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# **Mixed Integer Programming to Minimize Train Delays**

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## Abstract

Keretapi Tanah Melayu (KTM) train services are more preferred over other transportations due to easy public access to train stations in Malaysia. However, train arrival time has increased with time delays experienced by most customers with KTM Komuter services. The current study aimed to minimize total delay time of trains. Having exhibited similarities to previous works in this area, this study has chosen to adapt the Mixed Integer Programming (MIP) method to the Padang Besar (PB)-Sungai Petani (SP) KTM Komuter service routes. Included as decision variables were start and end time of rescheduled event as well as total delay from the rescheduled event. Primary data needed for delay data development was collected from 14 morning and evening KTM Komuter Monday and Friday trips on the SP-PB route from week two to four of February 2016. Delay data development in this study has used the original commuter schedule and primary data. As a result, the MIP run in Microsoft Excel has successfully achieved the minimum delay time of 1 minute and 45 seconds.

Keywords: Delay Data, Group Design Data, Mixed Integer Programming; Optimization; Survey Data.

## Introduction

Easy public access to train stations throughout Malaysia has made the KTM train more preferred over other transportations. Like all public transportations, KTM Komuter has faced various challenges such as delays, punctuality arrival time, modified ticketing systems and delay time (Zakaria et al., 2010). Customer complaints in the official website of KTM have placed delay time as one of the prominent problems faced by KTM Komuter. In particular, almost 78% of respondents have experienced delays in trips from 2010 to 2012 (Bachok et al., 2012).

Delays which take place will affect cost and passenger activities. When delays are caused by operational problems like technical failures and equipment breakdown on the system or locomotive engine as well as inadequate train system like provision of coaches and low quality train sets, maintenance time is normally long and travel time may increase (Alwadood et al., 2015). Therefore, any delay will affect time schedule of the train.

Delays in KTM services have to be minimized in order to achieve customer satisfaction (Khalid et al., 2014). In an attempt to solve delays in train scheduling, the current study has adapted Mixed Integer Programming (MIP) method from previous related works to KTM Komuter two-way services on the Sungai Petani (SP) - Padang Besar (PB) route.

## **Literature Review**

MIP has been widely used by researchers over the years. This section will look at the works of Acuña-Agost (2010), Li et al. (2012), Pellegrini et al. (2014), Alwadood et al. (2015) and Wan Ahmad Fatthi et al. (2016).

Acuña-Agost (2010) have proposed the use of MIP and Constraint Programming (CP) to find a new provisional timetable caused by disrupted operations. Although both models have the same objective, the definition of decision variables and constraints differs significantly. MIP alone has been found to become unmanageable in the presence of big size data because of the exponential number of binary variable used to model the order of train. Thus, the combined method can be used to solve delay problems for bigger sized data.

Li et al. (2012) have used mixed integer nonlinear programming problem on a system of complicated constraints on headway, meeting-crossing and overtaking between trains, trip time, capacity of sliding and so on. The objective of the research was to minimize total delay of all trains in the railway network. Based on delay information of each train, a route adjustment algorithm was designed to obtain satisfactory route schemes of trains which were further improved using a tabu search procedure. In relation to

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the optimal solution, the solutions exhibited small relative error but the tabu search algorithm was unstable due to dependence on the initial solution. However, the tabu search combined with the route adjustment algorithm has the ability to improve the quality and stability of solutions. Furthermore, the departure order of heterogeneous trains has exerted important influences on train route choice.

When a train does not abide by its original schedule, it may claim a section on the track that belongs to another train. Under such circumstance, one of the trains has to slow down or stop to ensure no conflict. Conflicts are synonymous to junctions where multiple lines cross. In case of perturbation like this, Pellegrini et al. (2014) have applied mixed-integer linear programming to find the best train routing and scheduling. The objective of their research was to minimize the total secondary delay. Findings from several instances representing perturbed traffic in the Lille Flandres station (France) found that duration of time interval increased since the computation time for the optimal solution took so long.

Delays can also occur due to service disruptions. The MIP model chosen by Alwadood et al. (2015) aimed to minimize total service delay under such conditions by using temporary timetable. All complexities were defined in the model formulation. Preliminary experiments were carried out on a small scale railway system by using a modified MIP model for rescheduling to find the optimal solution. Two problem cases were created and the MIP model was able to generate optimal solutions.

MIP has also been applied to service time of trucks. Many organizations have found cross docking practice a promising cost-saving alternative to traditional warehousing because it has been shown to lessen operating costs and to fulfil customer's demand especially for the retail products. Furthermore, it offers direct transshipment of goods from in-coming trucks to the outgoing trucks without any storage or with just temporary storage in between. Usually, the shipments will spend less than 24 hours in a cross docking facility or sometimes less than one hour. In the works by Wan Ahmad Fatthi et al. (2016), the MIP model was used for real-time truck-to-door assignment and scheduling of the inbound phase at the cross docking warehouse. Aimed with the objective to minimize the total service time of truck, the MIP model was able to reduce waiting time of truck at warehouse. Results of this study have been approved by experts from the cross docking warehouse.

