

**SYNTHESIS OF Au-Cu/AAO CATALYST FOR *p*-NITROPHENOL
REDUCTION**

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ABSTRACT

SYNTHESIS OF Au-Cu/AAO CATALYST FOR *p*-NITROPHENOL REDUCTION

Gold-copper (Au-Cu) bimetallic catalysts were prepared via chemical reduction with Cu and Au precursors and hexadecylamine (HDA) as the capping agent to form Au-Cu bimetallic nanoparticles (Au-Cu NPs). The colloidal Au-Cu NPs were subsequently spin-coated onto an anodic aluminium oxide (AAO) support. The AAO support was fabricated via a two-step anodization technique at 80 V using oxalic acid as an electrolyte. The bimetallic catalysts outperformed monometallic Au and Cu NPs in terms of activity towards reducing *p*-nitrophenol (*p*-NP). The optimized Au-Cu/AAO catalyst exhibited 100% *p*-NP conversion to *p*-aminophenol (*p*-AP), demonstrating its capability in pollution treatment and chemical synthesis. Furthermore, the AAO membrane support made it simple to recover and reuse the catalyst, supporting long-term stability and sustainability. The highest rate constant (k) of $1.2 \times 10^{-3} \text{ s}^{-1}$ was achieved over 1 mg of Au-Cu/AAO catalyst. The k value for Au/AAO, and Cu/AAO is $1.0 \times 10^{-4} \text{ s}^{-1}$, and $8 \times 10^{-5} \text{ s}^{-1}$ respectively. Meanwhile, the k value for reused catalysts of Au-Cu/AAO, and Au/AAO is $3.0 \times 10^{-5} \text{ s}^{-1}$ and $8.0 \times 10^{-5} \text{ s}^{-1}$, respectively. However, the reused catalyst of Cu/AAO showed no *p*-NP reduction. Fourier Transform Infrared (FTIR) spectroscopy, Inductive Coupled Plasma-Optical Emission Spectroscopy (ICP-OES) and Field Emission Scanning Electron Microscopy (FESEM) were used to characterize the synthesized catalysts, and an Ultraviolet-Visible (UV-Vis) spectrophotometer was used to monitor the catalytic investigation.

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