

**TECHNO ECONOMIC ANALYSIS OF DRY LEAVES VIA
LOW TEMPERATURE MECHANISM**

MUHAMAD AIMAN ASHRAF BIN ROSLI

**This report is submitted in partial fulfillment of the requirements
needed for the award of Bachelor of Engineering (Hons.) Chemical**

**FACULTY OF CHEMICAL ENGINEERING
UNIVERSITI TEKNOLOGI MARA
SHAH ALAM**

JUNE 2018

ABSTRACT

Biomass resources has been introduced by scientist decades ago. However, the world still depends on fossil fuel resources as a source of energy in their daily lives. With increasing price of fossil fuels and depletion over the years, fossil fuel cannot sustain the world future since the sources are limited. Moreover, fossil fuels produce more pollution and contribute to the greenhouse effect. This research is mainly conducted to study the techno economic analysis of dry leaves as a biomass resources by using low temperature mechanisms process. Two process are chosen to be studied in this research which are pyrolysis and torrefaction. A simulation will be created to compare the two process in terms of yield and cost. The tools used for this study is Aspen Hysys.

ACKNOWLEDGEMENT

First and foremost, I wish to thank Allah for the wisdom he bestowed upon me, the strength, peace of mind and good health to finish this research. I would also like to express my gratitude towards my family for the endless encouragement which helped me in completion of this paper. I would like to express my special gratitude and thanks to my supervisor, Mdm Nor Hazelah Bt Kasmuri for her guidance and supervisions as well as providing necessary information and her time to help me complete this project. My thanks and appreciation also go to my colleagues and people who have willingly helped me out with their best abilities throughout this journey.

TABLE OF CONTENTS

AUTHOR’S DECLARATION	i
SUPERVISOR’S CERTIFICATION	ii
COORDINATOR’S CERTIFICATION	iii
ABSTRACT	iv
ACKNOWLEDGEMENT	v
TABLE OF CONTENTS	vi
LIST OF FIGURES	ix
LIST OF TABLES	x
CHAPTER 1: INTRODUCTION	
1.1 Background Study	1
1.2 Problem Statement	2
1.3 Objectives of Research	3
1.4 Scope Of Research	4
CHAPTER 2: LITERATURE REVIEW	
2.1 Energy	5
2.1.1 Introduction To Energy	5

CHAPTER 1

INTRODUCTION

1.1 BACKGROUND STUDY

Leaves has been considered to be the most cost-effective biofuels around the world. For countries with four seasons annually, they have been using this method to convert biomass into energy for years. In America alone, up to 30 million tons of leaves end up in landfills every year (Biswal et al., 2013). In fact, leaves account for 75% of the solid waste in the world. Biofuels such as methanol and ethanol are produced from corn, which have potential to provide cleaner energy. About 20% of ethanol produced are converted into energy. These energy are then used to create diesel, natural gas, medicine and fertilizers. They are also used in refinery industry and acts as fuels to the machineries. Leaves are tremendously abundant, and could provide an unlimited and naturally renewable energy source.

Leaves can also act as a secondary fuel in coal-burning power plants. These leaves can be transformed into energy by using a low temperature mechanism method that involves conversion process such as Torrefaction, Pyrolysis and gasification. It can provide fuels to produce electricity in power plant and thus, the potential seems to exist for tree leaves to emerge as a new, renewable energy source. Bio-fuels have been proven to be a necessity to the world. Other than source of energy, bio-fuels also can act as fuels to most of the transportation that exist nowadays.