li>1.1 General</li> <li>1.2 Justification of Study</li> <li>1.3 Problem Statement</li> <li>1.4 Objectives</li> <li>1.5 Scope and Limitation</li> </ul>	1 2 4 5 5		
2	LITERATURE REVIEW			

2.1	Composite Wood	6
	2.1.1 Particleboard	6
	2.1.2 Uses of Particleboard	7
	2.1.3 Properties of Particleboard	7
	2.1.4 Strandboard	8
2.2	Agricultural Fiber	8
	2.2.1 Bagasse	9
	2.2.2 Cereal Straw	9
	2.2.3 Rice Husk	9
2.3	Chemical Composition of Rice Husk	10
2.4	Adhesive in Particleboards	13
	2.4.1 Effect of Resin Content	13
	2.4.2 Phenol Formaldehyde	14
2.5	Wood	15
	2.5.1 Azadirachta excelsa (Sentang)	15
2.6	Properties of Board	16
	2.6.1 Dimensional Stability	16

	A Wood Fiber B Non Wood Fiber 2.6.2 Effect of Particle Size on Physical Properties	16 18 18
MAT	ERIALS AND METHODS	
3.1	Raw Materials	20
3.2	Preparation of Raw Material	20
3.3	Composite Preparation Process	21
	3.3.1 Drying	21
	3.3.2 Blending	21
	3.3.3 Mat Forming	21
	3.3.4 Pre Pressing	23
	3.3.5 Hot Pressing	23
	3.3.6 Conditioning	23
	3.3.7 Trimming and Sizing	24
3.4	Panel Testing	24
	3.4.1 Flexural Test	24
	3.4.2 Water Absorption Test	25
	3.4.3 Thickness Swelling Test	25
	3.4.4 Internal Bonding Test	25
3.5	Experimental Design	27
3.6	Statistical Analysis	27

# **RESULTS AND DISCUSSION**

3

4

4.1	Gener	al Description	29
4.2	Mecha	anical Properties for Wood Strand Ratio	31
	4.2.1	Flexural Properties Results Based On	
		Wood Ratio	31
	4.2.2	Mechanical Properties Statistical	36
		Significant for Wood Strands Ratio	
4.3	Physic	al Properties for Wood Strand Ratio	36
	4.3.1	Dimensional Stability Results Based On	36
		wood ratio	
	4.3.2	Physical Properties Statistical Significant	39
		for Wood Strands Ratio	
4.4	Mecha	anical properties for Wood Strands	39
Arrangement			
	4.4.1	Mechanical Properties Results for Wood	39
		Strands Arrangement	
	4.4.2	Mechanical Properties Statistical	42
		Significant for Wood Strands arrangement	
4.5	Physic	al properties for Wood Strands arrangement	42
	4.5.1	Physical properties results for Wood	45
		Strands Arrangement	

•