



**DIE DESIGN FOR OIL SEPERATOR PLATES
USED IN GEN-2 CAMPRO ENGINE**

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A thesis submitted in partial fulfillment of the requirements for the award of
Bachelor Engineering (Hons.) (Mechanical)

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APRIL 2005

Thank You

ACKNOWLEDGEMENT

In the name of Allah, The Almighty and The Merciful and Blessings. Be upon His Messenger, Prophet Muhammad S.A.W and his companion. I am very thankful to Allah for his divine inspirational guidance and his blessings to me in completing this project report.

Firstly, I would like to express my gratitude to my project advisor, Assoc.Prof.Dr. Darius Gnanaraj Solomon for his confidence and trust in giving me this project. I am very thankful for his precious advises and his time spending in discussion about this project.

I also want to thank a lot to Mr. Napi Abd. Latib, Operation Manager of Gedung Tinggi Industries Sdn. Bhd. (GTISB) for giving me opportunity to do a practical training and this project work at his company. Also to Mr. Afzan Nur Faiz Jamean, Engineer of Product Engineering and Development Department of the company who helps me a lot in completing this project together with all the staffs and employees at GTISB. Your cooperation is much appreciated.

To my loving parents, thank you for your blessings and support during this project. Last but not least, I want to thank to all individuals whether directly or indirectly involve during the completion of this project. To all friends, thank you for your kind help.

Thank You

ABSTRACT

In this report, chapter 1 addresses the introduction to the project. It deals with the brief definition of pressworking and die. Apart from that, the objectives of this project are described as well as the scope of project. Chapter 2 introduces the pressworking design. It includes the operations of the pressworking and its basic process. The type of dies and its components is presented in chapter 3. All of the components described are based on the generally used components in the designing of die for pressworking. Chapter 4 puts forward the die design procedures. In this chapter, all the relevant equations that are important to be considered in designing die are defined. The way of locating die components also described in this chapter. Chapter 5 presents the design die for oil separator plates. It relates what have been discussed in previous chapters and hence the design of die for the parts is shown. The design of the inspection jig for oil separator plate is presented in chapter 6. It includes the consideration taken and thus the design of the jig for the part. The conclusion is provided in chapter 7.

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CHAPTER I

INTRODUCTION

1.0 INTRODUCTION

Pressworking is a method that makes desirable products by giving permanent transformation to the material with a press machine. Generally, cutting, bending, drawing, compressing, and special processing are often used. Pressworking is suitable for making a great number of the same product with a short cycle time. The medium that has been used in the pressworking is die.

Die is a tool that processes the material, putting great energy on it between the lower die and upper die. There are various kinds of dies depending on the type of process such as blanking, bending, and drawing. Generally, the bottom parts are called dies and the upper parts are called punches regardless of the type of process.

Tool and die design is a specialized area of manufacturing engineering. It consists of comprises the analysis, planning, design, application of tools, methods, and procedures necessary to increase manufacturing activity. The process of designing tools and dies is very complicated since it has a lot of consideration that should be taken care before a designer can come out with an effective die design.