

UNIVERSITI TEKNOLOGI MARA

**AN ANALYSIS OF FLUID-
STRUCTURE INTERACTION FOR
HULL LAMINATED WITH FIBRE
REINFORCED POLYMER**

ROSLIN BINTI RAMLI

Thesis submitted in fulfillment
of the requirements for the degree of
Doctor of Philosophy
(Civil Engineering)

College of Engineering

January 2023

ABSTRACT

The focal point of a ship or boat is called a hull which involves the bottom parts, all sides, and the deck. Planing hull laminates are the plies which are stacked at the various orientations. Several factors affecting the hull laminate process include matrix cracking, interface debonding, delamination, or fibre breakage. The crucial factors in the selection of resin thermoset and laminates for the FRP include, durability, strength, lifetime, and the cost involved. The objectives of this study incorporate (i) to determine the optimum tensile strength for various layer stack sequences and orientations of woven roving, +45°, -45°, and 90°, (ii) to determine the initial fatigue damage leading to crack initiation by using the Fatigue Test, (iii) to verify the strength and the initial fatigue damage leading to crack initiation using Finite Element Analysis (FEA) in ANSYS Software, and (iv) to evaluate the wave impact of the wave slamming on the hull (Fluid-Structure Interaction) by using ANSYS Aqwa software. Hand lay-up was deployed to prepare the hull laminates which were stacked in sequence with an orientation where each layer is a different type of fibre mat and the orientation is at woven roving angle of +45°, -45°, and 90°. The four groups of the symmetric and balanced design of the specimen laminate are comprised of +45°, -45°, and 90°. A Tensile Test specimen size of 250mm x 25mm x 8mm was prepared according to ASTM 3039D and the American Bureau of Shipping (ABS) rules. The strength of various laminates of FRP with 9-layer of a tissue mat, chopped strand mat 450 and woven roving 600 with unsaturated polyester were also measured. The ultimate tensile strength was measured using the Universal Testing Machine (UTM) for the Experimental Approach, and the ANSYS software for the FEA approach. The initial fatigue damage is the measurement for the crack initiation using dynamic machine for the experimental approach and the ANSYS software for the FEA approach. In this research, the crack initiation has been measured by a matrix cracking measuring tool, Dino-Lite. The ANSYS software is deployed to simulate the strength and fatigue damage. In addition, the software evaluates the wave impact of slamming on FSI which could assist to resolve the wave slamming circumstance. The ultimate tensile strength resulted from the experimental approach and FEA approach is specimen AI+45°, 130 MPa and 150 MPa respectively. The initial fatigue damage which led to the crack initiation has resulted in the matrix cracking on the surface of the tissue mat, the first layer of the laminate. The minimum matrix cracking length is 0.2722mm while 6.1333mm is the maximum. The results of the specimen from this research have been used for boat model simulation. Implementation of simulation on the real model to address the real impacts found that the maximum pressure of 1793.75MPa occurred at the stern of the hull on the first laminate layer. The research findings found an increase in the ultimate tensile strength, reduction of the matrix crack and the wave impact of the slamming on the FSI. The results are significant in terms of the high strength, durability, and the potential to fabricate new boats. The fact that FRP is both isotropic and oriented makes it stronger, more durable, and easier to be deployed for new buildings and performed maintenance and repairs. Furthermore, composites made of virgin FRP materials emit fewer greenhouse gases and utilise less energy than steel.

ACKNOWLEDGMENT

First and foremost, Alhamdulillah and thanks to Allah S.W.T. for His kindness and mercy in allowing the author to embark on her Doctor of Philosophy and complete this long and challenging journey successfully. Although being the best creation of Allah, one still has to depend on others for many aspects, directly and indirectly. The author wishes to express her sincere appreciation to her main supervisor, Associate Professor Ts. Dr. Mohd Hisbany B. Mohd Hashim, for the priceless encouragement, ideas, and guidance in contributing to his understanding and thoughts. The author would also like to extend her gratitude to Ts. Dr. Suhailah binti Mohamed Noor and Ir. Ts. Dr. Anizahyati binti Alisibramulisi as co-supervisors for the valuable advice and time spent reviewing the author's work.

The author would also like to thank all technicians at the Strength of Materials (Fatigue Machine) Laboratory and Non-Destructive Testing Laboratory UiTM Shah Alam, Fabrication Workshop UniKL MIMET, and Strength of Materials (Universal Testing Machine) Laboratory UniKL MSI, especially Mr. Norazman, Mr. Mohd Zarinnizar Afif Wahab, Mr. Mohd Saidi B. Mohd Saad, and Mr. Suhaimi Muhammad for providing the facilities, encouragement, guidance, and willingness in giving their helping hands and advice.

Finally, this thesis is dedicated to the author's beloved husband and daughter for their great patience, love, blessing, understanding, support, and for providing the space that the author truly required to complete the thesis. Also, a special thanks to the author's mother and all family members for their relentless prayers throughout these challenging years. Although your names are not written here, the author always prays to Allah for goodness for all of you. Thank you again from the depth of the author's heart. Alhamdulillah.

TABLE OF CONTENTS

	Page
CONFIRMATION BY PANEL OF EXAMINERS	ii
AUTHOR'S DECLARATION	iii
ABSTRACT	iv
ACKNOWLEDGMENT	v
TABLE OF CONTENTS	vi
LIST OF TABLES	x
LIST OF FIGURES	iii
LIST OF PLATES	v
LIST OF SYMBOLS	ix
LIST OF ABBREVIATION	x
CHAPTER ONE INTRODUCTION	12
1.1 Research Background	12
1.2 Problem Statement	16
1.3 Objectives	17
1.4 Significance of Study	18
1.5 Scopes and Limitations of the Study	19
CHAPTER TWO LITERATURE REVIEW	23
2.1 Introduction	23
2.2 Hull	23
2.2.1 Parent Hulls	24
2.3 Material	31
2.3.1 Fibre Reinforcements Polymer (FRP)	32
2.3.2 Resin	35
2.3.3 Additive	37
	vi

2.4	Laminate	39
2.5	Experimental Approaches	44
	2.5.1 Tensile Test	44
	2.5.2 Fatigue	49
2.6	Finite Element Analysis (FEA)	56
	2.6.1 Method of Modelling	57
	2.6.2 Structure Modelling Meshing	58
2.7	Fluid-Structure Interaction (FSI)	59
	2.7.1 Modes of FSI modelling	61
	2.7.2 Hydrodynamic Interaction	62
	2.7.3 Slamming	64
2.8	Gap of Research	67
 CHAPTER THREE RESEARCH METHODOLOGY		72
3.1	Introduction	72
3.2	Phase 1	74
	3.2.1 Stack Sequence	74
	3.2.2 Lamination of Fibre Reinforcement Polymer (FRP)	79
	3.2.3 Specimen Preparation	81
	3.2.4 Tensile Test	86
3.3	Phase 2	89
	3.3.1 Fatigue Test	89
	3.3.2 Finite Element Analysis (FEA)	94
3.4	Phase 3 - Fluid-Structure Interaction (FSI)	99
	3.4.1 Created Hull	100
	3.4.2 Wave components	103
	3.4.3 Hull simulation	105
3.5	Summary of Methodology	109
 CHAPTER FOUR RESULTS & DISCUSSION		111
4.1	Introduction	111
		vii