

**UNIVERSITI TEKNOLOGI MARA**

**DETERMINATION OF CHEMICAL  
COMPOSITION AND STRUCTURAL  
CHANGES OF TORRIFIED OIL PALM  
FRONDS (OPF) PELLETS VIA TAPPI  
METHOD/FTIR**

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## ABSTRACT

Torrefaction is a mild thermolysis process, which efficiently convert energy and biomass homogenization that involves in an inert atmosphere and low temperature of 200 to 300 °C for about 60 minutes at atmospheric pressure. The basic principle of torrefaction involves the process of removing oxygen and hydrogen and also the enhancement of carbon as the final product. This pretreatment helps in reducing moisture content, atomic O/C and H/C ratioS and it also help to boost the heating value, hydrophobicity, grindability, flowability and homogeneity of the biomass. In this research, an agricultural waste from oil palm plantation, oil palm frond (OPF) is subjected to the pretreatment process of torrefaction in a horizontal tube furnace at five temperatures and holding time of 60 minutes. Biomass compositional results and Fourier Transform Infrared Spectrometer (FTIR) analysis of OPF were compared within five temperatures. Results acquired revealed that the highest percentage in extractives, cellulose and hemicellulose was found in raw OPF compared to other torrefied OPF showing that torrefaction process were successful to reduce these composition at the end of this study. Meanwhile, the highest percentage of lignin was at 300 °C as lignin was the hardest composition to be thermally degraded due to its ability to decompose in a much wider temperature range and known to have stronger chemical bonds.. From FTIR analysis, it was concluded that the structure of hemicellulose and lignin were greatly affected by torrefaction whereas the structure of cellulose were affected slightly. Therefore, result gained proved that torrefaction is a great alternative in converting raw biomass into a promising renewable energy.

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# **CHAPTER ONE**

## **INTRODUCTION**

### **1.1 Overview**

In this chapter, it will cover the introduction to renewable sources available for energy production purposes and its beneficial properties towards the environment. Oil palm frond (OPF) is one of the agricultural waste from palm oil plantation. OPF owns high potential as new sources in producing renewable energy regardless its downsides. The main objectives of this study are identified in order to investigate the effect of torrefaction towards changes on chemical and structural composition of OPF. To overcome disadvantages of raw OPF, thermal treatment technique called torrefaction is conducted using low temperature between 200 - 300 °C in an inert or nitrogen atmosphere at atmospheric pressure. The changes of chemical composition is conducted using TAPPI method while the structural changes is conducted using Fourier Transform Infrared Spectrometer (FTIR).

### **1.2 Research Background**

Biomass utilization has been highly requested in the last decade either as a power generation, biofuel production or valuable chemical due to rising of economical demand towards sustainable renewable sources. In power generation section, biomass wins over fossil fuels in terms of benefits such as decreasing the emission of carbon dioxide and sulfur during combustion. Thanks to the depletion of fossil fuels and increasing consciousness towards environmental protection, biomass is suitable as an exchange to fossil fuels in the future because it can be found abundantly, clean and carbon dioxide neutral (Xun, 2015).

One of the downsides of using raw biomass as a fuel source is that it is more tenacious and less brittle which leads to the high requirement of energy and more difficult to grind into smaller particles. Besides having naturally fibrous structure and disperse distribution, raw biomass also contains high moisture content, low energy density, hygroscopic behavior which hinders efficient and low-cost