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Chapter 27

AI-Nspector: A Fast and Seamless Inspection Drone System

Nur Batrisyia Qaisara Mohd Nor, Aina Zahirah Yusainee, Muhammad Faiz Hairunizam, Syifa' Husna Mohd Zahid & *Munirah Mohamed

Faculty of Business and Management, UiTM Cawangan Melaka,
Kampus Bandaraya Melaka

**munirah257@uitm.edu.my*

ABSTRACT

The exponential growth of global trade has placed immense pressure on logistics operations, particularly in cargo inspection, where traditional methods fall short in speed, accuracy, and safety. AI-Nspector is an innovative drone-based inspection system designed to revolutionize cargo processing by integrating artificial intelligence, automation, and advanced sensors. This system addresses significant inefficiencies in manual inspection by automating the process, significantly reducing human error, and enhancing the detection of hidden threats such as contraband and counterfeit goods. With high-resolution, thermal, and LiDAR cameras, AI-Nspector performs real-time cargo scanning, transmitting data to an AI-powered dashboard that enables inspectors to make informed decisions. Beyond efficiency, the system enhances occupational safety by minimizing the need for personnel to enter hazardous environments. The inspection process is streamlined through a step-by-step protocol from drone deployment and real-time monitoring to barcode generation and fast-track customs clearance. AI-Nspector's uniqueness lies in its contactless operation, real-time analytics, and seamless integration into existing logistics workflows, collectively improving operational throughput, inventory accuracy, and cargo security. With significant commercialization potential, the system promises reduced operational costs, faster supply chain turnaround, and stronger regulatory compliance. Moreover, its benefits extend to communities by lowering product prices, improving workplace safety, and supporting legal trade through the early detection of illicit goods. As a transformative tool for modern logistics, AI-Nspector exemplifies how AI and robotics can improve global cargo inspection standards.

Key Words: Artificial Intelligence, Cargo Inspection, Drone Technology, Logistics Automation, Supply Chain Security

1. INTRODUCTION

In today's fast-moving trade industry, cargo inspection has become more challenging than ever. With thousands of containers passing through ports daily, manually checking them is slow, complex, and sometimes unsafe for workers. Human inspections are also prone to mistakes, delays, and missed threats like smuggled goods or hazardous materials. As global trade continues to grow, there is a strong need for smarter and faster inspection systems (Muscat Cargo, 2025; GAO, 2022). Artificial intelligence (AI) plays a key role in solving these problems. AI systems can quickly scan cargo using cameras, sensors, and data analysis to spot hidden compartments, dangerous goods, or fake products. These tools work much faster than people and with greater accuracy, helping customs and security officers make better decisions in less time (Arvist.ai, 2025; OpenTools.ai, 2025). This speeds up the movement of goods and helps prevent security threats.

AI inspection also makes the job safer for workers. Instead of physically entering dark, hot, or dangerous cargo areas, AI-powered machines can inspect everything from the outside. This reduces the risk of injury and improves working conditions (Averroes.ai, 2024). AI is helping the trade industry move forward by making inspections quicker, smarter, and safer. AI-Inspector is a solution designed for quick and efficient inspections. It is not just a new product but a catalyst for transformation in the logistics sector. It showcases how intelligent automation can revitalize outdated systems, providing smarter, faster, and more reliable inspection results for ports, warehouses, and customs authorities.

2. PROBLEM STATEMENT

As international trade grows, the logistics industry faces increasing pressure to be faster, safer, and more resilient. However, cargo inspection remains heavily dependent on manual labor. Human-led inspections are labor-intensive, slow, and prone to fatigue, leading to errors, security lapses, and operational delays (Muscat Cargo, 2025). Ports like Port Klang handle millions of containers each year, and there will be over 14 million TEUs in 2023 alone, making it impossible to rely solely on manual checks (Malay Mail, 2024). These outdated processes create backlogs, increase costs, and slow down the supply chain.

Furthermore, traditional methods often fail to detect weapons, narcotics, and counterfeit goods smuggling. In some cases, contraband is only discovered by chance or through anonymous tips, not systematic inspection (GAO, 2022). Such failures seriously threaten national security, economic integrity, and public safety. Manual inspections also endanger personnel, exposing them to hazardous materials and dangerous environments. These safety concerns highlight the need for automation in inspection procedures (Averroes.ai, 2024). Despite significant advancements in other industries, many logistics hubs still lag in adopting automation and AI. This technology gap prevents them from achieving peak operational efficiency (Arvist.ai, 2025).

