# PROPERTIES OF ORIENTED STRAND BOARD FROM MIX SESENDUK AND ACACIA AT 5% PF RESIN CONTENT WITH DENSITY OF 700 kg/m<sup>3</sup>

By

# SHAZILI BIN HAMZAH

Final Project Submitted in Partial Fulfillment for the Diploma in Wood
Industry, Faculty of Applied Science
Universiti Teknologi MARA
Pahang Darul Makmur
NOVEMBER 2005

## **ACKNOWLEDGEMENTS**

First of all, I would like to thank to the Almighty, Allah S.W.T for blessed and gave strength for me completed my final project paper.

I would like to offer my special thanks to my advisor, Mr Wan Mohd Nazri Bin Wan Abd Rahman, for his guidance and lesson during the implementation of this final project.

Also special thanks to all my lecturers that gave me the knowledge about wood especially Associate Professor Hj Abdul Jalil Bin Hj Ahmad, our lecturer of WTE 375 that had gave us the guideline how to make this report. Sincere thanks also due to Mr Ahmad Sardey and Mr Shahril, our DIP staff. Thanks for their help during the OSB board making.

Thanks are also due to my beloved parent, my brothers and sisters for their moral and support throughout the years study.

Also thanks to all my friends that give their support and some ideas to finish my final project. Finally, also thanks to my beloved friend, Nurul Azren Nazri who give moral support during my study. Thanks to all individuals who involved directly or not into my project paper. May Allah bless all of you.

Thank you.

# TABLE OF CONTENT

			Page				
PROJ	ECT T	ITLE	i				
APPR	OVAL	SHEET	ii				
DEDICATION. ACKNOWLEDGEMENTS. LIST OF TABLES.			iii iv vii				
				LIST	LIST OF FIGURES		
						ATES	ix
LIST	OF AB	BREVIATIONS	X				
<b>ABST</b>	RACT.		xi				
<b>ABST</b>	RAK		xii				
CHAI	PTER						
		INTRODUCTION	1				
	I	INTRODUCTION.	1				
		1.1 Justification	2				
		1.2 Objectives.	2				
	П	LITERATURE RIVIEW	4				
		2.1 Sesenduk	4				
		2.2 Acacia.	5				
		2.3 General properties of Oriented Strand Board	6				
		2.4 Oriented Strand Board.	6				
	***	METHODOL OCY	0				
	III	METHODOLOGY	8				
		3.1 OSB manufacture	8				
	IV	RESULT AND DISCUSSION	14				
		4.1 Modulus of Rupture	14				
		4.2 Modulus of Elasticity	15				
		4.3 Internal bond	16				
		4.4 Thickness swelling					
		4.5 Water absorption	17				
	V	CONCLUSIONS AND RECOMMENDATIONS	19				
BIBL	IOGRA	<b>ХРНУ</b>	20				
APPE	ENDIX						
	A	Calculation for fabrication of OSB.	22				
	В	Strength properties data					
	Č	Physical properties data					
	Ď	Strength properties results	27				
	E	Physical properties results	29				
	$\mathbf{F}$	European Nation (EN) standard for OSB	30				

# LIST OF TABLE

Table		Page
4.1	The average data of MOR, MOE, internal bond, thickness Swelling and water absorption of OSB board	14
B1	Samples data for MOE / MOR of OSB 700 kg/m³ with 5% resin content	24
B2	Samples data for internal bond of OSB 700 kg/m³ with 5% resin content	25
C1	Samples data for TS / WA of OSB 700 kg/m³ with 5% resin content	26
D1	Strength properties (MOR/MOE) of OSB 700 kg/m³ with 5% resin content	27
D2	Strength properties (IB) of OSB 700 kg/m³ with 5% resin content	28
E1	Physical properties of OSB 700 kg/m <sup>3</sup> with 5% resin content	29
F1	Load bearing for use in humid condition-Requirements for specified mechanical and swelling properties	30

### ABSTRACT

PROPERTIES OF ORIENTED STRAND BOARD FROM MIX SESENDUK (Endospermum malaccense) AND ACACIA (Acacia mangium) AT 5% PF RESIN CONTENT WITH DENSITY OF 700 kg/m<sup>3</sup>

By

#### SHAZILI BIN HAMZAH

#### **NOVEMBER 2005**

Oriented Strand Board (OSB) evolved from the product called 'wafer board'. OSB is made from strands of wood sliced from small diameter logs. OSB usually made of strand from lightwood or softwood to become high strength properties of board than before. The strands were arranged alternately to each layer. For this study, the mix species from Sesenduk (*Endospermum malaccense*) and Acacia (*Acacia mangium*) were used to produce the OSB with the density of 700 kg/m<sup>3</sup> at 5% PF resin content. Sesenduk and Acacia have potential for commercialize in OSB productions. OSB from mix Sesenduk and Acacia are also has the high value of MOE and MOR in bending test and appropriates for many uses. OSB with 700 kg/m<sup>3</sup> at 5% PF resin content shows the high percentage of thickness swelling and water absorption. Base on mechanical strength, this new panel product is able to improve their properties and have a good potential to substitute to other panel products such as Particleboard and MDF.