

**THE OPTIMIZATION OF MICROALGAE GROWTH IN MEDIUM BASED ON
PALM OIL MILL EFFLUENT(POME) FROM EFFLUENT OF BIOGAS PLANT OF
FELDA SG. TENGI PALM OIL MILL**

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Thesis submitted in fulfillment of the requirements for the degree of
BACHELOR OF ENGINEERING CHEMICAL AND BIOPROCESS

FACULTY OF CHEMICAL ENGINEERING

UNIVERSITI TEKNOLOGI MARA

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JULY 2017

ACKNOWLEDGEMENT

First of all, Alhamdulillah, all praises to Allah the almighty for establishing me and blessing my journey in completing my final year research project.

I would like to express my deepest gratitude to my supervisor, Prof. Ir. Dr. Jailani Salihon, who has relentlessly helped me and guided me through completing my research project. He is the one that helped us if we are having problem or issues for lab session and having difficulties handling gas mixer and others equipment. I am extremely grateful and indebted to him for his expert, sincere and valuable guidance and encouragement that have extended me up to this point. Without his guidance and persistent help, this research would not have been possible.

I would also like to express my sincere thanks to my parents, Mohd Hassan Bin Pak Wan and for never being tired on giving me unceasing support and encouragement. For always being ready to lend a helping hand at the times in need. A big appreciation to Rashid Hussin for lend me several equipment and devices and help me to construct sparger for cultivation flask. A special thanks to the faculty members, specifically Shahrizi Razali, and En. Afzal for lending me the utmost cooperation throughout my research duration.

Lastly, I would want to express my gratitude to my colleagues Nurul Afiqah Ariffin, Nur Amalina Salamon, and Muhammad Syafiq Bin Zaki for being a part of my journey in completing my research project.

I also place on record, my sense of gratitude to one and all who, directly and indirectly, have lent their helping hand in this venture.

ABSTRACT

This paper reports on the effects of carbon dioxide (CO₂) concentration and agitation rate of microalgae in medium based on the effluent of the Biogas Plant Felda Sg Tenggi Palm Oil Mill supplemented with palm oil mill effluent (POME) from their facultative pond. The two variable which is CO₂ concentration (x_1) and agitation rate (x_2) are used to optimize the microalgae growth. In the design of 2² factorial experiment which was complimented to make a composite design. The linear regression model are used to analyze the 2² factorial experiment and distance whether it contains the maximum point. The composite design used to analyze the curvature. The quadratic regression model was used to optimize the microalgae growth based on maximum biomass concentration (x_m). The maximum point for x_m from quadratic regression predicted to be at 16.03% CO₂ and 0.9vvm agitation with the theoretical maximum x_m predicted to be 42.6158 g/l.

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CHAPTER 1

INTRODUCTION

1.1 RESEARCH BACKGROUND

In 1870, oil palm (*Elaeis guineensis*) was initially acquainted with Malaysia as a decorative plant. Starting from 1960, planted territory had expanded rapidly resulted that in 1985 1.5 million hectares were recorded used as palm oil plantation. The number of land used for palm oil plantation expanded to 4.3 million hectares in 2007 and increasing rapidly to 4.917 million hectares in 2011. The increase use of palm oil has made it as an important commodity crop in Malaysia. Malaysia is one of the big players in exporting products which represents 39% of world palm oil production and 44% of world exports.

As a the product of palm oil industry increase, it will generate a tremendous amount of waste and by-products such as palm oil mill effluent (POME), empty fruit bunch (EFB), palm kernel shell (PKS) and mesocarp fiber in palm oil mill. Only POME will be treated in open ponding system which is economically feasible and simple operational. As in palm oil mill industry POME are the abundant waste among the other waste which contribute to the environmental problem if it is discharged to drain or river. The pollutant consist in POME have make industry to take action on applying of handling and treating POME effluent from biogas plant. There are ways to treat POME and the effective and economical ways are by using pond system.