

**UNIVERSITI TEKNOLOGI MARA**

**OIL FILM BEHAVIOUR IN  
HYDRODYNAMIC LUBRICATION  
OF JOURNAL BEARING**

**MOHAMAD ALI BIN AHMAD**

Thesis submitted in fulfilment  
of the requirements for the degree of  
**Doctor of Philosophy**

**Faculty of Mechanical Engineering**

December 2014

PERPUSTAKAAN  
TUN ABDUL RAZAK  
UITM SHAH ALAM


No. Perolehan	
Control Number	544185
Tarikh	18/6/15
No Aksesori	THEO976618
Lokasi	P1

## AUTHOR'S DECLARATION

I declare that the work in this thesis was carried out in accordance with the regulations of Universiti Teknologi MARA. It is original and is the result of my own work, unless otherwise indicated or acknowledged as referenced work. This thesis has not been submitted to any other academic institution or non-academic institution for any degree or qualification.

I, hereby, acknowledge that I have supplied with the Academic Rules and Regulations for Post Graduate, Universiti Teknologi MARA, regulating the conduct of my study and research.

Name of Student	:	Mohamad Ali bin Ahmad
Student I.D. No.	:	2009673018
Programme	:	Doctor of Philosophy (EM990)
Faculty	:	Faculty of Mechanical Engineering
Thesis Title	:	Oil Film Behaviour in Hydrodynamic Lubrication of Journal Bearing

Signature of Student :  .....

Date : December 2014

## ABSTRACT

This thesis presents an integrated investigation of various aspects of hydrodynamic lubrication in a journal bearing. Hydrodynamic journal bearings are critical power transmission components used to carry high loads in different machines applications. In machine design, it is essential to know the true or expected operating conditions of the bearings. These operating conditions can be explored in laboratory using a specific test rig. In the present study, the hydrodynamics lubrication behaviour in a journal bearing has been investigated. The work described is based on the direct measurement of temperature, pressure, frictional force and ultrasonic reflection coefficients from a fluid interface using longitudinal and shear transducers. Measurement of temperature profile in hydrodynamic lubrication journal bearing has been investigated for different conditions later compared to predicted values from effective temperatures. In this study effective temperatures were calculated by two different methods using (1) Raimondi and Boyd charts and (2) inlet and outlet temperature values. From the results obtained, it was found that speed, load, oil inlet supply pressure and oil groove locations have affected the temperature profiles to some extent. In other investigation, measurements of pressure profiles in hydrodynamic lubrication in journal bearing were plotted. Predicted maximum pressure from Raimondi and Boyd charts were obtained for comparison purposes. Theoretical pressure profiles by short-bearing and long-bearing approximations were computed. It was found that the experimental maximum pressure is higher compared to the predicted value. In another investigation, an ultrasonic method was deployed to map thickness profile around the journal bearing. A purpose built transducer using a longitudinal wave was used to obtain the reflection coefficient from the lubricant layer. The thickness profile obtained in converging section agrees well with classical hydrodynamic predictions. In the diverging section, transformation from reflection coefficient values to oil film thickness is no longer valid due to the presence of a second phase, air. This caused the reflection coefficient values tend to 1. In measurement of viscosity around bearing circumferential, a shear wave was deployed to obtained reflection coefficient from the lubricant layer. A different plug was used for the purpose built transducer. Viscosity values were calculated using Spring Model for thin layer and Bulk Model in thick layer. It was observed that viscosity in operating journal bearing differ from the values obtained by effective temperatures.

## **ACKNOWLEDGEMENT**

First, I wish to thank Allah for giving me opportunity to embark on my PHD and completing this long and challenging journey successfully. My deepest gratitude goes to Assoc. Prof. Dr. Salmiah and Prof. Rob Dwyer-Joyce who has supervised this PhD work. Both of them have been very supportive throughout my study. Their sharing in knowledge is very resourceful and meaningful in my study.

I would like to thank Mr. Azizi, Mr Fadzli and Mr Faiza the Tribology lab technicians and as well as all my colleagues for helping out with various information and resources. Throughout this work with all of you is wonderful experience in learning process.

I must thank the Government of Malaysia especially Ministry of Higher Education for the opportunity and the financial support from “Mini Budget” and MyBrain 15 agenda. I have gained a lot of knowledge from my PhD journey, which I believe is valuable to me. Indeed, my family who financially support indirectly.

To my wife, Sofiah Mat Ripen, thank you for allowing me to continue with my study. To my parents, late Ahmad bin Nuruddin and my mother Zahariah Abd. Manap, Mat Ripen Mat Elah and Norilan Chang, thank you for your prayer, with your wisdom, we have become of value.

To my children, Nur Anisah Syahirah, Muhammad Aiman, Nur Adlina Syahirah and Muhammad Adli, I love all of you and wish you a brighter future. Alhamdulillah.