

**UNIVERSITI TEKNOLOGI MARA**

**LITERATURE REVIEW ON THE  
VARIOUS CHEMICAL  
COMPOSITION OF AUTO-  
CATALYTIC NICKEL PLATING**

**NUR ASYKIN BINTI ZAINUDDIN**

This report is submitted in partial fulfillment of the  
requirements needed for the award of **Bachelor in  
Chemical Engineering (Hons)**

**Faculty of Chemical Engineering**

July 2017

## ABSTRACT

Nowadays there are many techniques in preventing corrosion, one of it is electroless nickel plating, this techniques possess several characteristics not shared by other techniques causing it to raise its popularity. Innovative and less expensive substrate materials have found applications when used in conjunction with electroless nickel coatings and the method had improved the reliability of the performance of construction materials. In search for solution to reduce the cost of storage, manufacture and transportation of chemical products has resulted in increased demand for electroless nickel plating. Autocatalytic nickel plating is a chemical technique used to deposit a layer of nickel on an object or workpiece without the use of electric current or an external electrodes. It involves the presence of a chemical reducing agent. This reducing agent will reduce the nickel ions,  $\text{Ni}^{2+}$ , to nickel metal, Ni. The recorded components of a nickel plating solution are a source of nickel ions, reducing agent, suitable complexing agent, accelerators, stabilizers or inhibitor. The other parameter of the bath such as pressure, temperature and plating rate are also considered. This study will also superficially include about the uses of electroless nickel plating in industries, the procedures of electroless nickel plating from the pre-treatment until the ultimate finishing process and the different of catalytic plating with autocatalytic nickel plating. This study is done by collecting data for these components in the bath solution from literatures available such as books, journals, reports, websites, patents and manufacturing companies.

## **ACKNOWLEDGEMENT**

First of all, I am grateful to The Almighty God, the benevolent for His blessing and guidance for giving me the opportunity and installing in all of our strength to complete this research project. Hereby, I take this inestimable opportunity to pen down my gratitude to several people whom at first hand has helped me in their most unfeigned manner without compromising any repay from me. They indeed has spent most of their consequential time to guide me throughout my project just to make me understand and achieve completion of this report. I need to express my deep sense of gratitude to my supervisors, Prof. Madya Dr. Md. Amin Hashim and Madam suhaiza Hanim Hanipah for their kindness to provide a lot of information, advice, and guidelines as they have dedicated their time for me. My next appreciation goes to Madam Siti Fatma Abd Karim which is the coordinator of Research Project. Besides that, I would like to express my deep appreciation to my families and friends that always been very supportive and helpful. Finally, thanks to others that have been involved directly or indirectly, either in one way or other, given me invaluable help, assistance and advice in the preparation and accomplishment of this Research Project. My Research project could not be complete without their guide and help. Thank you for your time, knowledge and efforts.

## TABLE OF CONTENTS

<b>ABSTRACT.....</b>	<b>i</b>
<b>ACKNOWLEDGEMENT.....</b>	<b>ii</b>
<b>LIST OF TABLES.....</b>	<b>v</b>
<b>LIST OF FIGURES.....</b>	<b>vi</b>
<b>CHAPTER 1: INTRODUCTION.....</b>	<b>1</b>
1.1 Background Of Study.....	1
1.2 Problem Statement.....	2
1.3 Objectives Of Study.....	3
1.4 Scope And Limitation Of Study.....	3
<b>CHAPTER 2: LITERATURE REVIEW.....</b>	<b>4</b>
2.1 Introduction .....	4
2.2 Properties And Application Of Autocatalytic Nickel Plating.....	5
2.2.1 Composition And Structure.....	5
2.2.2 Physical Properties.....	6
2.2.3 Mechanical Properties.....	10
2.2.4 Applications Of Electroless Nickel Plating.....	12
2.3 The Process Of Autocatalytic Nickel Plating.....	14
2.4 Compositions Of Autocatalytic Nickel Plating.....	20
2.5 Different Between Autocatalytic Nickel Plating And Direct Current Nickel Plating .....	24
2.6 Advantages And Disadvantages Of Autocatalytic Nickel Plating.....	25
2.7 Different Composition Of Nickel Plating According To pH Condition.....	26
2.8 The Composition Of Nickel Plating According To Country Of Origin.....	34
2.9 Country Of Origin Versus No. Of Patents Registered (2000-2017).....	40

# CHAPTER 1

## INTRODUCTION

### 1.1 BACKGROUND OF STUDY

Most metal are extracted from its ore, because of this the fundamental tendency of nature is abruptly reversed. For example, iron if unprotected by coating, will corrode in most environment. Corrosion prevention had been an essential factor in the economic utilisation of steel. Choosing the right protective coating technique can benefits designers, specifier, material engineers, consultant and fabricators to protect and improve their steel products (Eade, 1995).

In present days, there are many corrosion prevention techniques had been established such as catalytic and autocatalytic plating, galvanizing, painting, polymer coating, cladding and chemical additives and electrochemical method such as cathodic protection. This research is focus on one type of corrosion prevention technique available and in ever-growing popularity, autocatalytic plating, which is focus on nickel deposition on metal. This research is conducted to prepare a complete review on the various compositions of auto catalytic nickel plating.

This corrosion prevention techniques also call as metal finishing technique as it gives finishing of metal and non-metal in which a metallic coating is formed from an aqueous solution or a molten salt by means of an electrochemical reaction. Nickel as a coating are the most widely chosen due to its high corrosion resistance and the attractive finished appearance of metal. The metallizing of plastic using nickel also gives the material a metallic appearance, a higher reflectivity and a low weight deposition. In electroforming, nickel are used because of it higher hardness, wear and corrosion resistance (Kanani, 2004).

Autocatalytic plating, also known as electroless plating, involves a chemical reducing agent in the bath solution to reduce the metallic ions to the metal state instead of using an electric current so instead of using an anode, the metal is supplied by the metal salt and instead of a cathode to reduce the metal, a substrate is used while the electrons is supplied by the reducing agent. This process only occur on the catalytic surfaces but if the process is not controlled properly, the reduction process