By comparing the characteristics of the current study to previous works, similar attributes of the current study can be found in the work by Alwadood et al. (2015). Therefore, this current study has decided to use a MIP approach to solve delays.

### Methodology

In doing this study, several important steps were conducted as displayed in Figure 1.



Figure 1: Important steps in MIP model

#### Delay Data Development

Data used here were KTM Komuter current schedule and primary data collected from 14 trips (morning and evening) on the KTM Komuter (7 to-and-from trips on the SP-PB route) on Mondays and Fridays in weeks two, three and four of February 2016. Monday and Friday represent the beginning and end of weekdays, respectively.

Types of data used in this study were qualitative and quantitative data. Variables identified for use in the MIP model were set of trains, set of schedule in term of departure time, arrival time and destination, and set delay time. All data except set of train and destinations were quantitative data. In general, some parameters

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like scheduled departure and arrival times were assumed to be fixed in order to minimize the total train delay. Data collected for three consecutive weeks were used to develop the actual delay time based on the original commuter schedule.

## Control Group Design Data

All the information obtained were organized carefully in terms of time, destination and general. The survey data was used to develop data on minimum time at the segment, actual departure time and actual arrival time.

### Model Development

The parameters used in this study are listed in Table 1.

Table 1: List of Parameters						
$i \in T$	-	set of train T				
$j \in S$	-	set of segment S				
$k \in E$	-	set of events E				
$k_i \subseteq E$	-	ordered set of events of train i				
$L_j \subseteq E$	-	ordered set of events of segments <i>j</i>				
n <sub>i</sub>	-	last event of set of events of train <i>i</i>				
$m_i$	-	last event of set of events of train <i>i</i>				
(k+1)	-	the first proceeding event of event k				
$\Delta_k$	-	the minimum time an event $k$ running at a segment				
$d_k^{S}$	-	the schedule departure time of event <i>k</i> as in timetable				
$a_k^s$	-	the schedule arrival time of event <i>k</i> as in timetable				
$d_k^A$	-	the actual departure time of event k				
$a_k^A$	-	the actual arrival time of event $k$				
$T_r$	-	the actual travel time after arriving at destination				

In addition, the decision variables used in this study are given in Table 2.

1 a U C 2. D C S U V a T a U C S	Table 2	2: D	ecision	Variables
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$d_k^R$	-	start time of rescheduled event k						
$a_k^R$	-	end time of rescheduled event $k$						
where $k \in E$ , $K_i \subseteq E$ , and $L_j \subseteq E$ .								

Ζ.,	-	total delay from
$\sim_{k}$		the rescheduling
		event k

#### Formulation of Model

The complete formulation for the MIP model is given below:

Minimize $\sum_{i\in T} z_{n_i}$ .	(1)
subject to	
$a_k^R \ge d_k^R + \Delta_k, \ k \in E$	(2)
$a_k^R = d_{k+1}^R, \ k \in K_i  , i \in T : k \neq n_i$	(3)
$a_k^R = d_k^R + \Delta_k, \ k \in E$	(4)
$d_k^R \ge d_k^S, \ k \in E$	(5)
$d_k^R = d_k^A,  k \in E  :  d_k^S > 0$	(6)
$a_k^R = a_k^A, \ k \in E  :  a_k^A > 0$	(7)
$a_k^R - a_k^S \le z_k, \ k \in E$	(8)
$T_{r=}a_k^A-d_k^A.$	(9)

The objective function (1) calculates the minimum sum of delays experienced by all trains when they reach the final destination subject to the following constraints:

- i. Constraint (2) indicates the minimum running time for each train event.
- ii. Constraint (3) ensures that each train event must be directly succeeded by the next one, as far as the original schedule is concerned.
- iii. Constraint (4) indicates the train should strictly depart and arrive according to the planned scheduled.
- iv. Constraint (5) indicates that the reschedule departure time should never be earlier than the original time scheduled.
- v. Constraint (6) and (7) force new departure and arrival time in the occurrence of disruption.
- vi. Constraint (8) defines the total delay of all trains as the deviation between the reschedule and the original arrival times.
- vii. Constraint (9) defines the actual travel time for train after arriving at their destination.

#### **Optimization Procedure by MIP Method**

Optimization procedures will be carried out using Microsoft Excel to produce the minimum total delay and travel time.

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# **Results And Discussion**

## Delay Data Development

The delay data development was successfully done using the current original commuter schedule to and from PB to SP and survey data. There were altogether 14 trips to consider in this study. Table 3 displays one sample delay data.

