

**BEAM STRUCTURE MADE OF OIL PALM FIBRE-EPOXY  
COMPOSITE**



**INSTITUTE OF RESEARCH, DEVELOPMENT AND  
COMMERCIALIZATION (IRDC)  
UNIVERSITI TEKNOLOGI MARA  
40450 SHAH ALAM, SELANGOR  
MALAYSIA**

**PREPARED BY:**

**VALLIYAPPAN DAVID A/L NATARAJAN**

**MIMI AZLINA ABU BAKAR**

**ANIZAH KALAM**

**PROF. MADYA DR. IR. WAHYU KUNTJORO (ADVISOR)**

**JULY 2006**



UNIVERSITI TEKNOLOGI MARA  
FAKULTI KEJURUTERAAN MEKANIKAL  
40450 Shah Alam, Selangor Darul Ehsan, Malaysia

Tel : 03 - 5543 5158 Fax: 03 - 5543 5160 H/P: 012 - 3932585

Tarikh: 31 Julai 2006

Penolong Naib Canselor  
Institut Penyelidikan, Pembangunan dan Pengkomersilan (IRDC)  
Universiti Teknologi MARA  
40450 Shah Alam  
Selangor Darul Ehsan.

Untuk perhatian: Prof. Madya Dr. Mohd Hanafiah Abidin,  
Ketua Penyelidikan (Sains & Teknologi), IRDC, UiTM

Y. Bhg. Prof.

**LAPORAN AKHIR PROJEK "BEAM STRUCTURE MADE OF OIL PALM FIBRE-  
EPOXY COMPOSITE – INVESTIGATION OF MECHANICAL PROPERTIES"**

Dengan hormatnya perkara di atas adalah dirujuk.

Bersama ini disertakan sesalinan (*hardcopy & softcopy*) laporan tersebut untuk rekod dan rujukan Y. Bhg. Prof. Laporan kemajuan projek turut dilampirkan.

Saya ingin mengucapkan ribuan terima kasih di atas segala sokongan dan kerjasama yang diberikan oleh pihak Y. Bhg. Prof. dan juga pihak Unit Kewangan Zon 17 dalam menjayakan projek ini.

Saya akan berangkat ke luar negara pada 7hb. Ogos 2006 untuk melanjutkan pengajian. Sehubungan itu, pihak IRDC boleh menghubungi Pn. Mimi Azlina Abu Bakar (ext. 5137; [mimi\\_azlina@yahoo.com](mailto:mimi_azlina@yahoo.com)) sekiranya memerlukan maklumat lanjut mengenai projek ini.

Sekian, terima kasih

Yang benar,

**VALLIYAPPAN DAVID NATARAJAN**  
Ketua Projek merangkap Pensyarah  
Fakulti Kejuruteraan Mekanikal, UiTM, Shah Alam.

- s.k.
1. Prof. Madya Dr. Ir. Wahyu Kuntjoro, FKM (Penasihat Projek)
  2. Pn. Mimi Azlina Abu Bakar, FKM (Ahli Projek)
  3. Pn. Anizah Kalam, FKM (Ahli Projek)

*Dilampirkan*

## ABSTRACT

In those days, the construction of bridges mainly utilized components made of steel in the form of trusses, arches and beams. Nowadays, a large numbers of researchers and institutions have been working towards exploring the potential of such new materials and their adequate application to structural engineering design. The potential for the use of natural fibre reinforced composites for this application is enormous, which also contribute positively to waste management solutions in the oil palm mill or plantation. The objectives of this fundamental research project are to obtain basic mechanical properties of composite materials (bars) made of indigenous natural fibres sourced from oil palm tree namely the oil palm empty fruit bunch (OPEFB) fibre and oil palm frond (OPF) fibre mat and sugar cane husk (SC). The OPEFB samples consist 10 % and 20 % (mass fraction) of EFB fibres while the SC sample is made of 10 % of SC fibre. The tensile strength of composites made from OPEFB appreciates 35% as compared the homogeneous epoxy. Although the average flexural strength for both of the composites is less than the homogeneous epoxy, the flexural modulus of the OPEFB composite increased up to 62%. The presence of OPEFB fibre and OPF fibre mat improved the impact strength of the homogeneous epoxy as much as 40%. Based on these results, we have simulated the use of the composites, which we term *semi-structural-members*, namely the column and beam to build short span bridge (SSB) using LUSAS<sup>®</sup>. Results of the FEM analysis indicated that the 10% OPEFB composite would be able support about 200 kg load with a maximum deflection of 0.05 mm and 0.2 mm for the 5-m and 7-m span SSB, respectively using the T-beam configuration. This outcome, when compared to the strain at failure, indicates the potential use of OPEFB to build moderate load supporting structures but also in reducing the cost of SSB for usage in the rural areas as well as in recreational spots in the urban areas.

## TABLE OF CONTENTS

<b>CONTENTS</b>	<b>PAGE</b>
<b>ACKNOWLEDGEMENT</b>	<b>i</b>
<b>ABSTRACT</b>	<b>iii</b>
<b>TABLE OF CONTENTS</b>	<b>iv</b>
<b>LIST OF TABLES</b>	<b>xi</b>
<b>LIST OF FIGURES</b>	<b>xii</b>
<b>LIST OF ABBREVIATIONS</b>	<b>xvi</b>
<b>CHAPTER 1 INTRODUCTION</b>	
1.0 Introduction	1
1.1 Research Background	1
1.2 Objective	3
1.3 Literature Review	3
1.4 Problem Statement and Methodology	4
1.4.1 Problem Statement	4
1.4.2 Methodology	5
<b>CHAPTER 2 COMPOSITE MATERIALS FOR CONSTRUCTION</b>	
2.0 Introduction	7

# CHAPTER I

## INTRODUCTION

### 1.0 Introduction

This chapter is intended to discuss the general introduction, objective, literature review, problem statement and methodology of this research.

### 1.1 Research Background

Bridge construction has been started for centuries. The construction of early bridges was a necessity to facilitate the movements of people and goods such as to cross river, drain or even strait. In those days, the bridges were mainly made of steel in the form of trusses, arches and beams. Nowadays, a large numbers of researchers and institutions have been working towards exploring the potential of such new materials and their adequate application to structural engineering design. The combinations of composite materials with traditional materials such as concrete, steel and masonry provides new construction components and attractive solutions for structural strengthening. Further development is required concerning long term behavior, durability, established criteria for design and safety assessment. Fibre reinforced polymer (FRP) is one of the new materials for bridge construction. The potential for the use of fibre reinforced