

## A STUDY OF CERAMIC COATING BY PLASMA SPRAY MACHINE

# HASANUL ARIFF BIN CHE JAWIAS (2001448756)

A thesis submitted in partial fulfillment of the requirements for the award of Bachelor Engineering (Hons) (Mechanical)

> Faculty of Mechanical Engineering Universiti Teknologi MARA (UiTM)

> > **APRIL 2005**

## **ACKNOWLEDGEMENT**

Thanks to Allah The Almighty, most gracious and merciful for His Richness. Assalamualaikum (W.B.T). Finally we have completed our final project report on zirconia coating successfully after exhausted in striving to finish this report. It is because of Allah (S.W.T) that gave us the idea in completing this final project and eventually gaining priceless knowledge. We also appreciate the effort of our colleagues who have helped us in such many ways.

Special appreciation is for extended convey fullest gratitude to our project advisor, Mrs. Nor Hayati bte Saad for her comments and she always supporting us during the process of completion for this project. Without her cooperation and advice we would not have been able to complete this report properly and accordingly. We also want to extend our gratitude to our co-advisor, Mr. Abdul Rahim bin Mahamad Sahab from SIRIM Berhad Shah Alam for his comments, advice and guidance in the process in this project.

We not forget also to express our gratitude to Mr. Ahmad Sabata bin Satar and Mr. Zaini bin Rahmat as technicians from SIRIM Berhad Shah Alam for helping us in such many ways in testing process. We would like to request special extended our thanks to Mr. Adam bin Mokhlas for his cooperation to let and guidance us while the machines in the Mechanical's Workshop along two semesters. We also would like to express our most grateful thanks to our family especially to our parent for their support and pray during our study and upon completing this course because without their bless we would never make it to the end. Also thanks to Mr. Hussin bin

## TABLE OF CONTENTS

	CONTENTS				
	PAGE TITTLE				
ACKNOWLEDGEMENT					
LIST OF TABLES			ix		
LIST OF FIGURES					
CHAPTER 1	INTR	RODUCTION			
	1.1	Introduction	1		
	1.2	Objective	2		
	1.3	Scope	2		
	1.4	Significance	2		
	1.5	Methodology	3		
CHAPTER 2 THERMAL SPRAY AND CERAMIC COATING					
	2.1	Introduction of ceramic and ceramic coating	4		
	2.2	The ceramic coating	5		
	2.3	Thermal spray process	8		
	2.4	Plasma spraying	9		
	2.5	Process of plasma spray	10		

CHADTED 2	INTD	ODUCTION OF PLASMA COATING AND APPLICA	A TION		
CHAPTERS	INIK	ODUCTION OF PLASMA COATING AND APPLICA	ATION		
	3.1	Characterization of plasma coating	14		
	3.2	The hardness of plasma coating	16		
	3.3	Measurement of coating adhesion	16		
	3.4	Special features of plasma sprayed coating	18		
	3.5	Industrial beneficiaries in Malaysia	19		
CHAPTER 4	FEEI	OSTOCK OF ZIRCONIA MATERIAL			
	4.1	Introduction of Zirconia	20		
		4.1.1 General information of Zirconia	21		
		4.1.2 Properties of Zirconia	22		
		4.1.3 Typical uses of Zirconia	23		
	4.2	Introduction of top coat (YSZ)	24		
		4.2.1 Properties of YSZ	25		
	4.3	Introduction of bond coat (Ni 22Cr 10Al 1.0Y)	26		
		4.3.1 Properties and applications of Ni 22Cr 10Al 1.0Y	26		
CHAPTER 5 COATING PROCESSES					
	5.1	Introduction of coating processes	27		
	5.2	Sample preparation	30		
	5.3	Parameter of coating	31		
	5.4	Spraying process	32		

The bonding mechanisms of thermal spray

2.6

11

#### **CHAPTER I**

## **INTRODUCTION**

### 1.1 Introduction

This report presents a study of ceramic coating (Yttria Stabilized Zirconia) by using plasma spray process. This study advised by co. supervised Mr. Abdul Rahim Bin Mahamad Sahab. This study is to determine the ceramic coating characteristic and properties of coating where are coated onto metal substrate (mild steel) by using plasma spray coating machine. Experiments were done to determine the testing mechanical properties of the samples with bond coat and without bond coat and to observe the microstructure of the coating. Some test has been done such as bending, microstructure, hardness, ultrasonic and adhesive. The machines used are Shimadzu Autograph Universal test machine, Abramin – Struers, Grindo Sonic (the impulse excitation technique) machine and microscope.