PREFEBRICATED WOOD I-JOIST FROM LAMINETED VENEER LUMBER (LVL) FLANGES AND PLYWOOD PERPENDICULAR WEB

By

MD NAZRI SAMIN BIN MOHD SHARGAWI

Final Project Submitted in Fulfillment of the Requirement for the Diploma In Wood Industries in the Faculty of Applied Science Universiti Teknologi Mara

September 2002

ACKNOWLEDGEMENTS

I would like to express my deepest appreciation sincere gratitude to my advisor, En. Wan Mohd Nazri Bin Wan Abdul Rahman for his encouragement and guidance in designing and implementing this project.

Sincere thanks are also due to Assoc. Prof. Dr. Jamaludin Bin Kassim, Program Head of Diploma Industry Perkayuan, UiTM Pahang, for kindly extending all facilities and cooperation given during the course of study.

Last but not least, thanks are also due to my beloved parents and my lover for their moral and financial support throughout the years study.

TABLE OF CONTENTS

Page

APPROVAL SHEETS	. i
DEDICATION	. ii
ACKNOWLEDGEMENTS	iii
LIST OF TABLES	vi
LIST OF FIGURES	. vii
ABSTRACT	. vii
ABSTRAK	

CHAPTER

Ι	INTRODUCTION	1
	1.1 Problem Statement	1
	1.2 Objective	2
п	LITERATURE REVIEW	3
	2.1 I-Joist	4
	2.2 The Use of I-Joist	5
	2.3 Component of I-Joist	8
	2.3.1 Laminated Veneer Lumber	9
	2.3.2 Plywood	9
	2.4 Advantages of I-Joist	11
	2.5 Defect During Testing	11
	2.6 Standard and Specification	12
ш	MATERIAL AND METHOD	14
	3.1 Experimental Design	14
	3.2 Cross Section of I-Joist	15
	3.3 Preparation of I-Joist	16
	3.3.1 Type of Jointed Wed	17
	3.3.2 Flanges	18
	3.3.3 Web	20
	3.3.4 Type of Glue	22
	3.4 I-Joist Fabrication	22
	3.5 Failure During Testing	22
	3.6 Destructive Testing of I-Joist Sample	24
	3.7 Section Modulus (Z)	26

IV	RESULT AND DISCUSSION	29
	4.1 MOR, MOE and Maximum Load	30
	4.1.1 Modulus of Rupture	30
	4.1.2 Modulus of Elasticity	31
	4.1.3 Maximum Load	32
	4.2 Species of Flange (Discussion)	33
	4.2.1 Modulus of Elasticity	33
	4.2.2 Modulus of Rupture	34
	4.3 Type of Joint.	35
	4.3.1 Modulus of Elasticity	36
	4.3.2 Modulus of Rupture	37
V	CONCLUSION AND RECOMMENDATIONS	38
	5.1 Conclusion	38
	5.2 Recommendations	38
	REFERENCES	40
	APPENDIX	41

APPENDIX	41

ENGINEERED WOOD I-JOIST FROM LAMINATED VENEER LUMBER (LVL) FLANGES AND PLYWOOD PERPENDICULAR WEB

By

MD NAZRI SAMIN BIN MOHD SHARGAWI

September 2002

I-Joist component is using the system that involve the using of flanges laminated veneer lumber (LVL) and web from plywood. Both components are combined and musk work together. The strength will be same with solid wood. The purpose of this testing is to test the strength of I-Joist that made from the combination between laminated veneer lumber as flanges and plywood perpendicular to grain with butt joint as web. the sample of I-Joist that have the highest modulus of rupture value was sample (S9) 26.4 MPa and the lowest modulus of rupture value was sample (S10) 15.2 MPa. Furthermore, the testing was to test the modulus of elasticity true. The result shows the highest value was sample (S10) with 8356 MPa and the lowest modulus of elasticity value was sample (S1) 7298 MPa. As the conclusion to this study, flange and web components act together and perform as a system of I-Joist.