

**UNIVERSITI TEKNOLOGI MARA**

**EVALUATION OF THE EFFECTS OF  
KAOLINITE ON THE EFFICIENCY  
OF OIL RECOVERY BY  
RADIOACTIVE-ASSISTED LOW  
SALINITY WATERFLOOD**

**DANIAL AZIM BIN CHE AZIZ**

**B. Eng (Hons) Oil and Gas**

**JANUARY 2019**

## ABSTRACT

Recently, extensive researches are being done on low salinity waterflooding (LSW) as a mean to enhance oil recovery. This study focuses on the impact of kaolinite concentration on the oil recovery by means of radioactive assisted LSW. The LSW experiments conducted were divided into two categories. Firstly, 3 sets (A, B, C) of experiment were conducted using sandpack with varying concentration of kaolin clay (5wt%, 10wt% and 15wt%). The second part of the study include, the use of a radiotracer to help evaluate the sandpack condition during LSW. Kerosene were used as the oil phase of the experiment. Varying results were obtained from each sets of experiments most likely due to the difference in method of preparation of the sandpack prior to LSW. Set A and B showed an increase of recovery with increasing kaolinite concentration. Meanwhile set C and the radiotracers discerned no real correlation between an increase in kaolinite concentration. Highest oil recovery was obtained at 85% of OOIP while the lowest was observed at 51% of OOIP. During experimentation, low initial oil saturation was achieved with the kerosene. Water breakthrough occurred much faster in higher concentration kaolinite sandpack. The increase in pH and MIE mechanisms were evaluated based on the pH values and final  $Mg^{2+}$  and  $Ca^{2+}$  concentration of the produced water. The effect of pH increase was only observed in set C experiment. Concentrations of the  $Mg^{2+}$  and  $Ca^{2+}$  showed a decrease as compared to the initial formation water and low salinity brine in all experiments. Radiotracers experiment produced two RTD models associated with the sandpacks. Kaolinite containing sandpack were shown to be best fitted with the Perfect mixer in parallel RTD model, while clean sandpack showed more alignment with the perfect mixer in series with exchange.

## **ACKNOWLEDGEMENT**

Firstly, I wish to thank God for giving me the opportunity to embark on my bachelor's Degree and for completing this long and challenging journey successfully. My gratitude and thanks go to my supervisor Dr. Erfan, Dr. Roslina, Dr. Nazrul and Dr. Noraishah for giving me guidance and input throughout the completion of this thesis.

My appreciation goes to the staffs of the Malaysian Nuclear Agency who provided the facilities and assistance during the experiment. Special thanks to my classmate Zafirah Zaidi who played an important role in the completion of the experiment. Her help in the construction of the coreholder was vital in the completion of this research. Also special thanks to my friends for giving me the moral support that I needed to complete this project.

Finally, this thesis is dedicated to my parents, Che Aziz and for the selfless love, care, pain and sacrifice you had to endure to shape my life. I would never be able to pay back the love and affection showered upon by my parents This piece of victory is dedicated to both of you. Alhamdulillah.

# TABLE OF CONTENT

	Page
<b>AUTHOR'S DECLARATION</b>	<b>ii</b>
<b>SUPERVISOR'S CERTIFICATION</b>	<b>iii</b>
<b>ABSTRACT</b>	<b>iv</b>
<b>ACKNOWLEDGEMENT</b>	<b>v</b>
<b>TABLE OF CONTENT</b>	<b>vi</b>
<b>LIST OF TABLES</b>	<b>ix</b>
<b>LIST OF FIGURES</b>	<b>x</b>
<b>LIST OF SYMBOLS</b>	<b>xiii</b>
<b>LIST OF ABBREVIATIONS</b>	<b>xiv</b>
<b>LIST OF NOMENCLATURE</b>	<b>xv</b>
<b>CHAPTER ONE INTRODUCTION</b>	<b>1</b>
1.1 Oil Supply and Demand	1
1.2 Research Background	1
1.3 Problem Statement	3
1.4 Objectives	3
1.5 Research Scopes	4
1.6 Significance of Study	4
<b>CHAPTER TWO LITERATURE REVIEW</b>	<b>5</b>
2.1 Introduction	5
2.2 Mechanisms of Oil Recovery	5
2.2.1 Primary Recovery	6
2.2.2 Secondary recovery	8
2.2.3 Tertiary recovery	8
2.3 Fundamentals principles	10
2.3.1 Wettability	10
2.3.2 Capillary pressure	11
2.3.3 Relative permeability	14

# **CHAPTER ONE**

## **INTRODUCTION**

### **1.1 Oil Supply and Demand**

Oil has remained as the world's energy source for almost 6 decades and the demand for energy has never been higher. However, as fields mature, oil production will gravitate towards an eventual decline. This occurrence can be linked to several reasons; reserve depletion, pressure decrease and ineffective production techniques (Shiran, 2014). Since exploration and development of new fields are highly cost intensive, companies will try to look at ways to maximize production from their existing assets (Lake, 1996). Therefore, the notion of deploying secondary recovery and EOR technique such as waterflooding, surfactant flooding, polymer flooding or chemical flooding is an attractive alternative and is almost a necessity in every modern producing oil fields (Craig, 1975). These methods are more energy efficient and utilize existing installations and facilities of the developed fields.

### **1.2 Research Background**

Oil is primarily recovered by the reservoir natural drive mechanism which are; solution gas, water influx, gas cap drives and/or gravity drainage. However, to further improve production, secondary or tertiary recovery mechanisms tend to be applied. The primary aim of secondary recovery is to increase or maintain the depleted reservoir pressure. This recovery method includes techniques such as gas or water injection. Tertiary recovery however, is any recovery technique applied after the secondary recovery (Lake, 1996). These classifications for oil recovery are illustrated in Figure 1.1. For the sake of simplicity, this literature will refer to the tertiary recovery process as the Enhanced Oil Recovery (EOR) process.

One of the most common method for oil recovery in the world is waterflooding. The attractiveness of waterflood stems from the general availability of water, relative simplicity of the injection, good spreading in the oil reservoir and its high displacement efficiency (Craig, 1975). Waterflood has been practiced in the oil and gas industry over a millennium. It is a secondary recovery technique as the process yields a second batch