

UNIVERSITI TEKNOLOGI MARA

**ARTIFICIAL NEURAL NETWORKS
FOR BURST PRESSURE STRENGTH
OF CORRODED SUBSEA PIPELINES
REPAIRED WITH COMPOSITE
FIBER-REINFORCED POLYMER
PATCHES**

MOHD FAKRI BIN MUDA

Thesis submitted in fulfillment
of the requirements for the degree of
Doctor of Philosophy
(Civil Engineering)

College of Engineering

October 2023

ABSTRACT

The application of Composite Fiber-Reinforced Polymer (FRP) patches for rehabilitating corroded subsea pipelines is a burgeoning field in offshore technology. However, the current finite element analysis-based modeling is time-consuming and lacks comprehensive defect coverage. This underscores the rising demand to explore predictive models for subsea pipeline repair, particularly in the oil and gas sector, to ensure sustained and stable operations. Developing an effective prediction model that utilizes Artificial Neural Networks (ANN) to correlate with the repaired assessment method, particularly composite FRP, can potentially overcome these limitations. Hence, this study aimed to present an effective method to evaluate the strength of repaired subsea pipelines to sustain burst pressure loads and determine the suitability of Composite FRP repaired assessment to multi-level corrosion in subsea pipelines using the finite element analysis and ANN modeling. The research methodology unfolds in three pivotal phases. Phase 1 is dedicated to the meticulous analysis of historical data, employing statistical techniques that align with relevant offshore codes. Phase 2 shifts the focus towards finite element modeling, providing deep insights into structural behavior. Finally, Phase 3 marks the development of an influential ANN prediction model, leveraging essential input data. The efficacy of the suggested method was demonstrated by comparing the output of the ANN with the historical FE output. A computational model for predicting the burst pressure strength of repaired pipelines with composite FRP patches was employed using the ANN algorithm. The geometry of corrosion damage was defined by three physical parameters, namely length, width, and depth. Finally, the computational model was validated by comparing the results with refined FE method solutions. Based on the results, it was observed that the composite repaired material study was ineffective when the predicted burst pressure decreased after the repaired analysis was carried out. In contrast, composite FRP repaired method was effective for defect sizes greater than 50 mm x 50 mm at any level of corrosion. Furthermore, the published ANN models were able to predict the burst pressure of the corroded and repaired subsea pipelines. In short, the proposed method was considered useful for developing a quick procedure for the composite FRP based repair scheme of corroded subsea pipelines.

ACKNOWLEDGEMENT

All glory be to the Al-mighty Allah SWT, who has bestowed upon me all that I now possess. With his permission, I was able to successfully complete this thesis. There is nothing more incredible than the wonder of God's creations, and nothing else comes close. We pray that He would forgive us for all of our sins and take us to Jannah.

I would like to extend my most heartfelt appreciation to my renowned supervisor, Associate Professor Ts. Dr Mohd Hisbany Mohd Hashim, for his direction and unending assistance throughout the entirety of my PhD journey, particularly throughout the process of writing my thesis. It was because of his unwavering support, boundless patience, and boundless excitement that I was able to carry out my research with success. In addition, I would like to express my appreciation to my co-supervisor, Associate Professor Ir. Dr Marzuki Ab Rahman, Ir. Dr Mohd Khairul Kamarudin, and Associate Professor Dr Mohd Hairil Mohd, for providing me with inspiration and ideas during the entirety of this project.

My deepest gratitude goes out to my devoted spouse, Nurul Saadah Abu Bakar, who never fails to demonstrate his love, care, and support. It is important not to forget about my sons, Farish and Firash who are both my source of strength. I would also want to express my appreciation and gratitude to my wonderful parents, Hj. Muda Awang and The value of your thinking and deed cannot be overstated. My heartfelt thanks extend to each and every member of my family, including my brothers and sisters. Thank you also to Ts. Syahrul Fithry Senin and also my co-researcher, and who have generously shared their expertise and provided me with many unforgettable experiences. And also, to the UiTM Civil Engineering people who have provided high cooperation and support throughout this process.

I would like to use this opportunity to express my gratitude and appreciation to the School of Civil Engineering at UiTM for offering a pleasant and conducive working environment as well as resources. Also, I would like to thank UiTM and Kementerian Pengajian Tinggi for giving me with the scholarship so that my research and publications may be supported.

In conclusion, I would want to express my sincere thanks to all of my friends and the other travellers who were a part of this adventure. I pray that the findings of my meagre research can contribute in some way to the expansion of human knowledge.

TABLE OF CONTENTS

	Page
CONFIRMATION BY PANEL OF EXAMINERS	ii
AUTHOR'S DECLARATION	iii
ABSTRACT	iv
ACKNOWLEDGEMENT	v
TABLE OF CONTENTS	vi
LIST OF TABLES	x
LIST OF FIGURES	xii
LIST OF SYMBOLS	xv
LIST OF ABBREVIATIONS	xvi
CHAPTER ONE INTRODUCTION	1
1.1 Overview	1
1.2 Background of the Study	3
1.3 Problem Statement	4
1.4 Research Objective	6
1.5 Scope and Limitation of the Study	7
1.6 Significance of the Study	8
CHAPTER TWO LITERATURE REVIEW	10
2.1 Introduction	10
2.2 Overview	10
2.3 Pipelines failure factors	12
2.4 Corrosions	14
2.4.1 Corrosions in Subsea Pipelines	15
2.4.2 Codes to Determine Pipelines Assessment	17
2.4.3 Recent Studies Related to Corrosion Factor	21
2.5 Rehabilitation of Corroded Pipelines	24
2.5.1 Conventional Pipeline Repair Techniques	24
2.5.2 Composite Repair System	26

CHAPTER ONE

INTRODUCTION

1.1 Overview

The strength capacity of metallic pipes is diminished by corrosion, but leakage in composite pipelines is caused by matrix cracking and abrasion. Both corrosion and abrasion have a notable impact on pipeline systems, resulting in substantial losses and a reduction in their structural integrity. There are two classifications for corrosion that occurs in metallic pipelines. There exist both exterior and interior forms of corrosion. Almost every aspect of the world's infrastructure is affected by corrosion, from structure to serviceability system infrastructures, including water and wastewater systems, chemical processing, as well as oil and gas (Lieser et al., 2010). Corrosion consists of several types, each of which can lead to structural defects or interact with each other to cause minor or major failure (X. Li et al., 2016). This failure can cause a critical incident that affects primary services of pipelines, such as the explosion of a gas pipeline at Bukit Beriwan, Lawas Sabah, in 2014 has made significant news in the offshore industry (Borneo, 2014). Even though no injury was reported, it has major consequences on the repair cost and service continuity. Damaging of pipelines, as shown in Figure 1.1 (Meruonline, 2023), and major incidents can cause corrosion disrupts operations and requires extensive repair, worker fatalities, severe threats and damages to public safety, as well as replacement of failed assets.



Figure 1.1: Corrosion defects of subsea pipelines (Meruonline, 2023)