

**COLD TACK OF UREA FORMALDEHYDE RESINS AS AN
IMPORTANT FACTOR IN PLYWOOD PRODUCTION**

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**Final Year Project Report Submitted in
Partial Fulfilment of the Requirements for the
Degree of Bachelor of Science (Hons.) Furniture Technology
in the Faculty of Applied Sciences
Universiti Teknologi MARA**

JULY 2019

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TABLE OF CONTENTS

	Page
APPROVAL SHEET	i
CANDIDATE'S DECLARATION	ii
ACKNOWLEDGEMENTS	iii
TABLE OF CONTENT	iv
LIST OF PLATE	vii
LIST OF FIGURE	viii
LIST OF TABLE	ix
LIST OF ABBREVIATIONS	x
ABSTRACT	xi
ABSTRAK	xii
CHAPTER 1 INTRODUCTION	1
1.1 Background of the study	1
1.2 Problem statement	5
1.3 Significance of the Study	6
1.4 Limitation of the Study	7
1.5 Objectives of the Study	8
CHAPTER 2 LITERATURE REVIEW	9
2.1 Resin Tack	9
2.2 Formaldehyde based resin	11
2.3 Plywood	14
2.4 Impact of veneers during cold press.	15

2.4.1	The moisture content of veneer	16
2.4.2	The temperature of veneer	16
2.5	Cold press	17
2.6	Mempisang species	19
 CHAPTER 3 METHODOLOGY		20
3.1	Introduction	20
3.2	Experimental Design	21
3.3	Material Preparations	22
3.3.1	Sample preparation	22
3.3.2	Adhesives mixture	22
3.3.3	Resin application	23
3.3.4	Pre-press	23
3.3.5	Tensile shear strength testing	24
3.4	Statistical analysis	24
 CHAPTER 4 RESULTS AND DISCUSSION		25
4.1	General	25
4.2	Statistical evaluation	26
4.3	Discussion effect of pre-press and moisture content on the tensile strength	29
 CHAPTER 5 CONCLUSION AND RECOMMENDATION		32
5.1	Conclusion	32
5.2	Recommendation	33
 CITED REFERENCES		34
PUBLICATION OF THE PROJECT REPORT UNDERTAKING		37

ABSTRACT

COLD TACK OF UREA FORMALDEHYDE RESINS AS AN IMPORTANT FACTOR IN PLYWOOD PRODUCTION

Cold tack of resin is the capability of adhesive to adhere onto another surface under low force applied for a short period of time. It is an important step in wood-based composite production. The main ingredient for the experiment is Urea Formaldehyde (UF) which is the most popular adhesive since it is considered as the pioneer in resin manufacturing. The parameters of the experiment were moisture content and pre-press time and it will be tested by using tensile shear strength. In this experiment, the highest pre-press time which was 45 min with oven-dried veneer produced efficient cold tack properties. It can be proven by the data gathered during experiment showed that it accumulates higher tensile shear strength value compare with other different conditions. This study has achieved its objectives by observing the effect of moisture content and pre-press time factors on the cold press properties in plywood manufacturing and to determine the tensile shear strength of uncured veneer bonded with UF resin.