UNIVERSITI TEKNOLOGI MARA

PARAMETER DEVELOPMENT OF ENVIRONMENTALLY FRIENDLY LIPASE ENZYMATIC DEINKING SYSTEM

SHAIRAH ADIBAH BINTI HUSAIN

Thesis submitted in fulfillment of the requirements for the degree of **Bachelor in Engineering (Hons) Chemical and Bioprocess**

Faculty of Chemical Engineering

ABSTRACT

Enzymatic deinking is the environmentally friendly process that used to recycle the secondary fiber which is mostly are mixed office waste-paper (MOW). This process is the replacement of the traditional deinking process that uses a lot of chemical. The application of enzyme in the deinking process were reducing the uses of chemical and lower the waste pretreatment in the pulp and paper industries. Lipase is the enzyme that used to remove the oil-carrier-based inks or as the pitch control. The conducted of lipase assay shows that the optimum conditions of the lipase enzyme that are at temperature 40°C, 7.0 of pH value and concentration at 10 U/ml. The result of the deinking process shows that the paper were cleaning up by reducing the ink attachment to the paper and the strength of the surface of the paper were reducing due to the recycle of secondary fiber process.

ACKNOWLEDGEMENT

First of all, I wish to thank God for giving me the strength and wisdom in completing this research project. I would also like to express my upmost appreciation to my supervisor Dr. Nik Raikhan for her guidance, encouragement, and supervision. It such a blessing for me having a chance to be attached under her supervision in which her passion and adore towards research project had really encouraged and inspired me. Moreover, her invaluable help of constructive comments and suggestions throughout the research have helped and contributed to the success of this research. My deepest gratitude also goes to head of programme, Dr. Fazlena Hamzah and also research project coordinator, Dr. Suzy for a great commitment and cooperation during my Final Year Project. I would like to take this opportunity to bid my heartfelt gratitude to Faculty of Chemical Engineering (UiTM) Shah Alam to make this course in partial fulfillment of the requirement needed for the award of Bachelor in Chemical Engineering (Hons). Last but not least, sincere appreciation to all my friends that has helped me directly or indirectly. Also million thanks to my parents and family members who have been very supportive for each step of the way throughout my final year studying in UiTM Shah Alam. I am really grateful for the knowledge and experiences gained throughout my final year project. I felt blessed and it has been a wonderful and fruitful experience for me.

CONTENTS

LIST OF TAE	BLES	iii
LIST OF FIGU	URES	iv
CHAPTER 1.		1
INTRODUCT	TON	1
1.1 RESEARCH BACKGROUND		1
1.2 PROBLEM STATEMENT		4
1.3 RESEARCH OBJECTIVES		5
1.4 SCOPE OF RESEARCH		5
CHAPTER 2		7
LITERATURE REVIEW		7
2.1 INTRO	DUCTION	7
2.2 DEFOR	ESTATION	8
2.3 RECYC	LE	10
2.3.1	Virgin Fiber and Secondary Fiber Paper	11
2.3.2	Recycle Process in Malaysia	13
2.4 DEINKING		15
2.4.1	Type of Paper	16
2.4.2	Type of Ink	16
2.4.3	Traditional Deinking	19
2.4.4	Biological Deinking	20
2.5 ENZYMATIC DEINKING		21
2.5.1	Type of Enzyme	21
2.5.2	Lipase Enzyme	23
2.6 PRC	DUCT OF THE DEINKING	25
CHAPTER 3.		25
METHODOL	OGY	25
3.1 INT	RODUCTION	26
3.2 MA	TERIALS AND APPARATUS	26
3.2.1	List of Apparatus.	26
3.2.2	List of Materials	27
3.3 PRC	OCEDURE	27
3.3.1	Paper Selection	27
3.3.2	Pre-Treatment	28
3.3.3	Enzyme Assays	28

CHAPTER 1

INTRODUCTION

1.1 RESEARCH BACKGROUND

Nowadays, paper has become the most widely used out of all the writing materials that mankind has employed down through the ages. The first paper where discover in the third millennium BC in Egypt (PaperOnline, 2015). There are many advantages of paper that is a sustainable product such as, it is made from forest resource that can renewable and increasing the uses of it. Paper also is the biodegradable product that can be recycle and reuse as it is the source of renewable energy. As the population of human and development of country are increasing by time, the high demand of the paper needed around the world were indirectly shown a big potential to gain profit by paper making. Therefore, the paper making or pulp and paper industries were growing rapidly.

However, as the times passes by, this boundless growth of the industries that making paper are start making and resulting many problems. This industries are fifth largest industrial consumer of energy in the world, based on the Worldwatch Institute. Therefore, it is tend to eliminate their carbon dioxide emissions due to the uses of the by-products such as fuel. This paper making industry also tend to uses huge amounts of water and other chemicals that is harmful to environment that can cause air and water pollution when the waste treatment are not handling carefully. But, the main problem that can see is the problem in raw material of paper making that is forest. This because the cutting down the trees are affected the environmental system. So, to overcome this ecosystems problem, the recycle process were introduce by recycling back the used paper. As the waste paper are used in recycling process, the problem due to the cutting down the trees and destroying the forest can be reduce and it's can saves millions trees that are useful in reducing greenhouse effect. It's also can reduce the need of the landfills area. But there's still contains some problem regarding the recycling process method.