# **Control Group Design Data**

Table 4 shows a sample of control group design data used in this study. The minimum time of train at the segment is 10 seconds while the maximum time at the segment is 2 minutes and 29 seconds. Time taken at platform stops is longer due to technical problems like servicing train air-conditioned system.

Table 3 and Table 4 are used in the optimization procedure. Figure 2 displays the result for Trip 1.

Station	Registration No. of KTM Komuter (k)	Departure time (dS,k)	Arrival time (aS,k)	Time of train (k) at a segment (Δk)	Actual departure time of train (k)(dA,k)	Actual arrival time of train (k) (aA,k)
Padang Besar	No. 2951	10:45:00 AM	10:58:00 AM	0:00:55	0:00:30	0:00:28
Bukit Ketri	No. 2951	10:58:00 AM	11:05:00 AM	0:01:10	0:00:28	0:01:20
Arau	No. 2951	11:05:00 AM	11:10:00 AM	0:00:50	0:01:20	0:02:50
Kodiang	No. 2951	11:10:00 AM	11:22:00 AM	0:01:00	0:02:50	0:03:00
Anak Bukit	No. 2951	11:22:00 AM	11:27:00 AM	0:01:00	0:03:00	0:05:00
Alor Star	No. 2951	11:27:00 AM	11:40:00 AM	0:01:00	0:05:00	0:03:05
Kobah	No. 2951	11:40:00 AM	11:49:00 AM	0:00:55	0:03:05	0:04:05
Gurun	No. 2951	11:49:00 AM	12:00:00 PM	0:00:52	0:04:05	0:05:52
Sungai Petani	No. 2951	12:00:00 PM	-	-	-	-

Table 3: Sample Delay Data

The delay time occurred

## The Developed Model

Table 5 shows the summary of results of optimal procedure by MIP model. As can be seen, average delay is 7 minutes and 57 second and minimum delay is about 1 minute and 45 seconds while maximum delay is about 18 minutes and 55 seconds. Meanwhile, minimum of actual travel time for PB-SP is about 1 hour 16 minutes and 45 seconds while minimum of actual travel time for SP-PB is about 1 hour 20 minutes and 14 seconds. Therefore, the results of actual time indicate that all trips experienced delays.

## **Conclusion And Recommendation**

The study aimed to minimize the total delay of train. The MIP method was selected to be used in this study. Findings from the developed model have concluded that all trips experienced delays. Consequently, the minimum travel time for PB-SP and SP-PB trips are approximately 1 hour 16.75 minutes and 1 hour 20.23 minutes, respectively. Since the MIP model can only handle small sized data, it is recommended that future works in this area use other methods than MIP for larger sized data. In addition, an increase in the number of trips is required to be used in more complex cases in order to obtain an optimal solution.

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The of	riginal schedule	omuter	The delay data			The primary data					
	TRIP 1(Padang Besar - Sungai Petani)										
Station	Registration No. of KTM Komuter(k)	Departure time (dS,k)	Arrival time (aS,k)	Time of train (k) at a segmen t(Δk)	Actual departure time of train(k) (dA,k)	Actual arrival time of train (k) (aA,k)	Start time of rescheduled (dR,k)	Time train stop at the terminal	End time of reschedule (aR,k)		
Padang Besar	No. 2951	10:45:00 AM	10:58:0 0 AM	0:00:55	0:00:30	0:00:28	10:45:30 AM	10:57:33 AM	10:58:28 AM		
Bukit Ketri	No. 2951	10:58:00 AM	11:05:0 0 AM	0:01:10	0:00:28	0:01:20	10:58:28 AM	11:05:10 AM	11:06:20 AM		
Arau	No. 2951	11:05:00 AM	11:10:0 0 AM	0:00:50	0:01:20	0:02:50	11:06:20 AM	11:12:00 AM	11:12:50 AM		
Kodian g	No. 2951	11:10:00 AM	11:22:0 0 AM	0:01:00	0:02:50	0:03:00	11:12:50 AM	11:24:00 AM	11:25:00 AM		
Anak Bukit	No. 2951	11:22:00 AM	11:27:0 0 AM	0:01:00	0:03:00	0:05:00	11:25:00 AM	11:31:00 AM	11:32:00 AM		
Alor Setar	No. 2951	11:27:00 AM	11:40:0 0 AM	0:01:00	0:05:00	0:03:05	11:32:00 AM	11:42:05 AM	11:43:05 AM		
Kobah	No. 2951	11:40:00 AM	11:49:0 0 AM	0:00:55	0:03:05	0:04:05	11:43:05 AM	11:52:10 AM	11:53:05 AM		
Gurun	No. 2951	11:49:00 AM	12:00:0 0 PM	0:00:52	0:04:05	0:05:52	11:53:05 AM	12:05:00 PM	12:05:52 PM		
Sungai Petani	No. 2951	12:00:00 PM	-	-	-	-	12:05:52 PM	-	-		

