## **UNIVERSITI TEKNOLOGI MARA**

-

# STUDY ON THE EFFECTS OF CARBON NANOTUBES IN PMMA-BASED NANOCOMPOSITE THIN FILMS

## NURUL FATAHAH ASYQIN ZAINAL

Thesis submitted in fulfillment of the requirements for the degree of Master of Science

**Faculty of Applied Sciences** 

May 2011

#### **Candidate's Declaration**

I declare that the work in this thesis was carried out in accordance with the regulations of Universiti Teknologi MARA. It is original and is the result of my own work, unless otherwise indicated or acknowledged as referenced work. This topic has not been submitted to any other academic institution or non-academic institution for any other degree or qualification.

In the event that my thesis be found to violate the conditions mentioned above, I voluntarily waive the right of conferment of my degree and agree be subjected to the disciplinary rules and regulations of Universiti Teknologi MARA.

Name of Candidate	:
Candidate's ID No.	:
Programme	÷
Faculty	i. V
Thesis Title	3 *

Nurul Fatahah Asyqin bt. Zainal2006649084Master of ScienceFaculty of Applied SciencesStudy on the Effects of Carbon Nanotubes inPMMA-Based Nanocomposite Thin Films

Signature of Candidate
Date

May 2011

#### ABSTRACT

Carbon nanotubes (CNTs) were produced via thermal chemical vapor deposition (TCVD) at varied temperature from 700 °C up to 900 °C. Studies on the effect of different precursors and type of catalysts towards the CNTs production were done. Two types of palm-based precursors which is palm DHSA and palm oil along with monometallic, bimetallic and trimetallic catalysts were used to study the effect of growth production of CNTs. Characterization was done by using field emission scanning electron microscope (FESEM) and transmission electron microscope (TEM). Both SEM and TEM studies had confirmed that different precursors and catalysts provide different graphitization and yield of the CNTs produced. Moreover, palm oil produced nanotubes with less entangle structure in which give better condition for further processing in nanocomposite. For monometallic catalyst, nickel (Ni) has shown the highest yield with good graphitization. As such, Ni was chosen to be added in bimetallic and trimetallic catalysts. Co/Ni and Fe/Ni/Mn catalyst were observed to produce good graphitization and highest yield of MWCNTs. As such, MWCNTs produced from palm oil grown over Fe/Ni/Mn trimetallic catalyst was used for further study. The produced MWCNTs were functionalized by bromine treatment before it was further used in PMMA/MWCNTs nanocomposite preparation. Characterization done Raman was using spectroscopy, thermogravimetric analysis (TGA) and X-ray diffraction (XRD) which confirmed the functionalization of bromine on MWCNTs surfaces. Bromine treatment was employed to improve the electrical properties of PMMA/MWCNTs nanocomposite thin films. As such, the electrical properties of nanocomposite were increased with increase of MWCNTs loading compared to the untreated MWCNTs. The optical band gap of nanocomposite was studied using UV-Visible spectroscopy. The dispersion behavior of MWCNTs into PMMA was investigated by SEM and Fourier Transform Infrared (FTIR) spectroscopy and confirmed that high dispersibility was achieved when MWCNTs loading at 3.0 wt. %.

#### **ACKNOWLEDGEMENTS**

First of all, I would like to thank my supervisor Assoc. Prof. Dr. Mohamad Rusop Mahmood, for his support, encouragement and excellent guidance throughout my work. Special thanks go to my co-supervisors, Prof. Dr. Saifollah Abdullah and Prof Dr. Azni Zain Ahmed.

I would like to acknowledge the technical support from the Microwave Technology Centre (MTC); and Department of Applied Chemistry, Faculty of Applied Sciences, Universiti Teknologi MARA. I would especially like to thank to all technician, Mr. Azlan Jaafar, technician from NANO-SciTech Centre, and Mr. Suhaimi, technician from Solar Cell Laboratory for all the support. I also would like to thank to Advance Oleochemical Technology Division (AOTD) for the palm DHSA material supplies.

I am grateful to all my colleagues, PhD and Masters students from NANO-SciTech Centre, Institute of Science and Solar Cell Laboratory, Faculty of Electrical Engineering for their valuable support, help and friendship.

My sincere appreciation also goes to my loved one, Khairul Ikma b. Zahari; my husband for his patience, love and uncounted support throughout my study, also to my parents and families for their patience and love. They all have given me the inspiration throughout my pursuit of this master's degree. My sincere thanks to all of you.

Nurul Fatahah Asyqin bt. Zainal May 2011

### **TABLE OF CONTENTS**

CONTENTS			PAGE	
זדוד	EPAGE	3		
DECLARATION			ŤŤ	
ABSTRACT			iii	
ACKNOWLEDGEMENTS			iv	
TABLE OF CONTENTS			v	
LIST OF TABLES			ix	
LIST OF FIGURES			x	
LIST	OF AB	BREVIATIONS	xiii	
СНА	PTER (	ONE: INTRODUCTION		
1.1	Nanot	echnology	1	
1.2.	Introd	luction of Carbon Nanotubes	2	
1.3.	Introd	luction to Nanocomposite	3	
1.4.	Proble	4		
1.5.	Objec	tives of the Research	5	
СНА	PTER	<b>ΓWO: LITERATURE REVIEW</b>		
2.1	Carbo	n Nanotubes (CNTs)	6	
2.2	Synth	8		
	2.2.1	Arc Discharge Method	8	
л	2.2.2	Laser Ablation Method	9	
	2.2.3	Spray Pyrolysis Technique	11	
	2.2.4	Chemical Vapor Deposition Method	12	
2.3	Advar	14		
2.4	Prope	Properties of CNTs		
	2.4.1	Mechanical Properties	15	