MEASUREMENT OF CONCRETE LAYER THICKNESS BY USING AN ULTRASONIC TECHNIQUE

by

SAFARI BIN ZAINAL

Under supervisor of

PN. NORAZAH BINTI ABDUL RAHMAN

And

DR. MOHAMAD PAUZI BIN ISMAIL

Submitted in partial fulfillment of the requirement for Bachelor of Science (Hons.) in Applied Chemistry

> Faculty of Applied Science Universiti Teknologi MARA Shah Alam

> > **APRIL 2000**

ABSTRACT

The objective of this project is to introduce a new technique in measuring concrete layer thickness. Ultrasonic testing is used as an alternative method to the ordinary method such as Boring technique. The effectiveness of the application of the surface wave method is also being studied. The ultrasonic testing will be use on concretes sample at frequency of 50 kHz by using PUNDIT and FLUKE 99 Scopemeter Series II. The use of this concept of multiple correlations for measuring the thickness of concrete is evident both directly for the assessment and control of the concrete quality. Results obtained from measurement by using an ultrasonic method show good relationship with actual thickness of concrete.

ACKNOWLEDGEMENT

In the name of Allah s.w.t., The most merciful and The most passionate. I am so thankful and Alhamudulillah to Allah who has given me the time and ability to complete this thesis project. I wish to express my special gratitude to my supervisor, Pn. Norazah Abdul Rahman, an associate lecturer in the faculty of Applied Science, Mara University of Technology for her guidance, constructive and keen interest in supervising this project.

Thanks so to my co-supervisor Dr. Mohamad Pauzi Ismail from MINT (Malaysia Institute For Nuclear Technology Research) for his guidance, also to the Administration of MINT which locate at Bangi, and not forgotten to En. Abdul Bakri Muhammad as lab assistance thanks for your help.

Finally I wish to express my gratitude to my parents, Zainal Abu Bakar and and also to my classmates and each individual who has given ideas, encouragement, understanding, support and cooperation either directly or indirectly during my period of study in UiTM.

İİ

TABLE OF CONTENTS

				Page
ABSTRACT				i
ACKNOWLEDGEMENT				ìi
TABLE OF CONTENTS				iii
LIST OF FIGURES				vi
LIST OF TABLES				vii
LIST OF PLATES				viii
CHAI	PTER			
1.0	INTRO	DUCTI	ON	1
2.0	LITERATURE REVIEW			3
	2.1	INTRODUCTION		3
		2.1.1	The Strength of Concrete	5
		2.1.2	The Effect of Mix Ratio	8
	2.2	ULTR/	ASONIC THEORY	10
		2.2.1	Vibrations and Waves	10
		2.2.2	Scattering of Ultrasound	13
		2.2.3	The Doppler Effect	13
		2.2.4	Attenuation In Solids	15
	2.3	APPLICATION OF ULTRASONIC THICKNESS TESTING		16
	2.4	INSTRUMENTATION OF MEASUREMENT		17
		2.4.1	FLUKE 99 Scopemeter Series II 50 MHz	19
		2.4.2	PUNDIT Mark V	19

CHAPTER 1

INTRODUCTION

A detailed account of concrete stabilised materials would be incomplete without making brief reference to recent developments in the technology of concrete since there are useful parallels to be drawn. This is especially so in connection with the rigid nature of the lean concrete road bases that are widely used now days, especially in highway.

Any roads on construction must be obeying the standard and quality of roads, especially the rigidity, strength, and thickness of concrete and asphalt layer. Now days a technique was introduced to measure the concrete thickness called "Boring test". In boring test, the concrete will be dredged or excavated by using "Boring" equipment. The thickness of concrete will be measured from the concrete taken out from the Boring equipment. But this technique will destruct the concrete, and it will not be practical to use on the highway.

Method of excavation to enable sampling and testing of the soil include trial pits, hand or mechanical auger boring, percussive boring, wash boring, and rotary drilling. Excavated by hand or mechanically is rapid and economic means obtaining detailed information for depths of up 6 m. They are suitable for exploration areas of shallow cut and fill and for tracing the thickness and lateral extent of superficial deposits of soft soils or fill.

1