Table 4: Sample of Group Design Data

The o	(he original schedule of KTM Komuter The delay data The primary data Result obtained							muter The delay data The primary data							
	TRIP 1(Padang Besar - Sungai Petani)														
Station	Registration No. of KTM Komuter(k)	Departure time(dS,k)	Arrival time(aS,k)	Time of train(k) at a segment ( $\Delta$ k)	Actual departur e time of train(k) (d4 k)	Actual arrival time of train(k) (aA,k)	Start time of rescheduled (dR,k)	Time train stop at the terminal	End time of reschedule (aR,k)	Actual travel time(Tr)	Origanal Travel time	(dR,k)+(∆k)	(aR,k)-(aS,k)	(aA,k)- (dA,k)	Total delay of train(k)
Padang Besar	No. 2951	10:45:00 AM	10:58:00 AM	0:00:55	0:00:30	0:00:28	10:45:30 AM	10:57:33 AM	10:58:28 AM	0:13:28	0:13:00	10:46:25 AM	0:00:28	0:00:02	
Bukit ketri	No. 2951	10:58:00 AM	11:05:00 AM	0:01:10	0:00:28	0:01:20	10:58:28 AM	11:05:10 AM	11:06:20 AM	0:07:52	0:07:00	10:59:38 AM	0:01:20	0:00:52	
Arau	No. 2951	11:05:00 AM	11:10:00 AM	0:00:50	0:01:20	0:02:50	11:06:20 AM	11:12:00 AM	11:12:50 AM	0:06:30	0:05:00	11:07:10 AM	0:02:50	0:01:30	
Kodiang	No. 2951	11:10:00 AM	11:22:00 AM	0:01:00	0:02:50	0:03:00	11:12:50 AM	11:24:00 AM	11:25:00 AM	0:12:10	0:12:00	11:13:50 AM	0:03:00	0:00:10	
Anak Bukit	No. 2951	11:22:00 AM	11:27:00 AM	0:01:00	0:03:00	0:05:00	11:25:00 AM	11:31:00 AM	11:32:00 AM	0:07:00	0:05:00	11:26:00 AM	0:05:00	0:02:00	0:05:52
Alor Star	No. 2951	11:27:00 AM	11:40:00 AM	0:01:00	0:05:00	0:03:05	11:32:00 AM	11:42:05 AM	11:43:05 AM	0:11:05	0:13:00	11:33:00 AM	0:03:05	0:01:55	
Kobah	No. 2951	11:40:00 AM	11:49:00 AM	0:00:55	0:03:05	0:04:05	11:43:05 AM	11:52:10 AM	11:53:05 AM	0:10:00	0:09:00	11:44:00 AM	0:04:05	0:01:00	
Gurun	No. 2951	11:49:00 AM	12:00:00 PM	0:00:52	0:04:05	0:05:52	11:53:05 AM	12:05:00 PM	12:05:52 PM	0:12:47	0:11:00	11:53:57 AM	0:05:52	0:01:47	
Sungai Petani	No. 2951	12:00:00 PM		•			12:05:52 PM		SUM	1:20:52	1:15:00			•	

Figure 2: Results for Trip 1

Trips	Total delay of train	Actual Travel time	Original Travel Time
1 (PB-SP)	0:05:52	1:20:52	1:15:00
2 (SP-PB)	0:10:00	1:26:00	1:16:00
3 (PB-SP)	0:05:44	1:20:44	1:15:00
4 (SP-PB)	0:04:14	1:20:14	1:16:00
5 (PB-SP)	0:01:45	1:16:45	1:15:00
6 (SP-PB)	0:05:10	1:21:10	1:16:00
7 (PB-SP)	0:05:45	1:20:45	1:15:00
8 (SP-PB)	0:11:56	1:27:56	1:16:00
9 (PB-SP)	0:09:10	1:24:10	1:15:00
10 (SP-PB)	0:18:55	1:34:55	1:16:00
11 (PB-SP)	0:04:45	1:19:45	1:15:00
12 (SP-PB)	0:15:36	1:31:36	1:16:00
13 (PB-SP)	0:06:20	1:21:20	1:15:00
14 (SP-PB)	0:06:08	1:22:08	1:16:00
Average of delay	0:07:57		
Minimum of delay	0:01:45		
Maximum of delay	0:18:55		
Minimum of travel time for PB-SP		1:16:45	1:15:00
Minimum of travel time for SP-PB		1:20:14	1:16:00

 Table 5: Summary of Results from Optimal Procedure by MIP Model

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