# PROPERTIES OF COMPOSITE BOARD FROM DRIED LEAVES IN UITM PAHANG CAMPUS

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This Final Year Project Report Submitted in Partial Fulfillment of the Requirements for the Degree Bachelor of Science (Hons.) Furniture Technology in the Faculty of Applied Sciences, Universiti Teknologi MARA

**JULY 2017** 

#### **CANDIDATE'S DECLARATION**

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#### **ABSTRACT**

## Properties of Composite Board from Dried Leaves in UiTM Pahang Campus

The usage of dried leaves collected in UiTM Pahang, Jengka Campus, for insulation board applications was conducted. The leaves were divided into two forms which were original form and crushed form and board density of 450kg/m³ were produced. The effect of phenol formaldehyde (PF) resin content at 8%, 10% and 12% on the physical, mechanical and thermal properties of the board was evaluated. Crushed leaves performed better than original leaves due to more surface contact area derived in smaller particle leaves but it has lower resistance due to higher thermal conductivity (TC). Higher resin percentage produced greater strength for board mechanical testing such as bending strength modulus of elasticity (MOE), modulus of ruptured (MOR) and internal bonding (IB). The insulation board physical testing i.e. thickness swelling (TS) and water absorption (WA) also showed positive effect with the increasing percentage from 8%, 10% and 12% of PF resin usage. Regardless the forms of the leaves used, thermal conductivity showed that the board has high potential to be used as insulation board.

### **TABLE OF CONTENTS**

				PAGE	
APPROVAL SHEET DEDICATION CANDIDATE'S DECLARATION ACKNOWLEDGEMENT TABLE OF CONTENTS LIST OF TABLES LIST OF FIGURES LIST OF PLATES LIST OF ABBREVIATIONS ABSTRACT ABSTRAK					
CH	APTE	R			
	1	INTRODUCTION			
	2	1.1 1.2 1.3 1.4 1.5	Problem Statement Objectives Scope and Limitation of Study	1 2 3 4 6	
		2.1		7	
		2.2	Particleboard Industry 2.2.1 Definition of Particleboard 2.2.2 Manufacture of Particleboard 2.2.3 Properties of Particleboard 2.2.4 Uses of Particleboard	8 9 10 11	
		2.3	Non-Structural Application – Insulation Board 2.3.1 Definition of Particleboard 2.3.2 Properties of Insulation Board	11 12	
		2.4	Factors Affecting the Insulation Board Properties 2.4.1 Materials 2.4.2 Density 2.4.3 Thermal Conductivity 2.4.4 Specific Heat Capacity	14 14 14 15	
		2.5 2.6	Leaves Phenol Formaldehyde (PF)Resin	15 19	
		2.0	i nonori officialidoriyao (r.i. )i tesiri	13	

	2.7	Effects of resin content					
		2.7.1	Mechanical Properties	20			
		2.7.2	Physical Properties	21			
3	MATERIALS AND METHODS						
	3.1	Chemical Composition Determination					
		3.1.1	Determination of Alcohol-Toluene Solubility	22			
		3.1.2	Determination of Lignin Content	23			
		3.1.3	Determination of Holo-Cellulose	25			
		3.1.4	Determination of Alpha-Cellulose	26			
	3.2	Composi	Composite Board Making				
			Raw Materials Preparation	27			
		3.2.2	Oven Dry	28			
			Glue Mixing and Blending	28			
			Mat Forming	28			
			Pre-pressing	29			
			Hot Pressing	29			
			Trimming and Sizing	29			
	3.3	Composite Board					
			Mechanical Testing	35			
			Bending Testing	35			
			nternal Bonding	36			
			Physical Testing	37			
			Thickness Swelling (TS) Test	37			
			Water Absorption	37			
			Thermal Conductivity Testing	38 38			
	3.4	Data Analysis Experimental Design					
	. 3.5	Experime	ental Design	41			
4	RESULTS AND DISCUSSIONS						
	4.1	Chemica	I Composition	43			
	4.2		hanical, Physical and Thermal	45			
		<u></u>	es of Composite Board				
	4.3	Statistical Analysis					
	4.4	THE SECOND CONTRACT C					
		4.4.1 N	Mechanical Properties	49			
		4.4.2 F	Physical Properties	49			
		4.4.3	Thermal Properties	51			
	4.5	Effects o	f Resin Content				
		4.5.1 I	Mechanical properties	54			
		4.5.2	Physical Properties	56			
		4.5.3	Thermal Properties	58			