# UNIVERSITI TEKNOLOGI MARA

# BLACK PIGMENT FORMULATION IN DYE APPLICATION

### AMIN FAISAL BIN AHMAD SANUSI

Thesis submitted in fulfillment of the requirements for the degree of

# BACHELOR OF ENGINEERING CHEMICAL AND BIOPROCESS

**Faculty of Chemical Engineering** 

July 2017

#### ACKNOWLEDGEMENT

I might want to accept this open door to offer my significant thanks, most profound respects and gratefulness to every one of the individuals who gave me the help that made it workable for me to finish this research. Most profound, genuine on account of Universiti Teknologi MARA (UiTM) for allowing me to learn for a long time and lead this research. Unique on account of my administrator Dr. Fazlena Hamzah, the instructors of my course and professionals of my faculty for their commendable direction, checking and consistent consolation all through the finish of the venture. The gift, help and direction given by them will help convey me far into what's to come.

I might want to likewise accept this opportunity to express a profound feeling of appreciation to kindred companions and seniors for their help, important information and direction which helped me in finishing this research through different stages and who have helped me significantly all through my learning procedure.

To wrap things up, I might want to express because of my family for their consistent consolation without which this examination would not be conceivable, much thanks.

## TABLE OF CONTENTS

AUTHOR'S DECLARATION	1
ACKNOWLEDGEMENT	2
CHAPTER ONE	6
INTRODUCTION	6
1. INTRODUCTION	6
Research Background	6
1.2 Problem Statement	7
1.3 Objectives	7
1.4 Scope of Researched	8
CHAPTER TWO	9
LITERATURE REVIEW	9
2. CARBON BLACK	9
CHAPTER THREE	14
RESEARCH METHODOLOGY	14
3. MATERIALS AND APPARATUS	14
3.1 LIST OF MATERIALS	14
3.2 APPARATUS FOR EXPERIMENT AND CHARACTERIZATION	15
3.3 PREPARATION OF CARBON BLACK	16
3.4 PREPARATION OF BLACK PIGMENT SOLUTION	17
3.5 CHARACTERIZATION OF BLACK PIGMENT SOLUTION	18
3.5.1 PREPARATION OF BLACK CARBON FOR CHARACTERIZATION	18
3.5.2 FT-IR ANALYSIS	18
CHAPTER FOUR	19
RESULTS AND DISCUSSION	19
4. RESULTS AND DISCUSSION	19
4.1 FT-IR ANALYSIS	19
4.2 BLACK PIGMENT ANALYSIS	21
CHAPTER FIVE	22
CONCLUSION AND RECOMMENDATION	22
REFERENCES	23

#### CHAPTER ONE

#### INTRODUCTION

#### 1. INTRODUCTION

#### Research Background

Black pigment is already been produced in many kind of industry. For the production of black pigment is mainly from the carbon black that black is composed of fine particles consisting mainly of carbon. Various features of carbon black are controlled in production by partially combusting oil or gases. In order to get the glossy look in the dye application, stainless steel flake will be chosen due to its less reactivity compared to other metallic or glossy pigment.

Through a complex mixture of the carbon, surface energy and particle physics, the utility and value of carbon black is determined. The most important properties include the surface area, primary particle size, complexity of the composition, stability towards surroundings, dispersion and the binders chemistries used.

Pigments also produce other effects that may be exploited. Depending on the pigment volume concentration, the gloss may vary from matt to glossy. However, the pigment volume concentration also decides the rheological properties of the paint or plastic, which will have a profound effect on the application or processing characteristics. It is not surprising, therefore, that desirable product properties often conflict with acceptable raw material characteristics. It is often necessary to use blends of pigments, treated pigments or pigments having a certain size distribution, not to mention the use of additives or other auxiliary materials.

With the advent, many new types of carbon black namely, the furnace blacks, had to be developed. They quickly displaced most of the channel black grades for both technical

and environmental reasons. Even though many channel blacks have disappeared, there are today still more than a dozen grades of carbon black from which the coatings, ink and plastic manufacturer must choose the most suitable ones for his systems.

#### 1.2 Problem Statement

Carbon black had been produced by using chemical substances (possibly carcinogenic) such as petroleum products and to overcome the problem I decided to produce new formulation of the carbon black from natural resources, bamboo (Bambusoideae) stem as the main materials for black pigment in this process.

Then, the black pigment with glitter effects have not been produced widely in the dye application in calligraphy. Thus, I would like to introduce the stainless steel flakes (glitter) into the colouring in order to have the glitter effects.

#### 1.3 Objectives

In views of the problem statement stated above, the general objective of this research is to determine the black pigment formulation and its stability in the dye application with glitter effects. The other supporting objectives that are required in this research are:

1. To formulate the black pigment with less to nature effects.