# PROPERTIES OF CEMENT BOARD MADE FROM VARIOUS SIZES OF OIL PALM TRUNK STRANDS

### BY

This Project Report Submitted in Partial Fulfillment of the Requirements for Bachelor of Sciences (Hons.) Furniture Technology In The Faculty f Applied Sciences
Universiti Teknologi MARA

NURNABILAH HANEE BT CHE AB RAHIM

CANDIDATE'S DECLARATIONS

I declare that the work in this thesis was carried out in accordance with the

regulations of University Technology MARA. It is original and is the result of my

own work, unless otherwise indicated or acknowledged as referenced work. This

thesis has not been submitted to any other academic institution or nonacademic

institution for any other degree or equalization.

In the event that my thesis is found to violate the conditions mentioned above, I

voluntarily waive the right of conferment of my degree and agree to be subjected

to the disciplinary rules and regulation of Universiti Teknologi MARA.

Name

: Nurnabilah Hanee Bt Che Ab Rahim

Student ID

: 2013381395

Program

: Bachelor of Sciences (Hons.) in Furniture Technology

Faculty

: Faculty Applied Sciences

Thesis Title : Properties of Cement Board Made from Various Sizes of Oil

Palm Trunk Strands

Signature of candidate:

Date

: January 2016

Hume

iv

#### **ABSTRACT**

## THE PROPERTIES OF CEMENT BOARD MADE FROM VARIOUS SIZES OF OIL PALM TRUNK STRANDS

Wood cement board (WCB) is a combination of organic and inorganic material, wood with cement. For this experiment WCB use oil palm strands as organic material and Portland cement as the inorganic material. The aims of this experiment were to determine the physical and mechanical properties of the cement board of different densities using oil palm strands with different size. For this experiment the WCB dimension was 450mm x 450mm x 12mm. The additive component used in WCB was aluminum sulphate (1.5%) and sodium silicate (3%). The tests done were bending strength (modulus of elasticity (MOE) and modulus of rupture (MOR)), water absorption, thickness swelling and screw withdrawal. The results showed that the WCB with density of 1300kg/m³ have higher mechanical strength than 1100kg/m³ and 900kg/m³ boards. As for the study of water absorption (WA) board with a density of 900kg/m³ with size of 30mm have highest absorption compared to others. The best mechanical strength was for density 1300kg/m³ with 50mm strand size with MOE 1315.6 MPa and MOR 4.6 MPa.

### **TABLE OF CONTENTS**

APPROVAL SHEET DEDICATIONS CANDIDATES DECLARATION ACKNOWLEDGMENT TABLE OF CONTENTS LIST OF TABLES LIST OF FIGURES LIST OF PLATES LIST OF APPENDICES LIST OF ABBREVIATIONS ABSTRACT ABSTRAK CHAPTER				
CHAPTER	2			
1	INTR	RODUCTION		
	1.1	Backgrounds History	1	
	1.2	, , , , , , , , , , , , , , , , , , , ,	3	
	1.3		3	
	1.4		4	
	1.5	Scope Limitation	5	
2	LITERATURE REVIEW			
	2.1	Wood Composite	6	
		2.1.1 History of Wood Cement Board	6	
		2.1.2 Advantage of Wood Cement Board	8	
м		2.1.3 Physical Character Cement Composite	9	
		2.1.4 Wood Cement Board Ratio	10	
		2 1 5 Additivo	10	

	2.2	Oil Palm Trunk	11			
		2.2.1 Characteristic of Oil Palm Trunk	13			
		2.2.2 Wood Composite with Oil Palm	14			
3	MAT	MATERIALS AND METHODS				
	3.1	Materials	15			
	3.2	Methods	15			
		3.2.1 Experimental Design	16			
		3.2.2 Flow Chart	17			
		3.2.3 Preliminary Preparation	18			
	3.3	Method Testing	24			
		3.3.1 Bending Testing	24			
		3.3.2 Thickness Swelling	25			
		3.3.3 Water Absorption	25			
		3.3.4 Screw Withdrawal	26			
	3.4	Testing Method and Sample Size	26			
	3.5	Statistical Analysis	27			
4	RES	RESULTS AND DISCUSSION				
	4.1	General	28			
	4.2	Board Appearance	30			
	4.3	Mechanical of Wood Cement Board	32			
		4.3.1 Modulus of Elasticity (MOE)	32			
		4.3.2 Modulus of Rapture (MOR)	33			
		4.3.3 Screw Withdrawal	34			
	4.4	Physical of Wood Cement Board	37			
		4.4.1 Water Absorption	37			
		4.4.2 Thickness Swelling	39			
5	CON	CONCLUSIONS AND RECOMMENDATIONS				
	5.1	Conclusions	41			
	42	Recommendations	42			