### COCONUT HUSK FIBRE REINFORCED POLYPROPYLENE COMPOSITE

## SYAHRUL AZLI BIN ABD AZIZ

Final Year Project Report Submitted in Partially Fulfillment of the Requirements for the Degree Of Bachelor Of Science (Hons.) Polymer Technology Faculty Of Applied Science Universiti Teknologi MARA.

MAY 2008

#### ACKNOWLEDGEMENT

First of all, I very grateful and thanks to ALLAH S.W.T on His blessing and kindness for giving strength and opportunity to completed my final year project. Special thanks to my parents, Mr. Abd Aziz Yahya and and also my family members for their support throughout all this year.

I should render my utmost gratitude and thanks to my supervisor, Assoc. Prof. Dr. Siti Zaleha Sa'ad for her guidance, stimulation ideas, information, comments, moral support and time spared throughout the course of this work.

Sincere thanks also due to Mdm. Siti Hamidah, Mr. Sofi and Mr.Jauhary, the Faculty of Applied Science lab assistant, Mr. Rahima Abd Rahman from the Faculty of Mechanical Engineering for their kindness and guidance while completing my work. Thanks to all my friends for sharing their kindness, support and helps.

Finally, I would like to express my gratitude and thanks to everyone who has contribute directly or indirectly to the success of this final year project. Thank you for your support.

Syahrul Azli Abd Aziz.

# TABLE OF CONTENT

1

ACKNOWLEDGEMENT	iii
TABLE OF CONTENT	iv
LIST OF TABLE	vi
LIST OF FIGURES	vii
LIST OF ABREVIATION	viii
ABSTRACT	Х
ABSTRAK	xi

# **CHAPTER 1 INTRODUCTION**

## **CHAPTER 2 LITERATURE REVIEW**

2.1	Polyp	4	
	2.1.1	Polypropylene synthesis process	5
	2.1.2	Polypropylene properties	5
2.2	Cocor	6	
	2.2.1	Coconut husk fiber (CHF)	7
	2.2.2	Chemical composition of fiber	8
	2.2.3	Fiber structure	10
2.3	Natura	11	
	2.3.1	PP/CHF composite	12
2.4	Surfac	13	
	2.4.1	Stearic acid	13
	2.4.2	Maleic anhydride (MA)	13

## **CHAPTER 3 MATERIAL AND METHOD**

3.1	Introd	15	
3.2	Mater	Materials	
	3.2.1	Polypropylene	15
	3.2.2	Coconut husk fibre	16
3.3	Methods		16
	3.3.1	Preparation of composite materials.	16
	3.3.2	Blending process	17
	3.3.3	Crushing process	18

#### ABSTRACT

### COCONUT HUSK FIBER REINFORCED POLYPROPYLENE COMPOSITE

Polypropylene composite were formulated by using coconut husk fiber. The potential of CHF as reinforcement fiber in the plastic composite has been investigate and the affect on the mechanical properties was studied by using universal testometric and impact test machine. The effect of the maleic anhydride as coupling agent in the PP/CHF composite was studied. The composites were also characterized by using FTIR and the morphology of the PP/CHF composite was studied by using SEM. It was found that tensile strength and the impact strength of the PP/CHF reduced as the increased of the fiber loading but PP/CHF treated with maleic anhydride composite results in increased of the impact strength but decrease of the tensile strength with the increased of fiber loading. Furthermore, the Young's modulus increased when the percentage of fiber loading increased.

#### **CHAPTER 1**

#### **INTRODUCTION**

At the beginning of the 21<sup>st</sup> century, plastics are leading material providing uncountable useful and inexpensive item for modern living. Plastic has became the most common engineering materials over the decade. They are often not only inexpensive than other materials, but their properties often make them better. Light weight make plastics perfectly matched with the modern information-age uses of cell-phone, bank card and laptop, and even where more comfort it at stake, no one can deny plastics are outstanding performers. Their low cost and versatility have also allowed an unpredicted range of application. Plastics may never shed the guilty by association burden, because their low manufacturing cost will always allow the mass production of object of disputable beauty. Today the total volume of plastics produced worldwide has surpassed that of steel and continues increase.

The technology plastic growth is very faster, and then the technology of composite come to make the properties of the plastic is more than virgin plastic material where some of the composite have strength up too metal strength but give advantage in the lightness, low cost and have more low density. Hence, the composite materials have the high potential to replace widely used of steel and aluminum with better performance.