

PERFORMANCE ANALYSIS OF OPEN CATHODE AIR-COOLED FUEL CELL USING HY-EXPERT INSTRUCTOR FUEL CELL SYSTEM

KHAIRUL SYAZWAN BIN MANSOR 2006689650

A thesis submitted in partial fulfillment of the requirement for the award of Bachelor Engineering (Hons) Mechanical

FACULTY OF MECHANICAL ENGINEERING UINVERSITI TEKNOLOGI MARA (UiTM) MALAYSIA

APRIL 2010

"I declared that this thesis is the result of my own work except the ideas and summaries which I clarified their sources. The thesis has not been accepted for any degree and is not concurrently submitted in candidature of any degree".

Signed Date

Ŷ

11 MEL 2010

Khairul Syazwan Bin Mansor UiTM No: 2006689650

ACKNOWLEDGEMENT

This report represents a total of almost a year of effort, it could not have been written and produced without the help of many sources. It gives me great pleasure to acknowledge the assistance of the following in the completion and preparation of this final year project thesis. I am very grateful and thankful to my supervisor, Mr Muhammead Fairuz Remeli for his enthusiastic support, for his guideline throughout the whole two academic semesters, and for his direct and indirect supervision in completing this thesis. Many thanks as well to my co-supervisor Mr Wan Ahmad Najmi Wan Mohamed in guiding and advising any matters occurred in the research study. Not to forget to the dedicated and enthusiastic technician, Mr Ezzuan from the Alternative Energy Research Centre who have been very committed in assisting me carrying out this research by guiding me on conducting the experiments and lend me few tools needed. I owe my sincerest appreciation to all my beloved family, classmates, roommates and other lecturers for their guidance and full support in carrying out this study. Finally, I would like to express my greatest appreciation to everyone who has been involved directly or indirectly in helping me to complete this final year project by sharing their knowledge and giving the constructive criticisms and suggestion in completing this thesis.

i

ABSTRACT

This project is mainly about conducting numerous of experimental works on a 50W, 10 cells open cathode air-cooled proton exchange membrane (PEM) fuel cell stack located in the fuel cell section at the Alternative Energy Research Centre of Mechanical Engineering Faculty. All of the experiment conducted using the recently acquired HY-EXPERT instuctor fuel cell system produced by Heliocentris Energiessysteme GmbH company which is capable to perform various experimental based on the following input parameter required which the analysis is then is related to the thermal engineering, electric power output and the overall system efficiency which is power efficiency gained from the voltage and current values. This fuel cell system arrived with a proper manual on how to run the fuel cell system. But still, a specific procedure for this fuel cell experiment was needed to make the fuel cell system running in order so the experiment could be conducted in smooth and safe. But instead using nominal current as the variable data, it was changed to load power since the manual does not specify on how to get or set the nominal current value and in the manual the nominal current value should start at 0 A. The value of minimum fuel stack current obtained is higher than 1 when the fuel cell system is started since the power load value is started with 0.7 W . The methodology used in this research is experimental method. With the collected data, some calculations had to be done for further data analysis. It is found that these values depend on many other variables and operating conditions imposed which could contribute to highest value of overall efficiency. Further study on the behaviour and the performance of the PEM fuel cell stack needed to be executed in order to improve and maximise the efficiencies of it.

TABLE OF CONTENT

CONTENTS PAGE ACKNOWLEDGEMENT i ABSTRACT ii **TABLE OF CONTENTS** iii LIST OF FIGURES vii LIST OF TABLES ix **CHAPTER 1 INTRODUCTION** 1.1 Background of Research 2 1.2 Problem Statement 3 1.3 Objectives 3 1.4 Significant of the Project 4 1.5 Scope of the Project 4

CHAPTER 2 LITERATURE REVIEW

| 2.1 Types of Fuel Cell | 5 |
|--|----|
| 2.2 Proton Exchange Membrane Fuel Cells(PEMFC) | 6 |
| 2.3 How PEM fuel cell works | 7 |
| 2.3.1 Reactions that occur in the fuel cell | 10 |
| 2.4 Fuel Cell Components | 10 |

iii