UNIVERSITI TEKNOLOGI MARA

OIL SPILL TREATMENT USING ADSORBER FROM NATURAL ORGANIC MATERIALS

SAFARI ZAINAL

Thesis submitted in fulfilment of the requirements for the degree of Master of Science

Faculty of Applied Sciences

January 2005

ACKNOWLEDGEMENTS

In the name of Allah s.w.t., the most merciful and the most passionate. I am so thankful and Allahamdulillah to that I have the time and ability to complete this thesis. I wish to express my gratitude to my supervisor, Prof. Dr. Ku Halim Ku Hamid, from the Faculty of Chemical Engineering, Institute of Postgraduate Studies, Institute of Research and Development Centre (IRDC) and Pusat Inovasi for supporting my research and their guidance on my master project.

I wish to express my thanks to Assoc. Prof. Dr. Mohd Kamil Abdul Rahman, as a coordinator of the postgraduate program, Dr. Noor Hana Hussain as a former coordinator, Prof. Dr Wan Mohamad Wan Kadir and to all laboratory assistance for their guidance and their cooperation. Also I wish to express my gratitude to my parents, Zainal Abu Bakar and and also my sister. Last but not least, to all my colleagues Mohibah Musa, Mohd Hairul Azman Abas, Salina Abdul Rahman, Rosmawati Abdul Aziz, Non Daina Masdar, Ahmad Rozaimee, Zuraini, and to all my course mates for their support and cooperation either directly or indirectly during the duration of my studies in UiTM.

TABLE OF CONTENTS

TITLE	E PAGE	3	
ACKNOWLEDGEMENTS			Ι
TABLE OF CONTENTS			ii
LIST OF TABLES			vi
LIST OF FIGURES			vii
LIST OF PLATES			Х
LIST OF ABBREVIATIONS			xi
ABSTRACT			xii
CHAPTER ONE: INTRODUCTION			1
1.1	Objectives		4
CHAP	TER T	WO: LITERATURE REVIEW	5
2.1	Crude Oil		5
	2.1.1	Chemical Composition of Crude Oil	7
	2.1.2	Stranded Oil	8
	2.1.3	Solubility	9
	2.1.4	Fates and Behaviours of Crude Oil	10
		2.1.4.1 Spreading and movement	11
		2.1.4.2 Weathering	12
		2.1.4.3 Evaporation and oil property changes	13
2.2	Sources of Oil Spill		14
2.3	Natural Degradation of Oil Spill		15
	2.3.1	Aggregation and Sedimentation	16
2.4	Adsor	bents	17
2.5	Commercial Oil Spill Absorber		19
2.6	Charcoal		20
	2.6.1	Properties of Charcoal	20
2.7	Carbonisation		
	2.7.1	Effect of Carbonisation Temperature	23

ABSTRACT

Three types of natural materials were studied to produce low cost oil spilled adsorber i.e. rice husk, peat and coconut dreg. The raw materials were carbonised before soaking with 1 M HCl or methanol. Carbonisation temperatures and times were varied from 300°C, 400°C, 500°C, and 600°C for 2, 3, and 4 hours. The adsorption properties of charcoals produced from different treatments and materials were compared with each types of untreated charcoal as standard. The quality of charcoal was determined by measuring the BET surface area, iodine number, methylene blue number, and oil spill adsorption. Charcoal treated with methanol exhibit higher surface area and good quality as compared to those treated with 1 M HCl and untreated. Results show that the rice husk charcoal soaked with methanol is superior and suitable as oil spill adsorber than those of other eight types of charcoals produced. The yield of rice husk charcoal obtained is from 40% to 61%, and the highest fixed carbon obtained is 55.1%. The BET surface area, iodine number, methylene blue number, and oil spill adsorption obtained are 220.04 m²g⁻¹, 371.15 mg/g, 30.44 ml/g and 8.04 g of oil, respectively. It is suggested that the carbonisation process, method of treatment and types of raw materials are responsible for the quality of charcoal produced.

CHAPTER 1

INTRODUCTION

In many parts of the world, crude oil exudes from outcrops at the surface. Oil tankers may transport crude petroleum from the oilfield to the refinery, or refined products from the refinery to or between depots. The transportation of petroleum products represents more pollution risk than a general cargo vessel. Oil persist when spilt, causing pollution problems of ocean and environmental destruction, because crude and residual fuel oils are incompatible with refined material. Sometimes, most of the oil affecting marine ecosystems derives from tanker operations such, as cleaning compartments and accidents, with incidents at production installations being less significant. For transporting of petroleum-derived oils as cargo, vessels carry a verity of heavy fuel oil and lubrication and it may present a significant pollution if accidents happen (Smith, 1972).

The number of oil spill accidents has been raised drastically due to the increase of traffic in the ocean, especially at the near shore area in the vicinity of harbours and straits. About 5 percent of oil pollution in oceans is due to major tanker accidents, but one big spill can disrupt sea and shore life for miles. In the event of a spill of fresh crude or light refined product the risk of explosion and fire might also be sufficiently severe during the early stage to disrupt ship movement, lock operations and industries such as shipbuilding (Mackay et al., 1980). When oil spill accidents occur, it is essential to identify the actual situation in the spreading of the spilled oil to prevent its further spread. The most urgent work to do after the oil spill accident is to set up oil fences to prevent oil from spreading and also for efficient clean-up operation. The environmental conditions, the type of oil spilled, and its physical-chemical characteristics influence many aspects of oil pollution, such as the thickness and spreading of oil slick. Oil pollution is defined as any oil impairment of