

UNIVERSITI TEKNOLOGI MARA

**BLENDING OF SiO₂ WITH LLDPE VIA
EXTRUSION 2**

MUHAMMAD IKMAL BIN MD ISA

Thesis submitted in fulfillment
of the requirements for the degree of
Bachelor of Engineering
(Hons) Chemical

Faculty of Chemical Engineering

June 2018

ABSTRACT

Linear low density polyethylene (LLDPE) was blended with filler SiO₂ at a ratio up to 6% by extrusion to study the mechanical characteristics of the product and compared it with other journal. The maleic anhydride (MA) was grafted into LLDPE-SiO₂ to determine the possible reaction. The LLDPE-g-MA composite filled with SiO₂ were extruded and melt-pressed in order to prepared samples from characterization and mechanical properties test. The FTIR results showed the interaction between LLDPE-g-MA and SiO₂ and it also will affect the mechanical strength. The result obtained from this study showed that the LLDPE/SiO₂-g-MAH composite was successfully prepared. It showed 2% wt. of SiO₂ have the highest tensile strength while 4% wt of SiO₂ is the highest ductility. For the flexural test, flexural modulus and strength are increase with the wt.% of SiO₂ increase. From this study, it is found that SiO₂ and MA can improve the strength of polymer but must be at the right amount.

ACKNOWLEDGEMENT

Firstly, I would like to thank Allah for giving me the opportunity to embark on my degree and for completing this long and challenging journey successfully. My gratitude and thanks go to my supervisor Madam Suhaiza Hanim Hanipah for guidance, encouragement and useful opinions to my research before it was finalized.

I also would like to show gratitude to my beloved parents and family for their support and encouragement for me to complete this research successfully. Apart from that, I would like to thank my final year's mate that always together supporting me and keep helping each other during research in order to ensure the research was completed. Lastly, special thanks to the lab assistants, lecturers and my friends for their help in giving some guidance and support to complete the research.

TABLE OF CONTENTS

| TABLE OF CONTENT | Pages |
|---|--------------|
| CHAPTER ONE: INTRODUCTION | 1 |
| 1.1 Research Background | 1 |
| 1.2 Problem Statement | 2 |
| 1.3 Objectives | 3 |
| 1.4 Scope of Study | 3 |
| CHAPTER TWO: LITERATURE REVIEW | 4 |
| 2.1 Introduction | 4 |
| 2.2 Polymer | 4 |
| 2.2.1 Polyethylene | 5 |
| 2.2.2 Type of Polyethylene | 6 |
| 2.2.2.1 High-Density Polyethylene (HDPE) | 7 |
| 2.2.2.2 Low-Density Polyethylene (LDPE) | 8 |
| 2.2.2.3 Linear Low-Density Polyethylene (LLDPE) | 9 |
| 2.3 Fillers | 10 |
| 2.3.1 Silicon Dioxide | 10 |
| 2.3.2 Properties of Silicon Dioxide | 11 |
| 2.3.3 Application of Silicon Dioxide | 12 |
| 2.4 Grafting method | 13 |
| 2.4.1 Free Radical Grafting Method | 14 |
| 2.4.2 Ionic Grafting | 14 |
| 2.5 Anhydride | 14 |
| 2.5.1 Maleic Anhydride | 15 |

CHAPTER ONE

INTRODUCTION

1.1 Research Background

Polymer is one the most popular material in the chemical industries since last thirty years. Polymer is a material that come from a combination of many molecules that bond together and form long chain. There are two types of polymer which are thermoset and thermoplastic. According to Amin & Amin, (2011), thermoset is a product of polymer that undergo chemical reaction to become insoluble material while thermoplastic is a plastic that will change properties depending on the process. If the thermoplastics was heated, it will be soft and harden when cooled.

In order to make the usage of polymer can be increase and at the same time it will be cost effective, composite polymer have been introduced. Composite can be defined as blend of two or more materials that consists of filler and matrix (Chimiche, 2012). Filler is a strong material while matrix is a material that hold the filler (polymer). Silicon dioxide (SiO₂) is one of the most common inorganic composite that been used in polymer blending process. Dioxide nanoparticles have been proved by recent study about the ability of it to improve the mechanical and thermal properties of various of polyolefins A composite polymer will keep their filler and binder identities and at the same time the properties of it will change.

Polyethylene, is one of type of thermoplastics. Polyethylene(PE) was globally used because of its good properties such as inert to chemical and easy to process (Khanam & AlMaadeed, 2015). It has been used in many applications such as pipe, sheets and electrical wire insulator. There are three main types of PE which are high density polyethylene (HDPE), low density polyethylene (LDPE) and linear low density polyethylene (LLDPE). A composite also been introduced to polyethylene where the properties of mechanical and physical of it are better than normal polyethylene.