UNIVERSITI TEKNOLOGI MARA

THE DEVELOPMENT OF SUGARCANE BIOCOMPOSITE FOR HOUSEHOLD PRODUCT DESIGN APPLICATION

SHAHRIL BIN SAFIAN

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ABSTRACT

"Saccharum Officinarum" or (yellow cane) contributes to mass food production industries. The use of this plant had become popular for mass production, for example in raw sugar and juice production in Malaysia and the disposals of sugarcane produces two-component that are bagasse and pith (BP). Unfortunately, BP had become an issue due to the increased use of bins. As BP biocomposite has potential in design use especially for mass manufacturing of product application hence this will reduce the number of bins used for disposal purpose. In Malaysia, BP biocomposite potential in mass manufacturing has been identified such as for producing flat particleboard. Moreover, several BP biocomposite areas of use in mass production for industry design manufacturing area namely automotive component, toys manufacturing, packaging design, and product application production. In addition, examples of the technologies applied to manufacture process in the large-scale factory are hot press, injection moulding, and cool press. A new development besides these three processes is using Hot Air Moulding Template (HAMP), which is suitable for use in manufacturing household craft using BP biocomposite. Furthermore, laboratory tests are conducted, for example on water absorption, thickness swelling, and flexure test. As an expected outcome, this BP biocomposite can use as a potential towards of product design application. These will be referring to Life Cycle Assessment Framework (LCA) as a guideline on BP biocomposite mass manufacturing for household craft product application before it will be ready to be produced.

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TABLE OF CONTENTS

Page

CONFIRMATION BY PANEL OF EXAMINERS	ii
AUTHOR'S DECLARATION	iii
ABSTRACT	iv
ACKNOWLEDGEMENT	V
TABLE OF CONTENTS	vi
LIST OF TABLES	xii
LIST OF FIGURES	XV
LIST OF SYMBOLS	xxiii
LIST OF ABBREVATIONS	XXV

CHAI	CHAPTER ONE: INTRODUCTION 1			
1.1	Background of Study			
1.2	Manufacturing in Biocomposite Production			
1.3	Potential of Sugarcane			
1.4	The Context in Household Product Application and Product in Biocomposite			
1.5	Processing The Bagasse And Pith (Bp) Biocomposite 5			
1.6	Problem Statement			
1.7	Research Objective			
1.8	Context and Scope of Research		9	
	1.8.1	Context	9	
	1.8.2	Significant Of Study	10	
1.9	Aims an	d Research Question	11	
	1.9.1	Aims	11	
	1.9.2	Research Question	11	
CHAI	PTER T	WO: LITERATURE REVIEW	13	
2.1	Overview of Main Rules of The Lean Manufacturing Process		13	

CHAPTER ONE INTRODUCTION

1.1 BACKGROUND OF STUDY

Sugarcane is a rapid growing plant usually grows near water for example pond, and drain. More than 45% of sugarcane bagasse and pith (BP) creates a problem in disposal after being crushed by the hawkers for its juice. Sugarcane juice is commonly sold by a hawker in Malaysia especially in night markets and roadside stalls as described by the researcher *"several collections in Cheras night markets had conducted on bagasse juice"* (Leang & Saw, 2011). The outer layer of sugarcane Pith can be peeled off using a peeler knife tool and for Bagasse it can be crushed using sugarcane crush machine that enables for this components turned into raw biowaste.

Referring to James (2007), this waste BP sugarcane had potential exchange into biodegradable waste material and he had used Life Cycle Assessment (LCA) through his experiment by analysing these three components. As highlighted (De Souza et al., 2015) this green plant contain *"sucrose"*, *"lactose"*, *"fructose"* and another component that can be treated with the chemical.

Based on Malaysian Agricultural Research and Development (MARDI) they believe, "Malaysia has 146 genetic cloned canes, used by a hawker in different states and used in mass biocomposite production" (S.LTan, 1989).

This is also cited in Robeson (2014), "*a none copolymer chemical natural treated substance capable used as a component to loose "lignin" and the measurement mixing adhesive is important in manufacturing natural biocomposite"* (Robeson, 2014). Review by these four scholars, the measurement weight used for manufacturing BP biocomposite it is important to analysed and recorded referring in LCA through manufacturing for household product design application.

As explain by Wong (2007) stated in Conference on the Malaysian Economy: Development and Challenges "*a rapid growth green plant in Malaysia can improving and gaining in economically on the material is reusable takes as a material action into waste bio-product*", (Wong, 2007). As stated through this research, this rapid