EFFECT OF CERAMIC PARTICULATE GEL COAT COMPOSITE DEPENDING ON SIZE AND PERCENTAGE OF LOADING ON ITS MECHANICAL PROPERTIES

NORLAILI BINTI OMAR

Final year project report submitted in partial fulfilment of requirements for the Degree of Bachelor of Science (Hons.) Polymer Technology in the Faculty of Applied Sciences Universiti Teknologi MARA

MAY 2008

ACKNOWLEDGEMENT

All praise is due to God. It is deepest sense of gratitude of the Almighty Allah who gives strength and ability to me to complete my thesis report.

First, I would like to express my most sincere gratitude and appreciation to my supervisor, Prof. Madya Dr Mohd. Hanafiah Abidin for his professional guidance, advice, constructive criticism, patience and tireless effort without which this project could not been done.

Second, I also would like to thank all polymer technology lectures and the laboratory assistants. To my colleagues, thanks for all moments and joys that we had together.

Lastly, I would like to express my special gratitude to my beloved family, who has been my main sources of inspiration in completing this degree program.

I pray that Al-Mighty Allah S.W.T will give mercy and blessing of you. Also to any individual that is directly and indirectly involved in this project.

Norlaili Omar

TABLE OF CONTENTS

ACKNOWLEDGEMENTS

LIST OF ABBREVIATIONS

TABLE OF CONTENTS

LIST OF TABLES

ABSTRACT

LIST OF FIGURES

ABS'	ABSTRAK			
СНА	PTER 1 INT	RODUCTION	N	
1.1	Introduction			1
1.2	Background			2
1.3	Problem statement			2
1.4	Significant of study			2
1.5	Objective of study			3
СНА	PTER 2 LIT	ERATURE R	EVIEW	
2.1	Composite			4
2.2	Polymer ma	mer matrix composites (PMCs)		
2.3	Ceramic			6
	2.3.1	Types of ceramic materials		7
	2.3.2	Mechanical properties		8
	2.3.3	Electrical properties		8
		2.3.3.1	Semiconductors	8
		2.3.3.2	Superconductivity	9
		2.3.3.3	Ferroelectricity and supersets	10
		2.3.3.4	Positive thermal coefficient	11
	2.3.4	Classification of ceramics		11
	2.3.5	In situ manufacturing		12
	2.3.6	Sintering-based methods		12
	2.3.7	Other applications of ceramics		14
2.4	Gel coat			15
	2.4.1	Recent gel	17	
2.5	Methyl Eth	yl Ketone Pero	18	
2.6	Hand Lay-up technique			20
2.7	Continuous fibre ceramic composites with nanoparticles			21
2.8	Polymer ceramic composite tooling			22

iii

iv

vi

vîi

viii

ix.

ABSTRACT

EFFECT OF CERAMIC PARTICULATE GEL COAT COMPOSITE DEPENDING ON SIZE AND PERCENTAGE OF LOADING ON ITS MECHANICAL PROPERTIES

A composite is made by combining two or more materials to give a unique combination to produce new products that following the standard application. There are various sources that can be used as a fibre/filler to modified and improve the properties of the composites. For this study, the waste ceramic is used as particle size and combined with gel coat and MEKP to produce ceramic particulate gel coat composites. This composite were prepared following the different percentage of ceramic's loading (15%, 25% and 35%) at different size (100 μ m, 90 μ m and 63 μ m). The tensile test, Izod impact test, water absorption test, FTIR test and density was carried out and the results were compared between the percentage of loading and size of the particle.

keywords: mechanical properties, ceramic, gel coat, methyl ethyl ketone peroxide.

CHAPTER 1

INTRODUCTION

1.1 Introduction

About 30% of all polymers produced each year are used in the civil engineering and building industries. Polymers offer many advantages over conventional materials including lightness, resilience to corrosion and ease of processing. They can be combined with fibres to form composites which have enhanced properties, enabling them to be used as structural members and units.

Polymer composites can be used in many different forms ranging from structural composites in the construction industry to the high technology composites of the aerospace and space satellite space satellite industries. Complete structures have been fabricated where units manufactured from glass-reinforced polyester are connected together to form the complete system in which the shape provides the rigidity [1].

Composites are composed of matrix, reinforcement, fillers and additives. Each of these constituents' materials plays an important role in the processing and final performance of the end product. The matrix holds the composites together and influences the physical properties of end product. The reinforcement is a materials added to polymer to improve the strength

Ì