3. OBJECTIVES

3.1 To Solve Inefficiencies in Manual Inspection

Automate cargo inspections to reduce delays at ports and checkpoints, increasing efficiency without sacrificing accuracy.

3.2 To Improve Detection of Hidden Threats and Reduce Human Error

Manual inspections often miss critical issues due to limited visibility and fatigue, so this system uses AI and advanced sensors for a more accurate approach.

3.3 To Make Inspections Safer for Workers

Inspecting containers remotely reduces risks for workers in hazardous conditions.

4. MATERIALS/METHODS

4.1 Product Description

AI-Nspector is an AI-driven drone system that enhances cargo inspections with high-resolution cameras and sensors, quickly identifying smuggled goods and shipment errors in real time. It improves processing speed and supply chain visibility, ensuring safer and more efficient cargo management.



Figure 1: Image of the AI-Nspector

4.2 Step-by-Step AI Inspection Process

The AI-Nspector inspection process involves six key steps. Step 1: Truck Arrival – The process starts when a cargo truck arrives at the warehouse for pre-export inspection. Step 2: Drone Scans the Truck – The AI-powered drone automatically launches and scans the truck inside and out using high-resolution, thermal, and LiDAR cameras, navigating safely around obstacles. Step 3: Live Monitoring – A human inspector monitors a live dashboard displaying real-time data, where the system highlights anomalies such as incorrect cargo or suspicious items. Step 4: Follow-Up Check – The inspector then investigates any flagged areas and removes illegal, counterfeit, or unlisted goods if found. Step 5: Inspection Barcode Created – Once cleared, a digital barcode confirming the completed inspection is generated and attached to the truck. Step 6: Fast Customs Clearance – At customs, officers scan the barcode

for instant access to inspection results and shipment details, ensuring quick and efficient clearance.

5. NOVELTY

AI-Nspector is an automated drone-based cargo inspection system that uses high-resolution, thermal, and LiDAR cameras to scan trucks in real time. It collects detailed data, reads barcodes, and detects hidden issues, including smuggled goods and safety risks. Its unique AI dashboard analyzes data instantly, improving inspection speed and accuracy. This innovative solution enhances safety and security in cargo inspections.

6. COMMERCIALIZATION POTENTIAL

The AI-powered drone system has significant potential for commercialization in the logistics and freight industry. Its ability to autonomously scan and inspect cargo enhances efficiency by reducing manual checks, minimizing errors in shipment verification, and speeding up inspections (Hofman, 2024; Srivastava, 2025). Real-time AI detects counterfeit goods and shipping discrepancies, streamlining warehouse operations with instant data access for quicker decisions. Integrating AI-Nspector with logistics enhances turnaround times, inventory accuracy, and supply chain visibility, while reducing costs for freight forwarders. Its adaptability across different environments positions AI-Nspector as a game-changer, addressing efficiency, security, and sustainability concerns (Pymnts, 2023). Overall, AI-Nspector is advantageous for logistics companies.

7. BENEFIT TO COMMUNITY

AI-Nspector enhances cargo inspections with AI-powered drones and real-time data analysis, improving safety and job satisfaction for inspection staff. It speeds up processing in ports like Port Klang, reducing business delays and costs. Additionally, it strengthens security by detecting smuggled or counterfeit goods early, benefiting lawful trade practices.

8. FEEDBACK FROM COMMUNITY

Survey findings reveal strong support for AI-Nspector as a solution to improve cargo inspection. About 60% of respondents strongly agreed that manual inspections are slow and error-prone, emphasizing the need for smarter, automated systems. Most participants (53.3% strongly agreed, 33.3% agreed) viewed drone technology as vital for boosting inspection accuracy and efficiency. Additionally, 56.7% highlighted the system's ability to enhance worker safety by reducing exposure to hazardous conditions. 53.3% also supported drones for speeding up the inspection process. Overall, 70% strongly believed that innovations like AI-Nspector can streamline operations and bring broader community benefits.

9. CONCLUSION

AI-Nspector revolutionizes logistics by enhancing inspection speed and accuracy through AI and automation, improving worker safety and supply chain security. Its implementation addresses key weaknesses in manual processes, making it vital for the global trade ecosystem.

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