UNIVERSITI TEKNOLOGI MARA

CHARACTERISATION OF NANOSILICA MODIFIED ASPHALT BINDER

MOHAMAD SAIFULLAH BIN SAMSUDIN

Thesis submitted in fulfilment of the requirements for the degree of **Master of Science** (Civil Engineering)

Faculty of Civil Engineering

April 2018

ABSTRACT

The base asphalt binder has several disadvantages which limits its use in heavily trafficked highway and in high temperature environment due to its low resistance to rutting. Therefore, base asphalt binder is normally modified to enhance its properties. Nanosilica (NS) has been used in many fields to improve the properties of materials due to its enhancing properties such as large surface area, good dispersal ability, strong adsorption, high chemical clarity and excellent stability. The aim of this study was to investigate the use of NS as an asphalt binder modifier to improve the binder properties. Penetration grade 60/70 (PEN 60/70) asphalt binder was modified with NS in colloidal form with an average size of 10 to 15 nanometer (nm). The asphalt binder was mixed with different percentages of NS by weight of the asphalt binder. The nanosilica modified asphalt binders (NSMB) were tested for different properties such as physical properties, morphological properties, rheological properties, chemical properties and mechanical properties. The result obtained from physical properties shows that the additions of NS significantly improve the properties of base asphalt binder in terms of penetration, softening point and viscosity. It was also found that NSMB is stable during the high temperature storage period. From PI and PVN result, the addition of NS to the base asphalt binder has improved its temperature susceptibility. SEM images showed that NS particles dispersed well in base asphalt binder and AFM images showed that the addition of nanosilica in asphalt binder improved its surface stiffness. In addition, NSMB significantly increases the G*/sinð value, failure temperature, and percentage creep recovery while, decreased the nonrecoverable creep compliance, which indicated higher elasticity and beneficial in increasing the rutting resistance as compared to the base asphalt. FTIR spectroscopy showed that the addition of NS into the asphalt binder improved the aging resistance. On the other hand, from APA test, it was found that NSMB reduced the rutting depth of asphalt mixture. It can be concluded from the analysis that a maximum of 2% NS be added into the base asphalt for optimum binder modification.

ACKNOWLEDGEMENT

In the Name of Allah, the Most Gracious, the Most Merciful, praise to Allah, the Almighty, for giving me the opportunity to complete this study smoothly and successfully.

I would like to express my greatest thank you to all those who gave me the possibility to complete this study. Foremost, I would like to express my sincere gratitude to my supervisor Associate Prof. Dr. Ir. Ahmad Kamil Arshad Faculty of Civil Engineering, Universiti Teknologi Mara Malaysia, and my co-supervisors, Dr. Juraidah Ahmad Faculty of Civil Engineering, Universiti Teknologi Mara Malaysia, for advice, comments, guidance, support and encouragement during the completion of this study.

I also wish to acknowledge and expressed utmost gratitude to ZAMALAH grant: 600-RMI/DANA 5/3/PSF (22/2014), Research Management Centre (RMC), University Technology MARA (UiTM) Selangor and to FRGS Research Grant: FRGS/1/2015/TK08/UIYM/02/3 from Ministry of Higher Education, Malaysia for financial support which is enables this study to be complete.

Thanks are extended to all members of staff working at the Highway Engineering Laboratory Universiti Teknologi Mara. Also, I would like to thank to Department of Civil Engineering, Faculty of Engineering, University of Malaya, 50603 Kuala Lumpur, Malaysia and Faculty of Civil Engineering, University Tecknologi Malaysia, Skudai Johor for permitting the use of their equipment. Thanks also are dedicated to my friends Ekarizan Shaffie and Khairil Azman Masri for sharing ideas, experience, information and encouragement during completing this study.

Finally and most importantly, thank you to my dearest wife, Noor Ashikin Mohamad, for calming me during the hard times of my thesis. Special thanks to my beloved parents for their endless love and prayers. Not forgotten to my beloved son, Muhammad Anas for giving outstanding spirit for me. I sincere wish to all other parties who are involved in this study either directly or indirectly.

TABLE OF CONTENTS

	Page
CONFIRMATION BY PANEL OF EXAMINERS	II
AUTHOR'S DECLARATION	III
ABSTRACT	IV
ACKNOWLEDGEMENT	V
TABLE OF CONTENTS	VI
LIST OF TABLES	XII
LIST OF FIGURES	XIII
LIST OF SYMBOLS	XVII
LIST OF ABBREVIATIONS	XVIII

CHAPTER	ONE: INTRODUCTION	1
1.1 Backgrou	und of Study	1
1.2 Problem	Statement	4
1.3 Objective	es	5
1.4 Scope of	Study	5
1.5 Significa	nt of Study	6
CHAPTER '	TWO: LITERATURE REVIEW	7
2.1 Introduct	ion	7
2.2 Asphalt I	Binder	7
2.3 Modification of Asphalt Binder		8
2.3.1	Polymer Modification	9
	2.3.1.1 Ethylene Vinyle Acetate (EVA)	10
	2.3.1.2 Crumb Rubber	10
	2.3.1.3 Styrene-Butadiene-Styrene (SBS)	11
	2.3.1.4 Styrene Butadiene Rubber (SBR)	12
2.3.2	Nanotechnology	12

2.3.2.1 Nanoclay 13

2.3.2.2 Carbon Nanotube (CNT)	14
2.3.2.3 Nanosilica	15
2.3.2.4 Carbon Nanofiber (CNF)	16
2.4 Rheological Properties Test for Asphalt Binder	17
2.4.1 Dynamic Shear Rheometer (DSR)	17
2.4.2 Multiple Stress Creep and Recovery (MSCR)	17
2.4.3 Rolling Thin Film Oven (RTFO)	18
2.4.4 Pressure Aging Vessels (PAV)	19
2.5 Morphological Properties Test for Asphalt Binder	19
2.5.1 Scanning Electron Microscope (SEM)	20
2.5.1.1 Principle of SEM	20
2.5.1.2 Application of SEM in Asphalt Binder	21
2.5.2 Atomic Force Microscopy (AFM)	22
2.5.2.1 Principle of AFM	22
2.5.2.2 Application of AFM in Asphalt Binder	22
2.5.3 X-Ray Diffraction (XRD)	24
2.5.3.1 Principle of XRD	24
2.5.3.2 Application of XRD in Asphalt Binder	24
2.6 Chemical Bonding Test Using Fourier Transform Infrared	
Spectroscopy (FTIR)	25
2.6.1 Principle of FTIR	25
2.6.2 Application of FTIR in Asphalt Binder	27
2.6.2.1 To Evaluate Aging Properties or Oxidation Rate	27
2.6.2.2 To Evaluate the Interaction between Modifier and	20
Aspnalt Binder	28
2.7 Rutting / Permanent Deformation	28
2.8 Summary	30
CHAPTER THREE: METHODOLOGY	32
3.1 Introduction	32
3.2 Material	33
3.2.1 Asphalt Binder	34
3.2.2 Nanosilica	34
3.2.3 Aggregate	34